



WOOD AND METAL CUTTING

MITER SAWS

12" DUAL-BEVEL GLIDE MITER SAW

GCM12SD

CLEAR LOWER GUARD

For unobstructed visibility throughout cut

UPFRONT CONTROLS

Make bevel adjustments upfront

TWO INTEGRATED SLIDING MATERIAL SUPPORTS

For 40 in. total length

HIGH-VISIBILITY DUAL-BEVEL SCALES

0°–47° left and right cutting

MITER DETENT OVERRIDE

For easy cutting of neighboring angles

STAINLESS STEEL MITER SCALE

ERGONOMIC SOFT-GRIP AMBIDEXTROUS TRIGGER HANDLE

For maximum comfort

COMBINATION DUST CHUTE AND VACUUM ADAPTER

For 1-1/4 in. and 35mm hoses

WOOD AND METAL CUTTING
MITER SAWS



AXIAL-GLIDE SYSTEM

Bosch's exclusive Axial-Glide System is an innovation that delivers both a distinctive appearance and unparalleled performance. The glide system offers wider cross cuts, enhanced alignment and smooth glide for the life of the tool. By replacing the sliding rail system with a hinged or articulating glide arm system, Bosch created a more compact miter saw offering durable precision that remains true and smooth over time.





SPACE-SAVING DESIGN

The GCM12SD and CM10GD Axial-Glide system allows placement of the saw close to a wall behind it.

12" DUAL-BEVEL GLIDE MITER SAW

GCM12SD



- ▶ Expanded Cutting Capacity: horizontal capacity; 6-3/4 In. vertical capacity against the fence (base); 6 In. crown capacity against the fence (45° spring)
- ▶ Upfront-Bevel Controls—All-metal bevel lock lever and range selector located upfront for quick and easy bevel settings without reaching behind the saw
- ▶ SquareLock Quick-Release Fences: High-precision SquareLock fence aligns 90° to table and requires no adjustment; one-touch lock/unlock to slide fence for added support

INCLUDES

12 In. Carbide-Tipped Blade
 Wrench **1609B00256**
 Work Clamp **1609B02315**
 Dust Bag Assembly **1609B00506**
 Vacuum Adapter Elbow **1609B00505**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	3,800
BLADE DIAMETER	12"
ARBOR SIZE	1"
BEVEL ANGLE RANGE	47° left/47° right
BEVEL DETENTS/STOPS	0°, 33.9°, 45°, 47° left/right
MITER ANGLE RANGE	52° left/60° right
MITER DETENTS	0°, 15°, 22.5°, 31.6°, 45° (left/right) 60° (right)
45° CROWN MOLDING ANGLED AGAINST FENCE	6"
38° CROWN MOLDING ANGLED AGAINST FENCE	(5-1/4"*)
CROWN MOLDING FLAT ON TABLE	11-1/2"
BASE MOLDING AGAINST FENCE	3-7/8" (6-3/4"*)
MITER/BEVEL (INCHES)	0°/0°-3-1/2"×13-1/2" 45°/0°-3-1/2"×9-1/2" 0°/45°(L)-2"×13-1/2" 0°/45°(R)-1-1/2"×13-1/2" 45°/45°(L)-2"×9-1/2" 45°/45°(R)-1-1/2"×9-1/2"
HEIGHT	Head up: 27" Head down: 22-3/4"
DEPTH	32-3/8"
WIDTH	26-1/2"
WEIGHT	65.0 lbs.

* Within miter range of 0° to 47° L

Dust collection attachments available on page 324.



WOOD AND METAL CUTTING MITER SAWS



THE GAM 220 MF DIGITAL ANGLE FINDER

The Bosch GAM 220 MF features four tools in one—angle finder, cut calculator, protractor and level. Three additional features—angle memory for repeated use, simple miter cut calculation and expanded input range for compound cut calculation—make the GAM 220 MF ideal for use with any miter saw.

See page 345 for more information on the GAM 220 MF.



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 Invented for life



**WOOD AND METAL CUTTING
MITER SAWS**

**10" DUAL-BEVEL GLIDE MITER SAW
CM10GD**



- ▶ Axial-Glide system allows the saw to be placed close to a rear wall
- ▶ Expanded Cutting Capacity: 12 In. horizontal capacity; 5-1/2 In. vertical capacity against the fence (base) and 6 In. crown capacity against the fence (45° spring)
- ▶ Upfront-Bevel Controls—All-metal bevel lock lever and range selector located upfront for quick and easy bevel settings without reaching behind the saw
- ▶ Crown/Chop Lock—Locks head in place for maximum chop cutting capacity for upright base molding and nested crown
- ▶ Tall Sliding 4-1/4 In. Fences—For easy bevel setups and increased crown molding capacity

- INCLUDES**
- 10 In. Carbide-Tipped Blade
 - Wrench **1609B00256**
 - Work Clamp **1609B02315**
 - Dust Bag Assembly **1609B00506**
 - Vacuum Adapter Elbow **1609B00505**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	4,800
BLADE DIAMETER	10"
ARBOR SIZE	5/8"
BEVEL ANGLE RANGE	47° left/47° right
BEVEL DETENTS/STOPS	0°, 33.9°, 45° left/right
MITER ANGLE RANGE	52° left/60° right
MITER DETENTS	0°, 15°, 22.5°, 31.6°, 45° (left/right) 60°(right)
45° CROWN MOLDING ANGLED AGAINST FENCE	6"
38° CROWN MOLDING ANGLED AGAINST FENCE	5-1/4"
CROWN MOLDING FLAT ON TABLE	10-1/4"
BASE MOLDING AGAINST FENCE	3-1/4" (5-1/2"*)
MITER/BEVEL (INCHES)	0°/0°-3-1/8"×12" 45°/0°-3-1/8"×8" 0°/45° (L)-1-1/2"×12" 0°/45° (R)-1"×12" 45°/45° (L)-1-1/2"×8" 45°/45° (R)-1"×8"
HEIGHT	Head up: 26-3/4" Head down: 20-3/4"
WIDTH	27"
WEIGHT	64.0 lbs.

* Within miter range of 0° to 47° L

Dust collection attachments available on page 324.

8-1/2" SINGLE-BEVEL SLIDE MITER SAW

CM8S



- ▶ Ultimate One-Handed Portability—Compact size and only 37 Lbs.
- ▶ Same Crosscut Capacity as 10 In. Miter Saw at 30% Lighter Weight—Cross cut 12-1/4 In. max., 8 In. at 45° miter and 2-3/4 In. base max. against fence
- ▶ Integrated Expanding Workpiece Supports—Expand to more than 29 In. left to right
- ▶ Quick-Reach Bevel-Lock Lever Located on the Side—For quick and easy adjustments

INCLUDES

- 8-1/2 In. Carbide-Tipped Blade
- Wrench **1609BP7026**
- Dust Bag Assembly **1609B00840**
- Work Clamp **1609B04224**
- Vacuum Adapter Elbow **1609B03775**

SPECIFICATIONS

RATING	120V
AMPERAGE	12.0
NO LOAD RPM	5,600
BLADE DIAMETER	8-1/2"
ARBOR SIZE	5/8"
BEVEL ANGLE RANGE	47° left/-2° right
BEVEL DETENTS	47°, 45°, 33.9°, 22.5°
MITER ANGLE RANGE	52° left/60° right
MITER DETENTS	0°, 15°, 22.5°, 31.6°, 45° (left/right), 60° (right)
45° CROWN MOLDING ANGLED AGAINST FENCE	3-3/4"
38° CROWN MOLDING ANGLED AGAINST FENCE	3-1/2"
CROWN FLAT ON TABLE	6-5/8"
BASE AGAINST FENCE	2-3/4"
MITER/BEVEL (INCHES)	0°/0°-2-3/4" x 12-1/4" 45°/0°-2-3/4" x 8" 0°/45°(L)-1-1/2" x 12-1/4" 45°/45°(L)-1-1/2" x 8"
HEIGHT	Head up: 25"; Head down: 17-3/4"
WIDTH	18"
WEIGHT	37.0 lbs.

Dust collection attachments available on page 324.



**WOOD AND METAL CUTTING
MITER SAWS**



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MITER SAW STANDS

GRAVITY-RISE WHEELED MITER SAW STAND

T4B



- ▶ Gravity-Rise Stand—Designed for easy miter saw setup and take down
- ▶ Universal Rapid-Release Tool Mounts—Remove saw from the stand without tools, rubber feet protect table or bench tops; fits most competitors' tools
- ▶ 8 In. Treaded Wheels—Handle the toughest jobsite terrains
- ▶ Expansion Rails—Expands material support up to 16 Ft.

INCLUDES

- (2) Rapid-Release Universal Tool Mounts **2610948622**
- (2) Wheels with Solid Rubber Tires **2610009637**

SPECIFICATIONS	
LENGTH	51.5"
LENGTH EXTENDED	103.5"
MATERIAL CAPACITY	16 ft.
WHEEL DIAMETER	8"
STAND COMPOSITION	Steel/aluminum
ROLLERS	No
HEIGHT OF TABLE TOP	34-1/2"
WEIGHT	76.7 lbs.



**WOOD AND METAL CUTTING
MITER SAW STANDS**



STEP 1



STEP 2



STEP 3

Easy to setup and store after the job is done.

FOLDING-LEG MITER SAW STAND WITH WHEELS

GTA3800



- ▶ Rapid-Release Universal Tool Mounts—Remove saw from the stand without tools, rubber feet protect table or benchtops; fits most competitors' tools
- ▶ Adjustable Roller Material Supports with Repetitive Stops—Move workpiece left or right quickly and easily; adjusts to be level with the table for fast, accurate cuts
- ▶ Transport Wheels—Easily move stand from location to location without removing saw
- ▶ Carry Handle with Wrench Storage—Carry stand easily one handed with saw removed for storage or work upstairs

INCLUDES

- (2) Rapid-Release Universal Tool Mounts **1609B02007**
- Wheels with Rubber Tires **1609B02019**

SPECIFICATIONS	
LENGTH	62"
LENGTH EXTENDED	12 ft.
MATERIAL CAPACITY	16 ft.
WHEEL DIAMETER	4"
STAND COMPOSITION	Steel/aluminum
ROLLERS	Yes
HEIGHT OF TABLE TOP	31-3/4"
WEIGHT	34.0 lbs.

FOLDING-LEG MITER SAW STAND

T1B



- ▶ Quick-Action Universal Tool Mounts—Fit most Bosch and many competitor miter saws; saws are removable without tools; rubber feet help protect tables or benches
- ▶ Adjustable Rounded Material Supports—Extend out to a total of 8-1/2 Ft. to support material up to 16-1/2 Ft. wide and retract for storage; heights adjust to accommodate various sized saws
- ▶ Adjustable Leveling Foot—For work on uneven surfaces
- ▶ Repetitive Stops—For making repetitive cuts to length

INCLUDES

(2) Quick-Release Universal Tool Mounts
2610002871

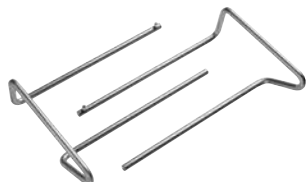
SPECIFICATIONS

LENGTH	51.0
LENGTH EXTENDED	102"
MATERIAL CAPACITY	16-1/2 ft.
STAND COMPOSITION	Steel
ROLLERS	No
HEIGHT OF TABLE TOP	34.3"
WEIGHT	43.1 lbs.

MITER SAW ATTACHMENTS

MITER SAW EXTENSION BARS

- ▶ Provides extra support for long workpieces
- ▶ Expand for support and retract for storage



ITEM #	DESCRIPTION
MS1238	Fits model CM10GD

MITER SAW LENGTH-STOP KIT



ITEM #	DESCRIPTION
MS1234	Fits models GCM12SD, 5412(L), 4310, 4410(L), CM12, 4212(L), 4405, CM8S, CM10GD and CM12SD

CROWN STOP KIT

- ▶ Includes both left and right stops and mounting hardware
- ▶ Folds back and out of the way when not in use



ITEM #	DESCRIPTION
MS1233	Fits models GCM12SD, 4310, 4410(L), CM10GD, CM12, 4405, CM8S, CM12SD, 5412 and 4212

WOOD AND METAL CUTTING
 MITER SAW ATTACHMENTS



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INNOVATIVE FEATURES

The 4100-10 Worksite Table Saw includes a Bosch-exclusive electronics package. Soft-start circuitry mitigates the intensity of motor start-up and minimizes the chance of tripping a circuit breaker; constant speed circuitry helps maintain cutting speed under load; overload protection is included. The Smart Guard System is the first modular table saw blade guard system, featuring a three-position adjustable riving knife, anti-kickback pawls and non-obstructed-view barrier guard assembly. The entire system attaches and detaches in seconds, doesn't interfere with the work and stores on the tool.



WOOD AND METAL CUTTING TABLE SAWS

10" WORKSITE TABLE SAW WITH GRAVITY-RISE WHEELED STAND

4100-10



- ▶ Bosch-Exclusive Electronics—Includes soft-start, Constant Response circuitry to maintain speed under load and overload protection
- ▶ Smart Guard System—Quick-to-install and easy-to-use modular blade guard; anti-kickback pawls and riving knife system provide superior control over material while cutting
- ▶ SquareLock Rip Fence—Engineered for maximum trueness
- ▶ Integrated Sub-Base—Increases tool life by protecting table saw base
- ▶ Gravity-Rise Stand—For easy setup and take down of table saw
- ▶ 8 In. Wheels with Solid Rubber Like Tires—Handle tough terrain

INCLUDES

10 In. Carbide-Tipped Blade
 Rip Fence **2610950148**
 Miter Gauge **2610950149**
 Smart Guard System
 Barrier-Guard Device **2610950092**
 Anti-Kickback Pawls **2610950093**
 Push Stick **2610950112**
 Throat Plate Insert **2610950090**
 Gravity-Rise Wheeled Table Saw Stand

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	3,650
MAX. MOTOR HP	4.0
BLADE DIAMETER	10"
DADO SIZE	13/16" (8" or less)
ARBOR SIZE	5/8"
RIP FENCE CAPACITY	25" (R)
DEPTH OF CUT AT 90°	3-1/8"
BEVEL RANGE	-2°-47°
TABLE TOP DIMENSIONS	29" x 21-1/2"
EXTENDED WIDTH OF TABLE TOP	40.5"
SAW WEIGHT	63.0 lbs.
STAND WEIGHT	29.0 lbs.

Dust collection attachments available on page 324.



10" PORTABLE JOBSITE TABLE SAW

GTS1031



- ▶ Ultimate Portability—Balanced one-handed carry handle combined with a compact design and complete under-table storage of accessories
- ▶ Durable All-Steel Base Design—Lightweight base incorporates carry handle and stacks on side for transport and storage; designed to withstand tough jobsite conditions
- ▶ SquareLock Rip Fence—Engineered for maximum trueness; best-in-class fence glides along the rail at finger touch or locks into place for solid and consistent cutting performance
- ▶ Complete On-Tool Storage Under Table—Stores rip fence, Smart Guard System, miter gauge, push stick and wrenches under table for maximum protection during transport and storage

INCLUDES

- 10 In. Carbide-Tipped Saw Blade
- Rip Fence **2610015083**
- Miter Gauge **2610015084**
- Push Stick **2610015022**
- Smart Guard System
 - Barrier-Guard Device **2610950092**
 - Anti-Kickback Pawls **2610950093**
 - Throat Plate Insert **2610015025**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	5,000
MAX. MOTOR HP	4.0
BLADE DIAMETER	10"
DADO SIZE	1/2" (8" or less)
ARBOR SIZE	5/8"
RIP FENCE CAPACITY	18" (R)/7-3/4" (L)
DEPTH OF CUT AT 90°	3-1/8"
BEVEL RANGE	-2°-47°
TABLE TOP DIMENSIONS	20" x 22-1/2"
EXTENDED WIDTH OF TABLE TOP	30-3/8"
WEIGHT	52.0 lbs.

Dust collection attachments available on page 324.



WOOD AND METAL CUTTING TABLE SAWS



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TABLE SAW STANDS

GRAVITY-RISE WHEELED TABLE SAW STAND

TS2100



- ▶ 8 In. Wheels with Solid Rubber Tires—Handle tough terrain
- ▶ Universally Adaptable—Mounting holes for Bosch 4000, 4100, GTS1031, GTS1041A and most competitors' full-capacity jobsite table saws
- ▶ Gravity-Rise Stand—For easy setup and take down of table saw
- ▶ Collapsible Design—Minimizes storage space requirements, makes transporting table saw and stand simple

SPECIFICATIONS

WHEEL DIAMETER	8"
STAND COMPOSITION	Steel
HEIGHT	22.0"
HEIGHT FOLDED FLAT	9-3/4"
WEIGHT	52.0 lbs.

FOLDING TABLE SAW STAND FOR THE GTS1031

GTA500



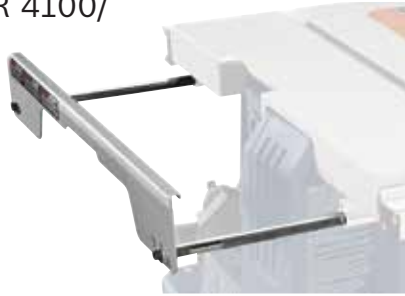
- ▶ Exclusive compatibility with GTS1031
- ▶ Toolless Functionality—Attach and detach saw in seconds, without tools
- ▶ Folds Flat—Convenient for transport and storage
- ▶ Solid and Durable Design—All-steel design, provides stability for maximum performance

SPECIFICATIONS

STAND COMPOSITION	Steel
HEIGHT	23-3/4"
HEIGHT FOLDED FLAT	2.0"
WEIGHT	14.0 lbs.

TABLE SAW ATTACHMENTS

LEFT-SIDE EXTENSION SUPPORT FOR 4100/GTS1041A



ITEM #	DESCRIPTION
TS1008	Extends 12" and increases working width of table

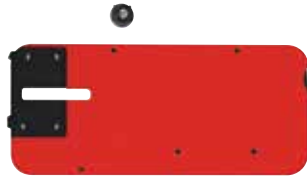
REAR OUTFEED EXTENSION SUPPORT FOR 4100/GTS1041A



ITEM #	DESCRIPTION
TS1016	Extends 18" and increases working depth of table

DADO/ZERO-CLEARANCE INSERT PLATE FOR GTS1041A

- ▶ For precision cuts at 90°, reduces kerf clearance to thickness of blade
- ▶ For use with stack dado/ rabet cutters



ITEM #	DESCRIPTION
TS1006	Insert plate can be used for zero-clearance or stacked dado cutters

TABLE SAW ZERO-CLEARANCE INSERT PLATE

- ▶ For precision cuts at 90°, reduces kerf clearance to thickness of blade

*Note: Guard removed for clarity



ITEM #	DESCRIPTION
TS1005	For 4100 series table saws
TS1012	For GTS1031 table saw

TABLE SAW DADO CUTTER INSERT PLATE

- ▶ For use with stack dado/ rabet cutters



ITEM #	DESCRIPTION
TS1007	For 4100 series table saws (13/16")
TS1013	For GTS1031 table saw (1/2")

DUAL-ACTIVATION CARTRIDGE FOR GTS1041A

- ▶ Designed to work with all standard blade types, including stacked Dado blades



ITEM #	DESCRIPTION
TS1020	Two single-shot cylinders in each dual-activation cartridge

DUST COLLECTION

TABLE SAW DUST COLLECTION SYSTEM

ITEM #	DESCRIPTION
TS1004	Keeps work area clean, easily attaches and empties (4000, 4100, GTS1031, GTS1041A and competitor models)



WOOD AND METAL CUTTING
TABLE SAW ATTACHMENTS



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CIRCULAR SAWS

7-1/4" BLADE-LEFT CIRCULAR SAW

CS5



- ▶ Blade-left design for clearest line of sight when main handle is held in right hand
- ▶ Spindle Lock—Quick and easy blade change
- ▶ 56° bevel capacity
- ▶ Anti-Snag Lower Guard—Provides smooth operation for small cut-off pieces
- ▶ On-tool wrench storage

INCLUDES

24-Tooth Carbide Construction Blade
Blade Wrench **1619P02494**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	6,200
BLADE DIAMETER	7-1/4"
BEVEL STOP	56°
ARBOR SIZE	5/8"
DEPTH OF CUT AT 90°	2-7/16"
DEPTH OF CUT AT 50°	1-5/8"
DEPTH OF CUT AT 45°	1-7/8"
WEIGHT	10.0 lbs.

WOOD AND METAL CUTTING
CIRCULAR SAWS AND ATTACHMENT

7-1/4" CIRCULAR SAW

CS10



- ▶ Die-Cast Magnesium Footplate—For unmatched durability and flatness
- ▶ High-strength and lightweight magnesium upper guard
- ▶ 56° bevel capacity
- ▶ High-Contrast Bevel and Depth Scales—For greater accuracy
- ▶ Anti-Snag Lower Guard—Provides smooth operation for small cut-off pieces
- ▶ Saw Hook—Convenient saw storage between cuts

INCLUDES

24-Tooth Carbide Blade
Blade Wrench **1619X01144**
Carrying Bag **2610914300**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	5,600
BLADE DIAMETER	7-1/4"
BEVEL STOPS	22.5°, 45°, 56°
ARBOR SIZE	5/8"
DEPTH OF CUT AT 90°	2-7/16"
DEPTH OF CUT AT 50°	1-5/8"
DEPTH OF CUT AT 45°	1-7/8"
WEIGHT	10.2 lbs.

Dust collection attachments available below and on page 324.

CIRCULAR SAW ATTACHMENTS

DUST EXTRACTION ATTACHMENT



ITEM #	DESCRIPTION
CSDCHUTE	Fits model CS10 and CS20

RIP FENCE



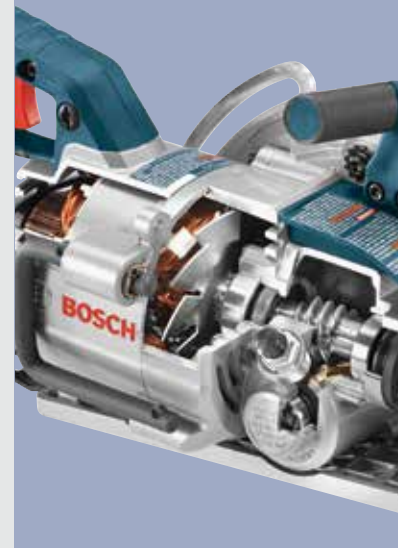
ITEM #	DESCRIPTION
WD7RIP	Provides accurate cuts without repeated measuring or marking of workpiece. Fits models 1677-series, CS10, CS5 and CSW41

WORM-DRIVE CONSTRUCTION CIRCULAR SAW

WORM-DRIVE CONSTRUCTION SAW THAT DELIVERS LONG-LASTING PERFORMANCE

Unmatched accuracy, power and durability deliver precision and toughness on the jobsite

Taller, deeper gear teeth maximize contact and raise load capacity generating impressive strength for even the most demanding jobs. Left-side blade placement provides clear line of sight when main handle is held in right hand and a rigid motor housing eliminates blade wobble for accurate cuts every time.



7-1/4" WORM-DRIVE CONSTRUCTION SAW

CSW41



- ▶ **Lightweight Magnesium Construction**—Reduces user fatigue for less downtime
- ▶ **Built-In Saw Hook**—Allows convenient saw storage between cuts
- ▶ **Onboard Multi-Function Wrench**—For blade and brush changes, lever adjustments and blade center knockout
- ▶ **Accurate Depth of Cut System**—Allows quick, accurate adjustment
- ▶ **Anti-Snag Lower Guard**—Provides smooth operation for small cut-off pieces

INCLUDES

24-Tooth Carbide Blade **2608670396**
Multi-Function Blade Wrench **1619X04755**

SPECIFICATIONS

RATING	120V
AMPERAGE	15.0
NO LOAD RPM	5,300
BLADE DIAMETER	7-1/4"
BEVEL STOPS	45°, 53°
ARBOR SIZE	Diamond arbor
DEPTH OF CUT AT 90°	2-3/8"
DEPTH OF CUT AT 50°	1-13/16"
DEPTH OF CUT AT 45°	1-15/16"
WEIGHT	13.2 lbs.

WORM-DRIVE SAW LUBRICANT OIL

- ▶ Oil lubrication for Bosch worm-drive circular saws
- ▶ Lubricates drive mechanisms to ensure long tool life and tool efficiency
- ▶ Single application container
- ▶ Works with models CSW41, 1677, 1677M, 1677MD, 1678



ITEM #	DESCRIPTION
WD7LUB	Lubricant oil



WOOD AND METAL CUTTING
WORM-DRIVE SAW



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SAW BLADES



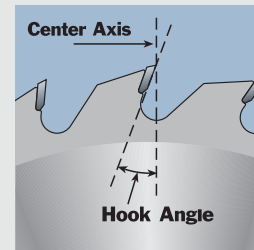
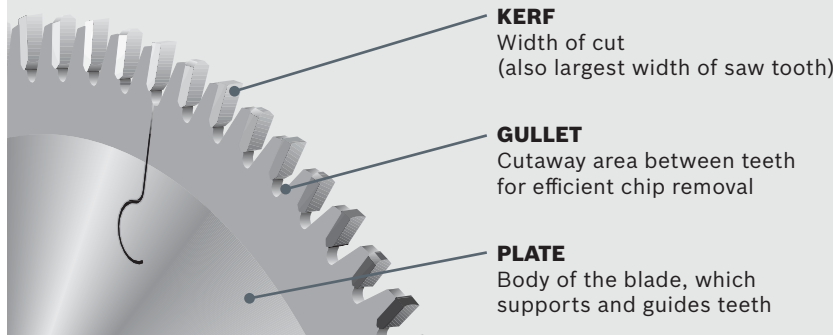
Edge™ circular saw blades apply the best technology in the construction industry to provide smooth cutting performance. Circular saw blades from Bosch use premium carbide and coatings in a full line of construction and laser-precision woodworking blades optimized for material and application.

GRIND CONFIGURATION

Shape and tooth pattern determine application and performance.

GRIND TYPE	PRIMARY APPLICATION
 <p>Flat Top Grind (FTG)</p>	Ripping, grooving and joints
 <p>Alternate Top Bevel (ATB)</p>	Crosscutting, cutoff and trim of wood and plywood
 <p>Triple Chip Grind (TCG)</p>	Hardwood, non-ferrous metals and plastics
 <p>Multipurpose Carbide Tip (MCT)</p>	Combination tooth grind for ripping and crosscutting of wood and composites
 <p>Tri-Grind (TRI)</p>	Combined ATB and FTG—Fast, clean rip and crosscuts
 <p>Solid Surface Grind (SSG)</p>	Optimized for clean cuts and long life in dense synthetic materials
 <p>High 30° ATB (MH)</p>	Chip-free cuts on melamine and plywood
 <p>Half Bevel (HB)</p>	Ferrous metal

BLADE ANATOMY



Hook Angle: Angle of tooth relative to blade radius, which determines aggressiveness of cut and workpiece finish

WOOD AND METAL CUTTING SAW BLADES

EDGE™ CIRCULAR SAW BLADES

EDGE™ EXTREME CUTS SERIES

Ideal for heavy-duty construction application

The most extreme cuts in the toughest construction environments. Range covers circular saw blades, reciprocating saw blades and hole saws.



STARTS SHARP

Extra sharp Edge™ blades provide effortless cuts in a variety of applications. Blade teeth are engineered to the application and material, delivering an excellent finish. The ultra-sharp, post-paint grinds ensure blades supply great cuts out of the package.



STAYS SHARP

With Bosch's proprietary Brute Carbide, Edge™ blades deliver a formulation designed for the longest life. The upgraded Bosch micrograin provides greater impact damage resistance; reliable process control offers tighter tolerances for less run out.



LASTS LONGER

Edge™ blades are manufactured with an extra-hard steel that provides superior accuracy. The blades offer a thinner kerf for faster cuts and less waste. And with SpeedCoat anti-friction finish there's less pitch buildup.

EDGE™ GENERAL-PURPOSE SAW BLADE

DCB724

BRUTE C3 CARBIDE TEETH
Provide extended life, resists impact damage, stay sharper and last longer



THIN-KERF DESIGN
Provides fast cuts and less waste



THICK, HARDENED-STEEL PLATES ON BLADES
Minimize deflection under load for straight, accurate cuts

SPEEDCOAT FINISH
Produces less friction for fast, effortless cutting with no burning or melting



WOOD AND METAL CUTTING
SAW BLADES



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EDGE™ GENERAL-PURPOSE SAW BLADES

- ▶ Starts sharp and stays sharper
- ▶ For use on soft and hardwoods and engineered wood products
- ▶ Designed to produce clean cuts in a variety of applications

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
CBCL518A	5-3/8" ◇	18	20mm	ATB	20°	0.03"	0.054"	4,800	Portable / Cordless	Fast cut	1
DCB618	6-1/2" ◇	18	5/8"	ATB	17°	0.043"	0.063"	6,000	Portable / Cordless	Fast cut	1
DCB624	6-1/2" ◇	24	5/8"	ATB	17°	0.043"	0.063"	6,000	Portable / Cordless	General purpose	1
DCB718B25	7-1/4" ◇	18	5/8"	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Fast cut	25 (bulk)
DCB724	7-1/4" ◇	24	5/8"	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Framing	1
DCB724B3	7-1/4" ◇	24	5/8"	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Framing	3 (bulk)
DCB724C10	7-1/4" ◇	24	5/8"	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Framing	10
DCB724B25	7-1/4" ◇	24	5/8"	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Framing	25 (bulk)
DCB740	7-1/4" ◇	40	5/8"	ATB	15°	0.043"	0.063"	7,900	Portable / Wormdrive	Fine finish	1
DCB740B10	7-1/4" ◇	40	5/8"	ATB	15°	0.043"	0.063"	7,900	Portable / Wormdrive	Fine finish	10 (bulk)
DCB760	7-1/4" ◇	60	5/8"	ATB	10°	0.043"	0.063"	7,900	Portable / Wormdrive	Extra-fine finish	1
DCB760B5	7-1/4" ◇	60	5/8"	ATB	10°	0.043"	0.063"	7,900	Portable / Wormdrive	Extra-fine finish	5 (bulk)
DCB824	8-1/4"	24	5/8"	ATB	17°	0.059"	0.087"	7,000	Portable / Wormdrive	Framing	1
DCB840	8-1/4"	40	5/8"	ATB	10°	0.059"	0.087"	7,000	Portable / Wormdrive	Fine finish	1
DCB1024	10"	24	5/8"	ATB	17°	0.07"	0.098"	6,000	Table	Fast cut	1
DCB1040	10"	40	5/8"	ATB	15°	0.07"	0.098"	6,000	Table / Miter	General purpose wood	1
DCB1060	10"	60	5/8"	ATB	12°	0.07"	0.098"	6,000	Table / Miter / Slide Miter	Fine finish	1
DCB1080	10"	80	5/8"	ATB	10°	0.07"	0.098"	6,000	Table / Miter / Slide Miter	Extra-fine finish	1
DCB1244	12"	44	1"	ATB	15°	0.07"	0.098"	5,000	Table / Miter	General purpose wood	1
DCB1260	12"	60	1"	ATB	12°	0.07"	0.098"	5,000	Table / Miter / Slide Miter	Fine finish	1
DCB1280	12"	80	1"	ATB	10°	0.07"	0.098"	5,000	Table / Miter / Slide Miter	Extra-fine finish	1
PRO1280FINB	12"	80	1"	ATB	12°	0.103"	0.145"	4,700	Table / Miter / Radial Arm	Finishing	1



**WOOD AND METAL CUTTING
SAW BLADES**

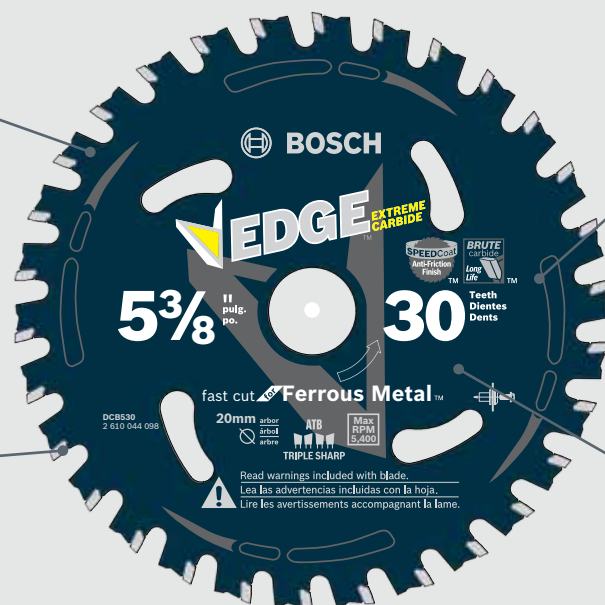
EDGE™ FERROUS SAW BLADES

DCB530



EXTRA-HARD C6 CARBIDE TEETH
Provide extended life, resist impact damage, stay sharper and last longer

HALF BEVEL (HB) TOOTH GEOMETRY
Designed for maximum performance and high quality of finish in highly abrasive materials



REDUCED HOOK ANGLES
Produce fast, clean cuts with minimum burrs

SPEEDCOAT FINISH
Produces less friction for fast, effortless cutting with no burning or melting

EDGE™ FERROUS SAW BLADES

- ▶ Designed for mild steel plate, angle iron, bar stock or pipe
- ▶ Extra hard C6 carbide teeth with reduced hook angle produce a fast, clean cut with minimal burrs
- ▶ Cooler running, longer life, less dust and debris than bonded abrasive wheels

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
DCB530*	5-3/8"	30	20mm	Half Bevel	17°	0.05"	0.063"	5,400	Portable / Cordless	Ferrous metal	1
PRO1480ST	14"	80	1"	TCG	0°	0.078"	0.094"	1,500	Low RPM / Metal Cutting	Ferrous metal	1
CB748ST	7-1/4"	48	5/8" ◇	TCG	0°	0.065"	0.079"	5,800	Portable / Wormdrive	Ferrous Metal	1
PRO1280ST	12"	80	1"	TCG	-5°	0.07"	0.087"	2,000	Low RPM / Metal Cutting	Ferrous metal	1

*Includes reducing ring to 5/8" arbor

EDGE™ NON-FERROUS SAW BLADES

- ▶ Clean cuts in aluminum, brass, copper and other non-ferrous metals and PVC
- ▶ Zero to slightly negative hook angles produce clean cuts without binding in extrusions, tubing or other delicate profiles
- ▶ Appropriate cutting lubricant recommended for optimal performance

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
PRO1280NFB	12"	80	1"	TCG	0°	0.103"	0.144"	6,000	Miter / Table / Radial Arm	Non-ferrous metal	1
PRO12100NFB	12"	100	1"	TCG	0°	0.103"	0.144"	5,500	Miter / Table / Radial Arm	Non-ferrous metal	1
PRO72540NF	7-1/4"	40	5/8" ◇	TCG	0°	0.07"	0.103"	7,900	Portable / Wormdrive	Non-ferrous metal	1
PRO1060NFB	10"	60	5/8"	TCG	0°	0.086"	0.12"	6,900	Miter / Table / Radial Arm	Non-ferrous metal	1
PRO1080NFB	10"	80	5/8"	TCG	0°	0.086"	0.127"	6,500	Miter / Table / Radial Arm	Non-ferrous metal	1

WOOD AND METAL CUTTING SAW BLADES



BOSCH
Invented for life

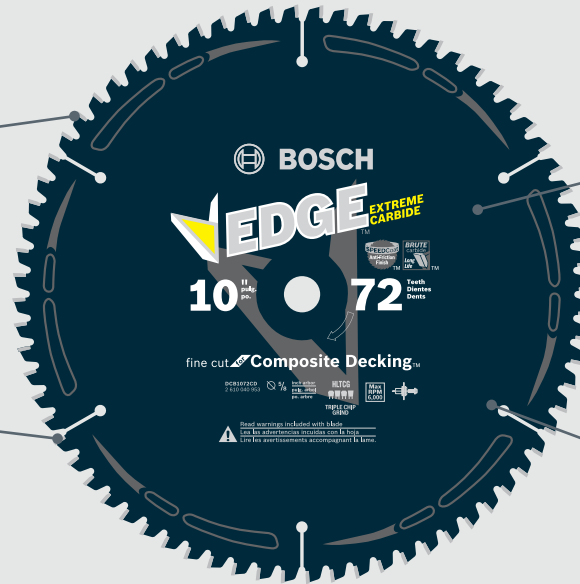
EDGE™ COMPOSITE DECKING SAW BLADES

DCB1072CD



BRUTE C3 CARBIDE TEETH
Provide extended life, resist impact damage, stay sharper and last longer

TRIPLE CHIP GRIND (TCG) TOOTH GEOMETRY
Designed for maximum performance and high quality of finish in highly abrasive materials



THIN-KERF DESIGN
Provides fast cuts and less waste

SPEEDCOAT FINISH
Produces less friction for fast, effortless cutting with no burning or melting



WOOD AND METAL CUTTING SAW BLADES

EDGE™ COMPOSITE DECKING SAW BLADES

- ▶ Cuts composites, plastics, PVC, acrylics, polyurethane and similar synthetics
- ▶ SpeedCoat finish enables cutting through wet lumber without gumming up with saw dust
- ▶ Triple Chip Grind allows for a superior quality of cut and longer life in abrasive material

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
DCB724CD	7-1/4"	24	5/8" ◇	TCG	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Composite decking	1
DCB724D	7-1/4"	24	5/8" ◇	ATB	17°	0.043"	0.063"	7,900	Portable / Wormdrive	Decks, wet lumber	1
DCB1072CD	10"	72	5/8"	TCG	5°	0.07"	0.098"	6,000	Table / Miter / Slide Miter	Composite decking	1
DCB1284CD	12"	84	1"	TCG	10°	0.07"	0.098"	5,000	Table / Miter / Slider Miter	Composite decking	1

EDGE™ NAIL DEMOLITION SAW BLADES

- ▶ The remodeler's choice for cutting lumber, flooring and materials where nails are present
- ▶ Special triple-chip grind with -10° hook angle for longer tooth life than conventional saw blades
- ▶ Fully hardened plate resists warp and deflection in heavy use

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
CB714NC	7-1/4"	14	5/8" ◇	TCG	-10°	0.07"	0.104"	7,900	Circular	Nail cutting	1
PRO82518NC	8-1/4"	18	5/8" ◇	TCG	-10°	0.086"	0.12"	6,900	Circular	Nail cutting	2

EDGE™ LAMINATE SAW BLADES

- ▶ For clean cutting of laminates, veneered panels and melamine
- ▶ Special negative hook angle eliminates chipping and extends blade life
- ▶ Produce excellent finishes on top and bottom of workpiece

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
DCB1072	10"	72	5/8"	HLTCG	5°	0.07"	0.098"	6,000	Table / Miter / Slider Miter	Laminated panels, floors	1
PRO1290LAM	12"	90	1"	TCG	-10°	0.103"	0.139"	5,500	Table / Miter / Slider Miter	Laminate	1

EDGE™ FIBER CEMENT SAW BLADES

CB704FC



DIAMOND-IMPREGNATED TIPS

Last up to 100× longer than standard carbide

DEEP DUST-GULLET DESIGN

Minimizes dust

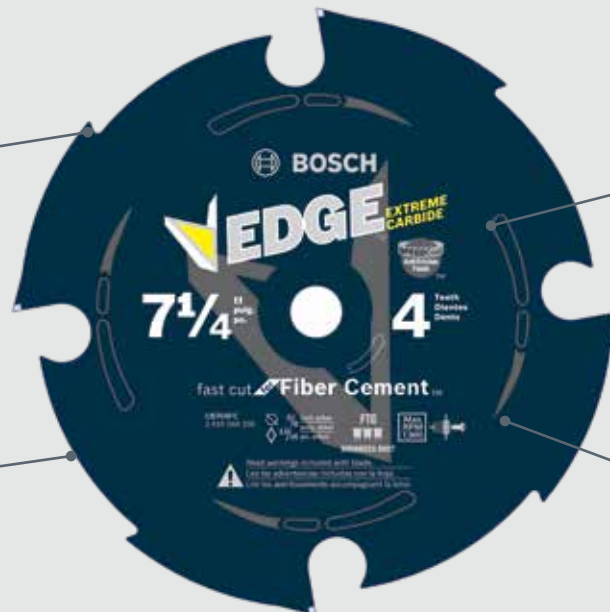
FLAT TOP GRIND (FTG)

Provides fast ripping through fiber cement materials



THIN-KERF DESIGN

Provides fast cuts, less waste and true running



EDGE™ FIBER CEMENT SAW BLADES

► Features deep gullets to minimize dust

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
CB704FC	7-1/4"	4	5/8" ◇	FTG	10°	0.07"	0.102"	7,900	Portable / Wormdrive	Fiber cement	1
CB706FC	7-1/4"	6	5/8" ◇	FTG	10°	0.044"	0.068"	7,900	Portable / Wormdrive	Fiber cement	1

EDGE™ OSB / PLYWOOD / PLASTIC SAW BLADE

- Fast sizing of chipboard/OSB sheets and stacked sheets
- Cut plastics, PVC, acrylics, polyurethane and similar synthetics

ITEM #	DIAMETER	TEETH COUNT	ARBOR	GRIND TYPE	HOOK ANGLE	PLATE THICKNESS	KERF	MAX RPM	TOOLS	APPLICATION	PACK QTY
PRO12100CHBB	12"	100	1"	TCG	10°	0.103"	0.148"	5,500	Table / Miter / Radial Arm	OSB, plywood, chip board	1



WOOD AND METAL CUTTING SAW BLADES



BOSCH
Invented for life

RECIPROCATING SAWS



1" D-HANDLE RECIPROCATING SAW

RS325



- ▶ Toolless Blade-Change System—Fast and effortless blade installation and removal
- ▶ 12-amp rating at only 7 Lbs. for more power and less fatigue
- ▶ Ultra-Compact Size—Only 17.8 In. long, allows easy cutting in challenging positions
- ▶ Orbital Action—Fast cutting in all types of materials with orbital-action feature

INCLUDES

Wood with Nails Reciprocating Saw Blade
Footplate Adjustment Wrench **1619P05422**
Carrying Bag

SPECIFICATIONS	
RATING	120V
AMPERAGE	12.0
NO LOAD SPM	0–2,800
STROKE LENGTH	1"
CUTTING CAPACITY: WOOD	8.5"
CUTTING CAPACITY: NON-ALLOY STEEL	0.7"
CUTTING CAPACITY: PIPE DIAMETER	6.5"
HEIGHT	6.3"
WIDTH	3.4"
LENGTH	17.8"
WEIGHT	7.0 lbs.



WOOD AND METAL CUTTING
RECIPROCATING SAWS



Out on the jobsite proper vibration control is a must have, not a nice to have. It impacts job quality and worker health. Bosch offers an innovative anti-vibration handle on the RS428 reciprocating saw combined with counterbalance technology, which makes the tool easier to handle under power. This innovation can reduce vibration by up to 80 percent.

1-1/8" VIBRATION CONTROL D-HANDLE RECIPROCATING SAW

RS428



- ▶ Toolless Blade-Change System—Fast and effortless blade installation and removal
- ▶ Compact Size—Only 18.4 In. long, allows easy cutting in challenging positions
- ▶ Orbital Action—Fast cutting in all types of materials with orbital action
- ▶ Constant Response Circuitry—Maintains speed under load

INCLUDES

Wood with Nails Reciprocating Saw Blade
Carrying Bag

SPECIFICATIONS

RATING	120V
AMPERAGE	13.0
NO LOAD SPM	0-2,900
STROKE LENGTH	1-1/8"
CUTTING CAPACITY: WOOD	9.13"
CUTTING CAPACITY: NON-ALLOY STEEL	0.8"
CUTTING CAPACITY: PIPE DIAMETER	6.9"
HEIGHT	6.3"
WIDTH	4.0"
LENGTH	18.4"
WEIGHT	8.65 lbs.



WOOD AND METAL CUTTING
RECIPROCATING SAWS



BOSCH
Invented for life



A professional reciprocating saw blade needs to cut faster and last longer. Bosch delivers precision-ground teeth and thick blades for high performance in wood and metal cutting. The lineup includes blades designed specifically for durability in demolition, heavy-use and specialty applications like fiber cement.

TOOTH COUNT (TPI)



Lower teeth per inch
Fast/rough cut for thicker materials

Higher teeth per inch
Slow/smooth cut for thinner materials

COLOR CODING BY APPLICATION

TYPE	ALL PURPOSE										SPECIALTY					
	WOOD					METAL					PVC/ PLASTICS	CAST IRON AND BLOCK	STAINLESS STEEL	FIBER AND PLASTER BOARD	RESCUE AND DEMOLITION	DRYWALL
	WOOD	HARDWOOD	PLYWOOD	LAMINATE BOARD	WOOD WITH NAILS	ALUMINUM	COPPER	THIN METAL	THICK METAL	METAL SANDWICH						
EDGE™	○	○	○	○	○	●	●	●	●	●	○	○	○	○	○	○
PROGRESSOR	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○
ALL PURPOSE	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●
METAL	○	○	○	○	○	●	●	●	●	●	●	○	○	○	○	○
DEMOLITION	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●
SPECIALTY	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●

● = Recommended ● = Acceptable ○ = Not Recommended

RECIPROCATING SAW BLADE ANATOMY

TPI (TEETH PER INCH)

Lower TPI results in a faster, rougher cut. Higher TPI results in a cleaner cut. Variable tooth pitch has teeth that change along the length of the blade allowing both faster and cleaner cuts.

GULLET—SPACE BETWEEN EACH TOOTH

The gullet collects and clears out the material being cut. Deep gullets clear material more efficiently than shallow gullets.

BLADE SHAPES—TAPER AND NON-TAPER

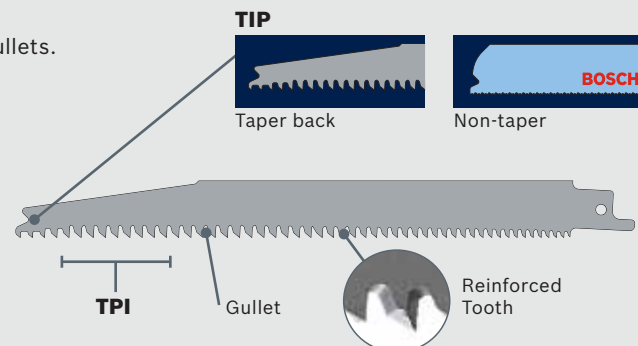
Taper-back blades are designed for plunge cutting, curve cuts and easier starts in hard-to-reach applications.

KERF—BODY THICKNESS

Thin-kerf blades offer faster cutting and flexibility for flush cutting. Thicker-kerf blades offer straight, stable cutting.

REINFORCED TOOTH—WIDE TOOTH BASE WITH A SMALLER GULLET

Strengthened tooth design that results in longer life.



EXTREME CUTS

TURBO TEETH FOR
UP TO 3× LIFE



TURBO-TEETH TECHNOLOGY

The Bosch-exclusive tooth design helps the blades last up to 3× longer than standard reciprocating saw blades. Combined with superior manufacturing, these high-performance blades are ideal for cutting metal and other hard materials.



PRECISION GROUND BLADE

Bosch delivers a performance-optimized blade geometry with reinforced teeth that stay sharper longer and clear material efficiently.



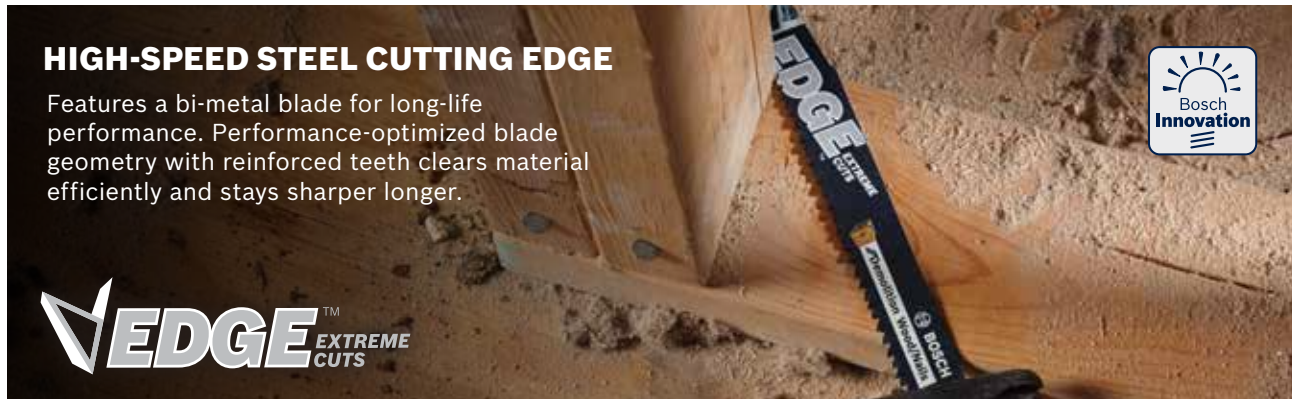
ENGINEERING FOR EXTREME CUTS

Edge reciprocating saw blades are designed for extreme cuts in tough construction applications. Made with premium materials, they provide durability and dependability.



SWISS-MADE BLADES

Using the best technology in the industry, Bosch features meticulously crafted Swiss-made accessories that are optimized for specific materials and applications.



HIGH-SPEED STEEL CUTTING EDGE

Features a bi-metal blade for long-life performance. Performance-optimized blade geometry with reinforced teeth clears material efficiently and stays sharper longer.



EDGE™ DEMOLITION RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
REDM6X2	5						
REDM6X2-25B	25	Metal Demolition	Metal (1/8"-1/4")	8/10	Bi-metal	6"	.062"
REDM6X2B	200						
REDM9X2	5						
REDM9X2-25B	25	Metal Demolition	Metal (1/8"-1/4")	8/10	Bi-metal	9"	.042"
REDM9X2B	200						
RDN6V	5						
RDN6V-25B	25	Wood with Nails Demolition	Wood with nails	5/8	Bi-metal	6"	.062"
RDN6VB	200						
RDN9V	5						
RDN9V-25B	25	Wood with Nails Demolition	Wood with nails	5/8	Bi-metal	9"	.062"
RDN9VB	200						
RDN12V	5						
RDN12V-25B	25	Wood with Nails Demolition	Wood with nails	5/8	Bi-metal	12"	.062"



WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



BOSCH
Invented for life

PROGRESSOR RECIPROCATING SAW BLADES— TWO BLADES IN ONE

Cuts thin and thick materials
without changing blades.



2 IN 1



PLUNGE TIP
For fast, easy
plunge cuts

INCREASED SHOULDER HEIGHT
For increased rigidity and stability



TURBO TEETH
Optimized tooth geometry
for up to 3× longer life

HIGH-SPEED STEEL CUTTING EDGE
Bi-metal blade for long-life performance

EDGE™ WOOD AND ALL PURPOSE RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RPRAP6	5						
RPRAP6-25B	25	Wood with Nails	Wood with nails	6/12	Bi-metal	6"	.050"
RPRAP6B	500						
RPRAP9	5						
RPRAP9-25B	25	Wood with Nails	Wood with nails	6/12	Bi-metal	9"	.050"
RPRAP9B	200						
RPRAP12	5						
RPRAP12-25B	25	Wood with Nails	Wood with nails	6/12	Bi-metal	12"	.050"
RPRM6	5	All Purpose	Wood with nails, PVC/plastics, metal (1/8"–1/4")	8/14	Bi-metal	6"	.035"
RPRM6-25B	25						
RPRM9	5	All Purpose	Wood with nails, PVC/plastics, metal (1/8"–1/4")	8/14	Bi-metal	9"	.035"
RPRM9-25B	25						
RFM12V	5	Flush Cuts All Purpose	Wood with nails, PVC/plastics, metal (1/8"–1/4")	9/12	Bi-metal	12"	.035"
RFM12V-25B	25						
RPRW8	5	Wood	Wood, plywood, chipboard	9/12	High-carbon steel	8"	.050"
RPRW8-25B	25						
RP95	5	Pruning	Timber/green wood	5	High-carbon steel	9"	.059"
RP125	5	Pruning	Timber/green wood	5	High-carbon steel	12"	.059"
RCFP66	1	Carbide for Wood, Cement Board	Wood, cement board, plaster/ drywall	6	Carbide (tooth)	6"	.050"

WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



EDGE™ METAL RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RESM6X2	5						
RESM6X2-25B	25	Thick Metal	Metal (1/8"-1/2")	8/10	Bi-metal	6"	.042"
RESM6X2B	250						
RESM9X2	5						
RESM9X2-25B	25	Thick Metal	Metal (1/8"-1/2")	8/10	Bi-metal	9"	.042"
RESM9X2B	300						
RECM6X2	5						
RECM6X2-25B	25	Medium Metal	Metal (1/8"-5/16")	14/18	Bi-metal	6"	.035"
RECM6X2B	250						
RECM9X2	5						
RECM9X2-25B	25	Medium Metal	Metal (1/8"-5/16")	14/18	Bi-metal	9"	.035"
RECM9X2B	250						
RECM12X2	5						
RECM12X2-25B	25	Medium Metal	Metal (1/8"-5/16")	14/18	Bi-metal	12"	.035"
RETM6X2	5						
RETM6X2-25B	25	Thin Metal	Sheet metal (10-16 gauge)	20/24	Bi-metal	6"	.035"
RETM9X2	5						
RETM9X2-25B	25	Thin Metal	Sheet metal (10-16 gauge)	20/24	Bi-metal	9"	.035"
RS618	1	Carbide for Stainless	Stainless steel	18	Carbide (strip)	6"	.039"

EDGE™ SPECIALTY RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RCB9G	1	Cast Iron and Block	Cast iron, brick, plaster/drywall, tile, fiberglass	30G	Carbide grit	9"	.040"
RCB9DG	1	Cast Iron and Block	Cast iron, brick, plaster/drywall, tile, fiberglass	50G	Diamond grit	9"	.040"



RSE006



RSE009

EDGE™ RECIPROCATING SAW BLADE SETS

ITEM #	# OF PIECES	SET TYPE	INCLUDES	CASE TYPE
RSE006	6	All Purpose	(2) RPRM6, (1) RDN6V, (2) RPRAP6, (1) RPRAP9	Plastic
RSE009	9	All Purpose	(3) RPRM6, (3) RPRAP6, (2) RESM6X2, (1) RPRAP9	Plastic



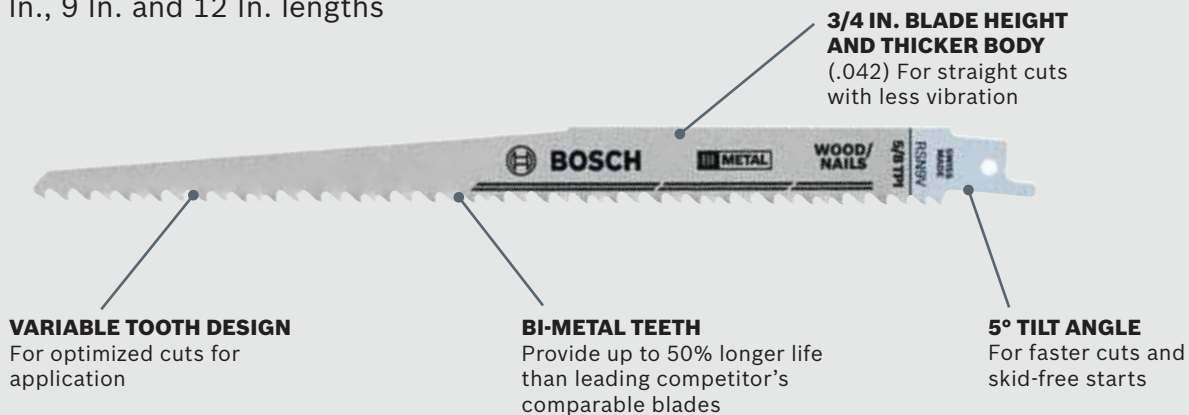
WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



BOSCH
Invented for life

DEMOLITION FOR ALL PURPOSE

6 In., 9 In. and 12 In. lengths



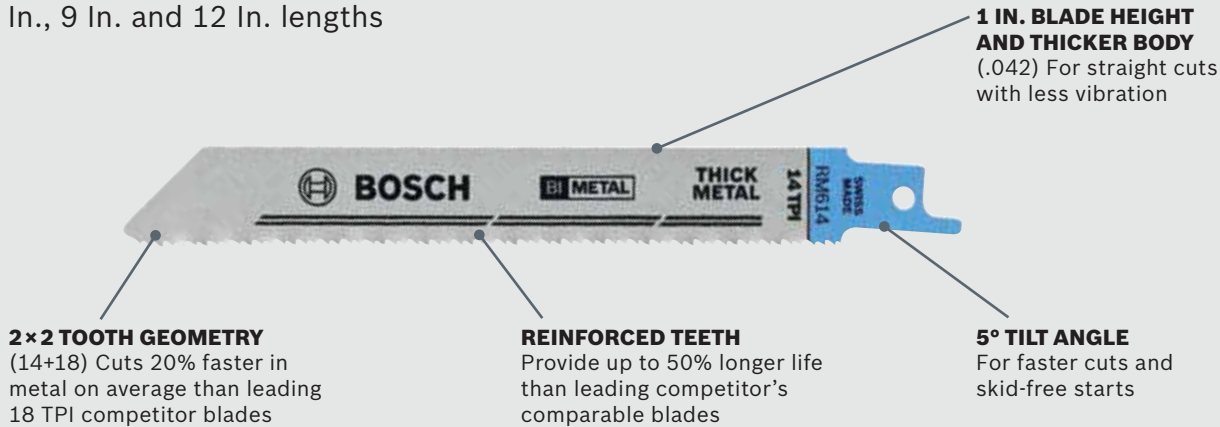
BOSCH METAL RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RM614	5						
RM614-25B	25	Metal	Thick metal (1/8"-1/2")	14	Bi-metal	6"	.035"
RM614B	100						
RM914	5						
RM914-25B	25	Metal	Thick metal (1/8"-1/2")	14	Bi-metal	9"	.035"
RM914B	100						
RM618	5						
RM618-25B	25	Metal	Metal (1/8"-5/16"), metal profiles and pipes	18	Bi-metal	6"	.035"
RM618B	100						
RM918	5						
RM918-25B	25	Metal	Metal (1/8"-5/16"), metal profiles and pipes	18	Bi-metal	9"	.035"
RM918B	100						
RM1218	5						
RM1218-25B	25	Metal	Metal (1/8"-5/16"), metal profiles and pipes	18	Bi-metal	12"	.035"
RM624	5						
RM624-25B	25	Metal	Sheet metal (10-16 gauge)	24	Bi-metal	6"	.035"
RM924-25B	25						
RM924	100	Metal	Sheet metal (10-16 gauge)	24	Bi-metal	9"	.035"

WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES

CLEAN FOR HEAVY METAL

6 In., 9 In. and 12 In. lengths



BOSCH DEMOLITION RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RD6V	5	All Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"-1/4"), aluminum and other non-ferrous metals	10×14	Bi-metal	6"	.050"
RD6V-25B	25						
RD9V	5	All Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"-1/4"), aluminum and other non-ferrous metals	10×14	Bi-metal	9"	.050"
RD9V-25B	25						
RD9VB	100						
RD12V	5	All Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"-1/4"), aluminum and other non-ferrous metals	10×14	Bi-metal	12"	.050"
RD12V-25B	25						
RSN6V	5	All Purpose Demolition	Wood with nails	6	Bi-metal	6"	.050"
RSN6V-25B	25						
RSN6VB	100						
RSN9V	5	All Purpose Demolition	Wood with nails	6	Bi-metal	9"	.050"
RSN9V-25B	25						
RSN9VB	100						
RAP6V	5	All Purpose Demolition	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10	Bi-metal	6"	.035"
RAP6V-25B	25						
RAP9V	5	All Purpose Demolition	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10	Bi-metal	9"	.035"
RAP9V-25B	25						

BOSCH WOOD RECIPROCATING SAW BLADES

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	BLADE THICKNESS
RW66	5	Wood	Wood and PVC/plastics	6	High-carbon steel	6"	.050"
RW66-25B	25						
RW96	5	Wood	Wood and PVC/plastics	6	High-carbon steel	9"	.050"
RW96-25B	25						
RW126	5	Wood	Wood and PVC/plastics	6	High-carbon steel	12"	.050"



RAP7PK

R12V8PK

RSB008

BOSCH RECIPROCATING SAW BLADE SETS

ITEM #	# OF PIECES	SET TYPE	INCLUDES	CASE TYPE
RAP7PK	7	All Purpose	(1) RW66, (1) RW96, (1) RN96, (1) RSM6X2, (2) RSN6V, (1) RDN6V	-
R12V8PK	8	All Purpose	(2) R12V46, (2) R12V414, (2) R12V418, (2) R12V424	-
RSB008	8	All Purpose	(3) RSN6V, (2) RW66, (1) RM614, (1) RSN9V, (1) RW96	-



WOOD AND METAL CUTTING RECIPROCATING SAW BLADES



BOSCH
Invented for life

POWER HANDSAW BLADES



WOOD AND METAL CUTTING
POWER HANDSAW BLADES

BLADES FOR 1640VS FINECUT POWER HANDSAW

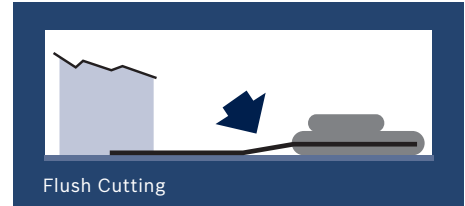
- ▶ Ideal for thick and thin materials
- ▶ High-alloy steel (HAS) blades with hardened ground teeth
- ▶ Ultra-fine tooth design provides smooth, tear-free cuts
- ▶ Flex-resistant, steel blade guides provide accurate guidance



Regular Cut Blade



Flush Cut Blade



ITEM #	BLADE LENGTH	TPI	TYPE OF CUT	BLADE MATERIAL	DESIGNED FOR CUTTING
FS180ATU	5-3/4"	20	Regular	High-alloy steel (fine tooth)	Wood/PVC/plastic
FS180DTU	5-3/4"	8	Regular	High-alloy steel (coarse tooth)	Wood/PVC/plastic
FS200ABU	7-7/8"	20	Flush	High-alloy steel (fine tooth)	Wood/PVC
FS200ABF	7-7/8"	20	Flush	Bi-metal (fine tooth)	Wood/PVC/non-ferrous metal

PERFORM TO A NEW STANDARD



The oscillating multi-tool user's search for an interface that delivers professional-grade speed and functionality combined with maximum power transmission and quick blade change has come to an end. The Starlock® interface system delivers three-dimensional fit for high torque transfer and superior performance in the most challenging cutting, grinding, scraping and sanding applications.

The Starlock development effort put an emphasis on a high-performance, application-based multi-tool interface that's easy to use. With Starlock, precision blade design delivers professional results and extends tool life by optimizing the job—matching the appropriate accessories to the best tool.

The Starlock interface system offers maximum power transmission with a three-dimensional connection for a new level of blade grip and power. Starlock features a no-touch quick change when used with a Bosch tool featuring the snap-in system. Blade removal is easy with auto-ejection and blade changes can be made in seconds, plus standard Starlock blades are backward compatible with OIS® systems and OIS-compatible tools. No other multi-tool system offers the speed and ease of blade change available with Starlock.

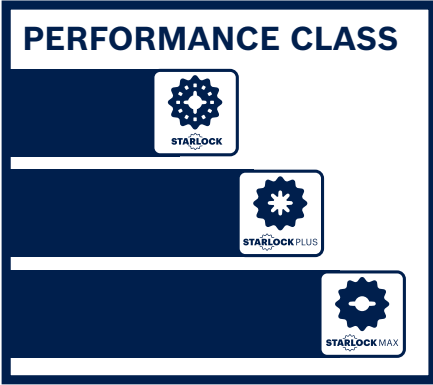


WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



BOSCH
Invented for life

STARLOCK® PERFORMANCE CLASS



The Bosch Performance Class blade hierarchy matches larger accessories with more powerful tools to maximize tool life and ensure superior performance in the toughest applications.



WOOD AND METAL CUTTING OSCILLATING MULTI-TOOLS



NO-TOUCH QUICK CHANGE

A toolless blade change lever offers auto-ejection and quick changeout of Starlock® accessories without a wrench and without the need to touch a hot blade. Combined with the Starlock snap-in system, blades can be changed in seconds.

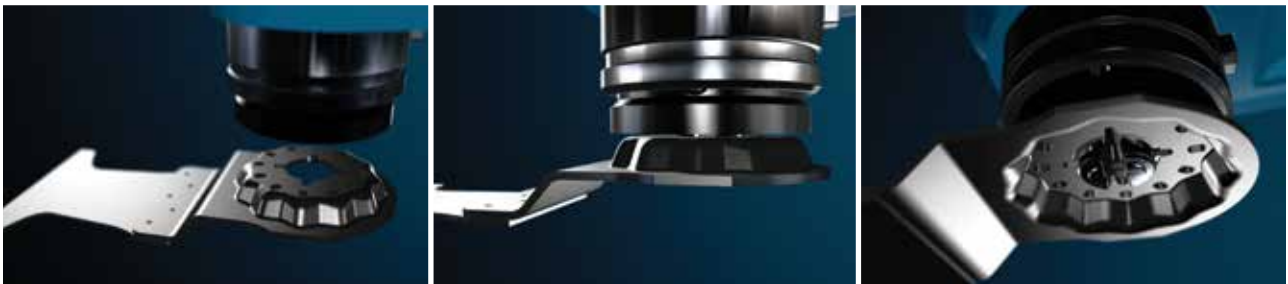
1.



2.

**3
D
FIT**

The Starlock® oscillating tool interface system is built around an innovative three-dimensional fit created for high torque transfer and superior performance in the most challenging applications. 3D fit provides a tight snap-in connection on the top, bottom and sides of the blade, so there's less potential for precision-robbing vibration. And the life of each Starlock oscillating tool model is maximized by allowing it to accept only the accessories that are suited for it.



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



BOSCH
Invented for life

STARLOCK® OSCILLATING MULTI-TOOLS



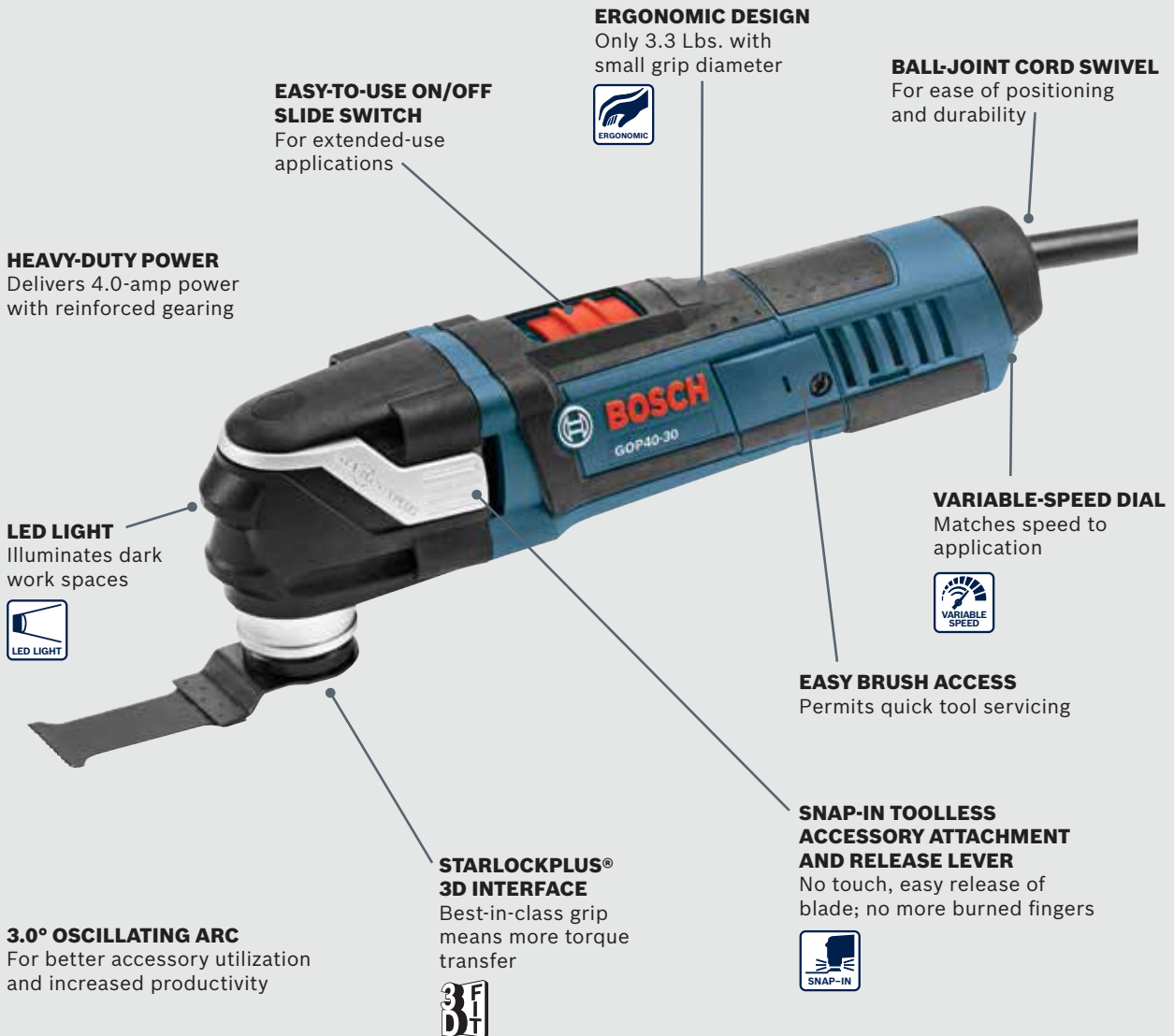
The Starlock® interface system offers maximum power transmission with a superior three-dimensional connection. By touching all interface surfaces, power transfer is 100 percent.



STARLOCKPLUS® OSCILLATING MULTI-TOOL

GOP40-30

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



Note: Compatible with Starlock® and StarlockPlus® accessories



SMART DESIGN, GREAT BLADES

Starlock® innovation focuses on creation of a high-performance, application-based multi-tool interface that's easy to use. With Starlock, blade performance extends tool life by matching the appropriate accessory to the tool and the task at hand.

30 PC. STARLOCKPLUS® OSCILLATING MULTI-TOOL KIT GOP40-30B



- ▶ StarlockPlus® 3D Interface—Best-in-class grip means more torque transfer
- ▶ 4.0-Amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers
- ▶ LED light for illumination in dark work areas



INCLUDES

- 1-1/4 In. Plunge Blade **OSL114F**
- 1-1/4 In. Xtra-Clean Plunge Blade **OSL114JF**
- 3-1/2 In. Segment Blade **OSL312F**
- Sander Pad **1600A008LT**
- Sand Paper Set
- Accessory Box
- Carrying Bag

SPECIFICATIONS

RATING	120V
AMPERAGE	4.0
OPM	8,000–20,000
LENGTH	11.3"
GRIP DIAMETER	6.9"
OSCILLATING ANGLE	L/R 1.5° (3.0° total)
CORD LENGTH	12 ft.
WEIGHT	3.3 lbs.

Note: Utilizes Starlock® and StarlockPlus® accessories

Dust collection attachments available on pages 239 and 324.

32 PC. STARLOCKPLUS® OSCILLATING MULTI-TOOL KIT GOP40-30C



- ▶ StarlockPlus® 3D Interface—Best-in-class grip means more torque transfer
- ▶ 4.0-Amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers
- ▶ LED light for illumination in dark work areas



INCLUDES

- 1-1/4 In. Carbide Plunge Blade **OSL114C**
- 1-1/4 In. Plunge Blade **OSL114F**
- 1-1/4 In. Xtra-Clean Plunge Blade **OSL114JF**
- 3-1/2 In. Segment Blade **OSL312F**
- 2 In. Rigid Scraper Blade **OSL200RS**
- Sander Pad **1600A008LT**
- Sand Paper Set
- Accessory Box
- Carrying Case

SPECIFICATIONS

RATING	120V
AMPERAGE	4.0
OPM	8,000–20,000
LENGTH	11.3"
GRIP DIAMETER	6.9"
OSCILLATING ANGLE	L/R 1.5° (3.0° total)
CORD LENGTH	12 ft.
WEIGHT	3.3 lbs.

Note: Utilizes Starlock® and StarlockPlus® accessories

Dust collection attachments available on pages 239 and 324.

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



BOSCH
Invented for life

2 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36B



- ▶ StarlockMax® 3D Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-Amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4 In. Plunge Blade **OSM114F**
Accessory Box
Carrying Bag

SPECIFICATIONS

RATING	120V
AMPERAGE	5.0
OPM	8,000–20,000
LENGTH	11.6"
GRIP DIAMETER	6.9"
OSCILLATING ANGLE	L/R 1.8° (3.6° total)
CORD LENGTH	12 ft.
WEIGHT	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Dust collection attachments available on pages 239 and 324.

8 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36C1



- ▶ StarlockMax® 3D Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-Amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4 In. Plunge Blade **OSM114F**
(2) 3-1/4 In. Sealant Knife **OSM314K**
(4) 1-1/4 In. Sealant Knife **OSM114K**
Accessory Box
Carrying Case

SPECIFICATIONS

RATING	120V
AMPERAGE	5.0
OPM	8,000–20,000
LENGTH	11.6"
GRIP DIAMETER	6.9"
OSCILLATING ANGLE	L/R 1.8° (3.6° total)
CORD LENGTH	12 ft.
WEIGHT	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Dust collection attachments available on pages 239 and 324.

40 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36C2



- ▶ StarlockMax® 3D Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-Amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4 In. Carbide Plunge Blade **OSM114C**
1-1/4 In. Plunge Blade **OSM114F**
2 In. Plunge Blade **OSM200F**
2 In. Rigid Scraper **OSL200RS**
1-1/4 In. Max Sealant Knife **OSM114K**
3-1/4 In. Max Sealant Knife **OSM314K**
2-1/2 In. x 1/8 In. Carbide Grit Segment Blade **OSM212CG**
1-1/4 In. Hook Knife **OSL138K**
1-1/4 In. Plunge Blade **OSL114JF**
2-1/2 In. Plunge Blade **OSL212JF**
3-1/2 In. Plunge Blade **OSL312F**
4 In. Segment Blade **OSL400F**
2-3/4 In. x 1/8 In. Grout Blade **OSL234HG**
Sander Plate **1600A008LT**
Sand Paper Set
Accessory Box
Carrying Case

SPECIFICATIONS

RATING	120V
AMPERAGE	5.0
OPM	8,000–20,000
LENGTH	11.6"
GRIP DIAMETER	6.9"
OSCILLATING ANGLE	L/R 1.8° (3.6° total)
CORD LENGTH	12 ft.
WEIGHT	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Dust collection attachments available on pages 239 and 324.

OSCILLATING MULTI-TOOL ATTACHMENTS

DUST COLLECTION KIT

OSC002



- ▶ Allows dust extraction and collection with Bosch Multi-X oscillating tools MX25E and PS50
- ▶ Only for use when sanding; cannot be used with cutting, grinding or scraping accessories and applications
- ▶ Hose port sized for Bosch vacuum hoses
- ▶ VAC024 adapter accepts standard North American 1-1/4 In. and 1-1/2 In. vacuum hoses

INCLUDES:

Vacuum Hose Adapter **VAC024**

CUTTING DEPTH STOP

OSC004



- ▶ For use with Bosch GOP-series, MX30E and MXH180 oscillating tools
- ▶ Allows cutting depth of 3.5 in. segment blade to be set from 1mm to 16mm
- ▶ Allows cutting depth of typical plunge cut blade to be set from 1mm to 41mm
- ▶ Can also be used as cut guide for enhanced tracking of marked cut line

INCLUDES:

Depth Stop for Plunge Cut Blades
Depth Stop for Segment Blades
Mounting Bracket

DUST COLLECTION KIT

OSC005



- ▶ For use with Bosch GOP-series oscillating tools
- ▶ Only for use when sanding; cannot be used with cutting, grinding or scraping accessories
- ▶ Hose port sized for Bosch vacuum hoses
- ▶ VAC024 adapter accepts standard North American 1-1/4 In. and 1-1/2 In. vacuum hoses

INCLUDES:

Vacuum Hose Adapter **VAC024**



CORDLESS

Bosch 12V Max and 18V multi-tools offer maximum versatility, precision and power. Whether the job is overhead cutting or a simple plunge cut, Bosch has the right cordless multi-tool to meet the job head on.

See pages 81 and 120 for complete product listing.



PERFORM TO A NEW STANDARD

STRONGER GRIP
BETTER PERFORMANCE
GREATER VERSATILITY



STARLOCK

When the task is metal cutting, Bosch Starlock® premium carbide blades deliver with precise cutting and 30× life versus bi-metal blades in the same application. For trade professionals, frequent blade change is a productivity killer and a hassle. Bosch Starlock® premium carbide blades eliminate that headache and make metal cutting one less thing to worry about.

OSCILLATING MULTI-TOOL ACCESSORIES



The Starlock® interface is about power and performance, nothing else. Power transmission makes all the difference in heavy-duty and industrial applications, and Starlock blades give professional users that additional level of strength. Bosch offers the broadest and most versatile line of multi-tool accessories available.

Starlock blade options include Bosch premium carbide blades for metal-cutting applications, which feature 30× life versus conventional bi-metal metal-cutting multi-tool blades. Bosch also offers a full line of Curved-Tec bi-metal blades that deliver maximum precision and precision thanks to a curved head design for increased precision, plus clean and smooth plunge cuts.

The Starlock multi-tool blade lineup from Bosch includes:



STANDARD STARLOCK

Standard Starlock blades are for everyday use and fit all Starlock interfaces, plus they're backward compatible to Bosch OIS® systems (Bosch, Fein®, Makita®, Milwaukee® and other professional tools).



HEAVY DUTY

StarlockPlus® heavy-duty blades fit StarlockPlus and StarlockMax® systems and deliver up to 35 percent deeper plunge cuts versus standard Starlock accessories.



EXTREME DUTY

StarlockMax® blades are industrial grade and made for extreme-duty applications, including cutting through a 2×4 in one pass. Extra-long 80mm blades offer the fastest speed, deepest plunge cuts and best overall performance available. StarlockMax accessories fit only StarlockMax multi-tools due to power requirements.

STARLOCK® ACCESSORIES ARE BACKWARDS COMPATIBLE WITH EXISTING BOSCH AND OTHER OIS® TOOLS



EXISTING BOSCH, FEIN, MILWAUKEE, MAKITA, AND OTHER PRO TOOLS

STARLOCK



STARLOCKPLUS



STARLOCKMAX



● = Compatible — = Not Compatible

COLOR CODE: QUICKLY FIND THE RIGHT BLADE FOR THE RIGHT APPLICATION.



WOOD

Basic wood cutting applications



ALL PURPOSE

All-purpose applications in wood with metal



METAL & MORE

Cutting metal and other multi-materials



GROUT & ABRASIVE

Grout removal, thinset grinding and sanding applications



SOFT MATERIALS

Sealant removal and cuts in carpet, shingles, and cardboard



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES



BOSCH
Invented for life



STARLOCK® MULTI-TOOL CUTTING ACCESSORIES



ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
PLUNGE CUT				
OSL114	1	High-carbon steel/wood	1-1/4"	Cutting wood
OSL114JF	1			
OSL114JF-3	3	Bi-metal/xtra clean for wood	1-1/4"	Cutting wood, hardwood, laminate
OSL114JF-10	10			
OSL212JF	1	Bi-metal/xtra clean for wood	2-1/2"	Cutting wood, hardwood, laminate
OSL212JF-10	10			
OSL034C	1	Carbide tooth/metal and other materials	3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL114MF	1	Bi-metal/metal	1-1/4"	Sheet metal, wood with nails, metal (nails and staples)
OSL114C	1			
OSL114C-2	2	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL114C-3	3			
OSL114C-10	10			
OSL114CC*	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL114CC-2*	2			
OSL134C	1	Carbide tooth/metal and other materials	1-3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL134C-10	10			
OSL134CC*	1	Carbide tooth/metal and other materials	1-3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL038F	1	Bi-metal/all purpose	3/8"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL034F	1	Bi-metal/all purpose	3/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL114F	1			
OSL114F-3	3	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL114F-10	10			
OSL218F*	1	Bi-metal/all purpose	2-1/8"	Drywall, wood, wood with nails, pvc, metal (nails and staples)
OSL212F	1			
OSL212F-10	10	Bi-metal/all purpose	2-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
SEGMENTED SAW				
OSL312	1	High-carbon steel/wood	3-1/2"	Cutting wood
OSL312F	1	Bi-metal/all purpose	3-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL312T	1	Titanium/all purpose	3-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL400F	1	Bi-metal/all purpose	4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)

*Available winter 2019

STARLOCK® MULTI-TOOL ACCESSORY SETS



ITEM #	# OF PIECES	INCLUDES	CASE TYPE
OSL005C	5	(1) OSL114C, (1) OSL114JF, (1) OSL114F, (1) OSL200RS, (1) OSL312F	Plastic
OSL006	6	(1) OSL114, (1) OSL114JF, (1) OSL114F, (1) OSL114MF, (1) OSL312F, (1) OSL212F	Pouch
OSL002CH	2	(1) OSL034C, (1) OSL134C	—
OSL002C	2	(1) OSL034C, (1) OSL114C	—
OSL003VP	3	(1) OSL114, (1) OSL114JF, (1) OSL114C	—

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES

CURVED-TEC BLADE

OSL114F

**CURVED
TEC** CONTROL

COLOR-CODED INTERFACE

Identifies the right blade for the right application

LASER-ETCHED BLADE

Features a depth guide for accurate plunge cuts

BI-METAL BLADE

Provides up to 15× life vs. standard oscillating blades



STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

CONTOURED BODY

Provides smooth plunge cutting and reduces jamming

CURVED-TEC ROUNDED EDGE

For precise control and accuracy during plunge cuts



CARBIDE-TOOTH BLADE

OSL114C

Carbide EXTREME

COLOR-CODED INTERFACE

Identifies the right blade for the right application

LASER-ETCHED BLADE

Features a depth guide for accurate plunge cuts

CARBIDE TEETH

Provides 30× life vs. standard bi-metal blades



STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

CONTOURED BODY

Provides smooth plunge cutting and reduces jamming



STARLOCK® MULTI-TOOL SCRAPING ACCESSORIES



ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
OSL050K*	1	High-carbon steel/soft material	1/2"	Removing sealant, reseaming teak decking
OSL138K	1	High-carbon steel/soft material	1-1/4"	Cutting carpet, cardboard, shingles
OSL200RS	1	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL200RS-10	10	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL200FS	1	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL214K	1	High-carbon steel/soft material	2-1/4"	Removing sealant, paint, glue
OSL214K-10	10	High-carbon steel/soft material	2-1/4"	Removing sealant, paint, glue
OSL400K	1	Bi-metal/soft material	4"	Cutting carpet, cardboard, insulation

*Available winter 2019

STARLOCK® MULTI-TOOL GRINDING ACCESSORIES



ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
OSL114CG	1	Carbide grit/grout and abrasive	1-1/4"	Grout removal
OSL200CR	1	Carbide grit/grout and abrasive	2"	Sanding wood
OSL212CG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal
OSL234HG	1	Carbide grit/grout and abrasive	2-3/4"	Grout removal, thinset removal
OSL312LG	1	Carbide grit/grout and abrasive	3-1/2"	Grout removal
OSL312DG	1	Diamond grit/grout and abrasive	3-1/2"	Grout removal
OSL312CG	1	Carbide grit/grout and abrasive	3-1/2"	Grout removal
OSL350CR2*	1	Carbide grit/grout and abrasive	3-1/2"	Thinset removal/sanding wood (20 Grit)
OSL350CR4*	1	Carbide grit/grout and abrasive	3-1/2"	Thinset removal/sanding wood (40 Grit)
OSL350CR6*	1	Carbide grit/grout and abrasive	3-1/2"	Thinset removal/sanding wood (60 Grit)
OSL350CR10*	1	Carbide grit/grout and abrasive	3-1/2"	Thinset removal/sanding wood (100 Grit)

*Available winter 2019



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES



BOSCH
Invented for life

STARLOCKPLUS®

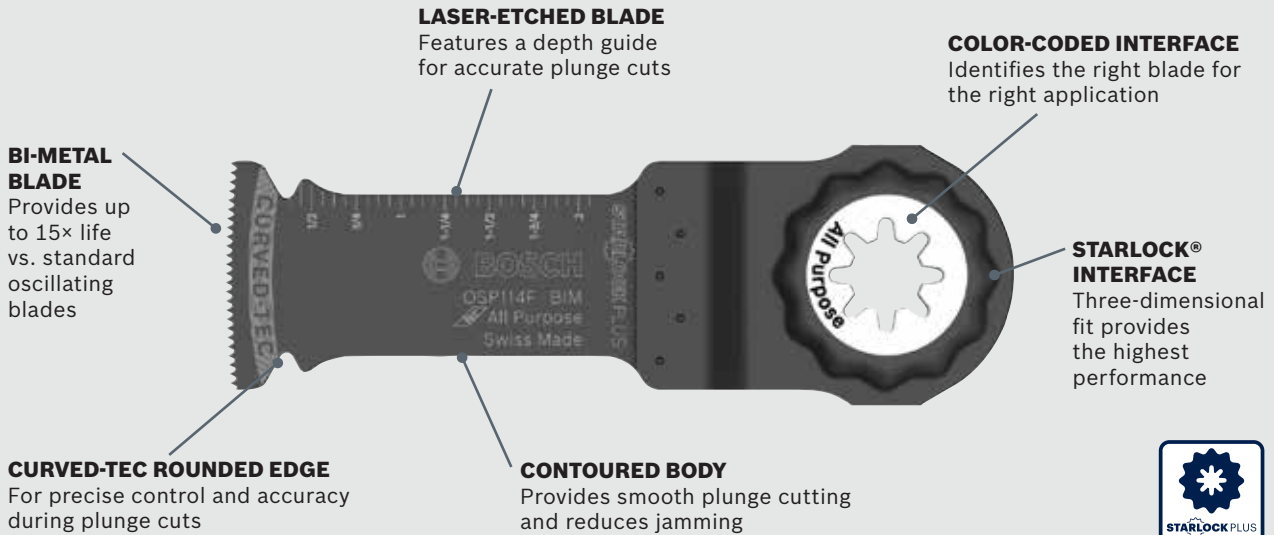
Bosch StarlockPlus® blades for heavy-duty applications fit StarlockPlus and StarlockMax® interface systems. These blades deliver up to 35 percent deeper plunge cuts versus standard Starlock® accessories.



CURVED-TEC BLADE

OSP114F

**CURVED
TEC** CONTROL



STARLOCKPLUS® MULTI-TOOL CUTTING ACCESSORIES



ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
OSP114	1	High-carbon steel/wood	1-1/4"	Wood
OSP114C	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP114CC*	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP134C	1	Carbide tooth/metal and other materials	1-3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP200CC*	1	Carbide tooth/metal and other materials	2"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP114F	1	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSP212F	1	Bi-metal/all purpose	2-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)

*Available winter 2019

STARLOCKPLUS® MULTI-TOOL GRINDING ACCESSORY

ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
OSP218LG*	1	Carbide grit/grout and abrasive	2-1/8"	Grout removal, abrasive materials

*Available winter 2019

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES



STARLOCKMAX®

Bosch StarlockMax® blades represent extreme duty for the toughest professional applications, including cutting through a 2x4 in one pass. Extra-long 80mm blades deliver the greatest speed, deepest plunge cuts and best overall performance available.

CURVED-TEC BLADE

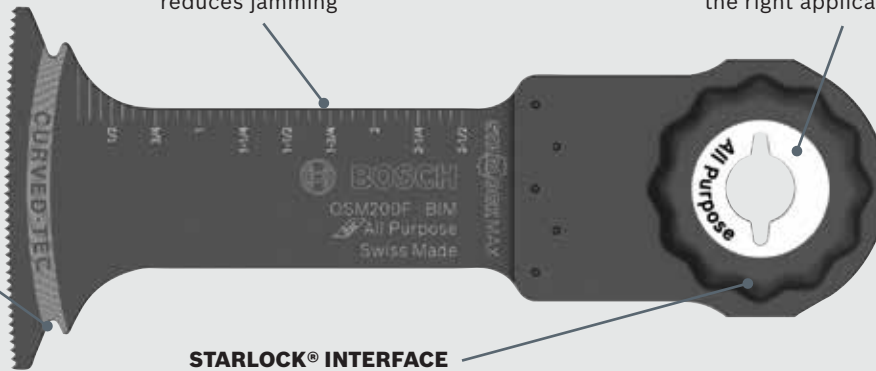
OSM200F

CURVED TEC CONTROL

CURVED-TEC ROUNDED EDGE
For precise control and accuracy during plunge cuts

EXTRA-LONG CONTOURED BODY
Provides smooth plunge cutting and reduces jamming

COLOR-CODED INTERFACE
Identifies the right blade for the right application



STARLOCK® INTERFACE
Three-dimensional fit provides the highest performance



STARLOCKMAX® MULTI-TOOL ACCESSORIES



ITEM #	QTY.	DESCRIPTION	BLADE WIDTH	APPLICATION
CUTTING				
OSM114	1	High-carbon steel/wood	1-1/4"	Wood
OSM114C	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSM114CC*	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSM114F	1	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSM200F	1	Bi-metal/all purpose	2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
SEGMENTED SAW				
OSM400F*	1	Bi-metal/all purpose	4"	Drywall, wood, wood with nails, pvc, metal (nails and staples)
SCRAPING				
OSM114K	1	High-carbon steel/soft material	1-1/4"	Removing sealant
OSM114K-10	10	High-carbon steel/soft material	1-1/4"	Removing sealant
OSM212K	1	High-carbon steel/soft material	2-1/2"	Cutting carpet, cardboard, shingles
OSM314K	1	High-carbon steel/soft material	3-1/4"	Removing sealant
OSM314K-10	10	High-carbon steel/soft material	3-1/4"	Removing sealant
GRINDING				
OSM212DG	1	Diamond grit/grout and abrasive	2-1/2"	Grout removal
OSM212LG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal
OSM212CG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal
OSM400LG*	1	Carbide grit/grout and abrasive	4"	Grout removal, abrasive materials
OSM450CR2*	1	Carbide grit/grout and abrasive	4-1/2"	Thinset removal/sanding wood (20 Grit)
OSM450CR4*	1	Carbide grit/grout and abrasive	4-1/2"	Thinset removal/sanding wood (40 Grit)
OSM450CR6*	1	Carbide grit/grout and abrasive	4-1/2"	Thinset removal/sanding wood (60 Grit)
OSM450CR10*	1	Carbide grit/grout and abrasive	4-1/2"	Thinset removal/sanding wood (100 Grit)

*Available winter 2019

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES

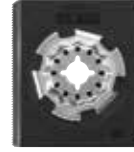


BOSCH
Invented for life

OSCILLATING MULTI-TOOL SANDING ACCESSORIES



OSL350SPD



OSL234SPC

MULTI-TOOL SANDING ATTACHMENT

ITEM #	DESCRIPTION	SIZE	INCLUDES
OSL350SPD	Delta sanding pad allows sanding sheets to attach to all Bosch Starlock® oscillating tools	3-1/2"	(1) delta sanding pad
OSL350SPDK	Delta sanding pad kit with sanding sheets attaches to all Bosch Starlock® oscillating tools	3-1/2"	(1) delta sanding pad (5) 80 grit delta sanding sheets (5) 120 grit delta sanding sheets
OSL234SPCK	Contoured sanding pad allows sanding sheets to attach to all Bosch Starlock® oscillating tools	2-3/4"	(1) contoured sanding pad (2) 80 grit sanding sheets (2) 120 grit sanding sheets

MULTI-TOOL SANDING ACCESSORIES



CS101



SDTR000

ITEM #	QTY.	GRIT	DESCRIPTION	SIZE	APPLICATION
SDTR000	6	60, 120, 240	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR040	5	40	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR060	5	60	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR080	5	80	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR082C	25	80	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR120	5	120	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR122C	25	120	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR180	5	180	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR240	5	240	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
CS101	1	—	Coarse triangle finishing pad for metal	3-1/2"	Surface finishing and removal of rust and corrosion

THE INVENTOR AND INNOVATOR



Bosch power tool engineers and technicians have not only built tools, but developed a vision for the products they create. Case in point: When a Bosch engineer installed a blade on his wife's sewing machine in 1946, the idea for the jig saw was born. The following year the first portable jig saw was introduced. Today, Bosch still enjoys worldwide recognition for developing and advancing this tool, and the reputation as a company that's always thinking about what's next.



INNOVATIONS INCLUDE



- ▶ The industry-standard T-shank jig saw blade, preferred by professional jig saw users everywhere
- ▶ The first toolless blade-change system and enhanced blade-change systems
- ▶ Precision Control systems, which virtually eliminate blade wander

These and other innovations, together with smooth operation and high-quality performance, have made Bosch the world's largest manufacturer of jig saws and jig saw blades for decades.

TOP-HANDLE JIG SAW

JS260



- ▶ Heavy-gauge steel footplate
- ▶ Toolless T-Shank Blade-Change System—Fast and effortless blade installation and removal
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Precision-machined plunging mechanism and low-vibration design for enhanced accuracy and smooth operation

INCLUDES
 Anti-Splinter Insert **JA1002**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Bag

SPECIFICATIONS

RATING	120V
AMPERAGE	6.0
NO LOAD SPM	500–3,100
STROKE LENGTH	3/4"
MAX. BEVEL CUT	45°
CUTTING CAPACITY: ALUMINUM	3/8"
CUTTING CAPACITY: MILD STEEL	3/16"
CUTTING CAPACITY: WOOD	2-11/16"
LENGTH	9-1/4"
WEIGHT	5.3 lbs.



CORDLESS

Bosch 12V Max and 18V jig saws offer maximum flexibility, precision and power. Whether the job is overhead cutting or a decorative scroll cut, Bosch cordless jig saws offer the right tool to meet the task.

See page 81 and 119 for complete product listings.





TOP-HANDLE JIG SAW JS365



- ▶ Sturdy die-cast footplate with steel insert and plastic overshoe for durability and work surface protection
- ▶ Toolless T-Shank Blade-Change System—Fast and effortless blade installation and removal
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Precision-machined plunging mechanism and low-vibration design for enhanced accuracy and smooth operation

INCLUDES

Non-Marring Overshoe **1619P07958**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

SPECIFICATIONS

RATING	120V
AMPERAGE	6.5
NO LOAD SPM	500–3,100
STROKE LENGTH	1"
MAX. BEVEL CUT	45°
CUTTING CAPACITY: ALUMINUM	7/8"
CUTTING CAPACITY: MILD STEEL	3/8"
CUTTING CAPACITY: WOOD	3-1/2"
LENGTH	9-5/8"
WEIGHT	5.35 lbs.

Dust collection attachments available on pages 251 and 324.

LI-ION Cordless option available on page 119.

TOP-HANDLE JIG SAW JS470E



- ▶ Aluminum gearbox with insulated cover for durability and comfort
- ▶ Toolless T-Shank Blade-Change System with Blade-Ejection Lever—Fast insertion, no need to touch a hot blade
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Constant Response Circuitry—Maintains desired speed under load for consistent performance and precision

INCLUDES

Non-Marring Overshoe **2601099183**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

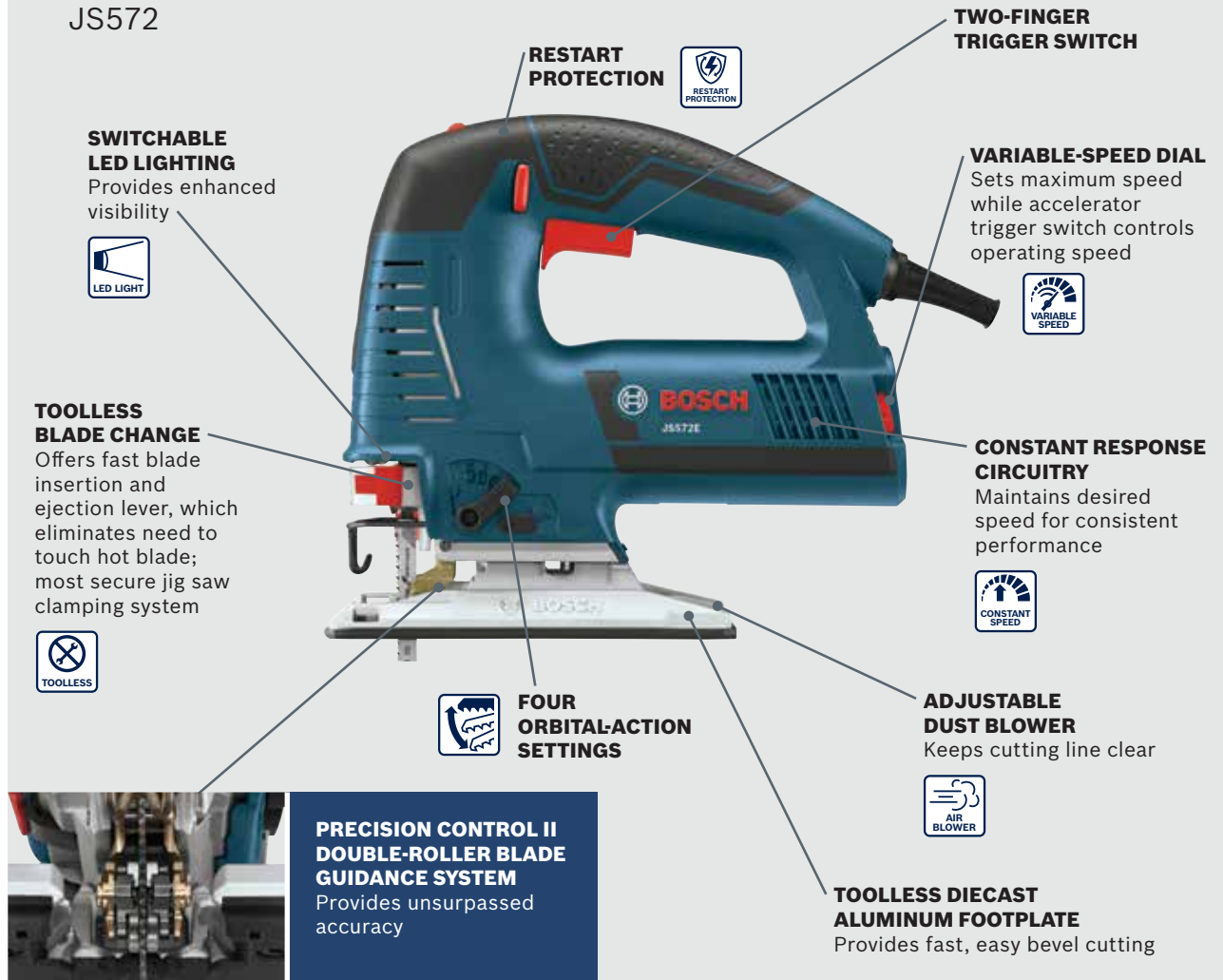
SPECIFICATIONS

RATING	120V
AMPERAGE	7.0
NO LOAD SPM	500–3,100
STROKE LENGTH	1"
MAX. BEVEL CUT	45°
CUTTING CAPACITY: ALUMINUM	7/8"
CUTTING CAPACITY: MILD STEEL	3/8"
CUTTING CAPACITY: WOOD	5-7/8"
LENGTH	9-5/8"
WEIGHT	5.6 lbs.

Dust collection attachments available on pages 251 and 324.

TOP-HANDLE JIG SAW

JS572



SWITCHABLE LED LIGHTING
Provides enhanced visibility



RESTART PROTECTION



TWO-FINGER TRIGGER SWITCH

VARIABLE-SPEED DIAL
Sets maximum speed while accelerator trigger switch controls operating speed



TOOLLESS BLADE CHANGE
Offers fast blade insertion and ejection lever, which eliminates need to touch hot blade; most secure jig saw clamping system



CONSTANT RESPONSE CIRCUITRY
Maintains desired speed for consistent performance



FOUR ORBITAL-ACTION SETTINGS



ADJUSTABLE DUST BLOWER
Keeps cutting line clear



PRECISION CONTROL II DOUBLE-ROLLER BLADE GUIDANCE SYSTEM
Provides unsurpassed accuracy



TOOLLESS DIECAST ALUMINUM FOOTPLATE
Provides fast, easy bevel cutting

TOP-HANDLE JIG SAW JS572EK



Same features as JS470E on page 248.

- ▶ Precision Control II Double-Roller System—Virtually eliminates blade wander
- ▶ Switchable LED Lighting—For enhanced visibility in blade area
- ▶ Toolless Die-Cast Aluminum Footplate—For fast and easy bevel cutting

INCLUDES

- Non-Marring Overshoe **2601099225**
- Anti-Splinter Insert **2601016093**
- (3) Assorted Jig Saw Blades
- Carrying Case

SPECIFICATIONS

RATING	120V
AMPERAGE	7.2
NO LOAD SPM	800–3,000
STROKE LENGTH	1"
MAX. BEVEL CUT	45°
CUTTING CAPACITY: ALUMINUM	7/8"
CUTTING CAPACITY: MILD STEEL	3/8"
CUTTING CAPACITY: WOOD	6.3"
LENGTH	9.9"
WEIGHT	5.5 lbs.

Dust collection attachments available on pages 251 and 324.

**WOOD AND METAL CUTTING
JIG SAWS**



BOSCH
Invented for life



BARREL-GRIP JIG SAW JS470EB



- Same features as JS470E on page 248.
- ▶ Ergonomic body with upfront soft-grip handle for maximum comfort and control
 - ▶ Variable Speed—Dial sets operating speed

- INCLUDES**
 Non-Marring Overshoe **2601099183**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

Same specifications as JS470E on page 248.

SPECIFICATIONS	
LENGTH	10-1/2"
WEIGHT	5.9 lbs.

Dust collection attachments available on pages 251 and 324.



BARREL-GRIP JIG SAW JS572EBK



- Same features as JS572EK on page 249.
- ▶ Ergonomic body with upfront soft-grip handle for maximum comfort and control
 - ▶ Variable Speed—Dial sets operating speed

- INCLUDES**
 Non-Marring Overshoe **2601099225**
 Anti-Splinter Insert **2601016093**
 (3) Assorted Jig Saw Blades
 Carrying Case

SPECIFICATIONS	
RATING	120V
AMPERAGE	7.2
NO LOAD SPM	800–3,000
STROKE LENGTH	1"
MAXIMUM BEVEL CUT	45°
CUTTING CAPACITY: ALUMINUM	7/8"
CUTTING CAPACITY: MILD STEEL	3/8"
CUTTING CAPACITY: WOOD	6.3"
LENGTH	9.9"
WEIGHT	4.85 lbs.

Dust collection attachments available on pages 251 and 324.



JIG SAW ATTACHMENTS

CIRCULAR
AND PARALLEL
CUTTING GUIDE



ITEM #	DESCRIPTION
JA1010	Fits all Bosch jig saws except JS260

STEEL
OVERSHOE



ITEM #	DESCRIPTION
JA1011	Fits JS572E and JS572EB

ANTI-
SPLINTERING
INSERTS
(5 PK)



JA1002

JA1013

ITEM #	DESCRIPTION
JA1002	Fits models 1581AVS, 1584AVS, 1587AVS and JS260
JA1013	Fits models JS365, JS470, JS120 and JS180

DUST
EXTRACTION
KITS



JA1012

ITEM #	# OF PIECES	INCLUDES	DESCRIPTION
JA1005	3	(1) dust hood (1) suction nozzle (1) vacuum adapter (VAC002)	Compatible with 1590EVS and 1591EVS series jig saws
JA1007	3	(1) dust hood (1) suction nozzle (1) vacuum adapter (VAC024)	Compatible with JS470E and JS470EB jig saws
JA1009	3	(1) dust hood (1) suction nozzle (1) vacuum adapter (VAC024)	Compatible with JS365 jig saw
JA1012	3	(1) dust hood (1) articulating suction nozzle (1) vacuum adapter (VAC024)	Compatible with JS572E and JS572EB jig saws



WOOD AND METAL CUTTING
JIG SAW ATTACHMENTS



BOSCH
Invented for life

JIG SAW BLADES



THE #1 SELLING BRAND OF JIG SAW BLADES WORLDWIDE

Bosch understands the need to cut materials quickly, smoothly and precisely. The company's broad product offering cuts both conventional and specialized materials. Product selection has been simplified by an industry-standard color-coding system on the shank that quickly identifies the application.

SHANKS



T-SHANK

- ▶ The industry-standard professional interface provides best fit and longer life
- ▶ Fits all professional and all current consumer jig saw brands



U-SHANK

- ▶ Shank fits some professional and most consumer jig saw brands

TOOTH DESIGN

Bosch blades are designed with optimal tooth spacing, tooth shape and cutting angle to provide the best possible speed, cleanliness of cut and optimal performance.



SIDE SET AND GROUND

Clean, fast cuts in wood and plastics.



WAVY SET AND MILLED

Cuts metal, non-ferrous metal, aluminum and plastics.



SIDE SET AND MILLED

Fast, rough cuts in wood and plastics.



GROUND AND TAPER GROUND

Precise, fine and clean cuts in wood.



Reduced-kerf carbide and diamond grit edges for fast cutting in hard materials.

BLADE MATERIAL

HIGH-CARBON STEEL (HCS)

Excellent blades for softer materials such as wood, laminated particle board and plastics.



HIGH-SPEED STEEL (HSS)

Fully hardened high-speed steel blades are ideal for cutting metal, aluminum and non-ferrous metal.



BI-METAL (BIM)

This highly flexible, tough combination of HSS and HCS results in a blade suitable for the most demanding applications when there is a risk of breakage or when extreme flexibility and versatility are required.



10x longer life than standard HCS blade

2x longer life than standard HSS blade

TUNGSTEN CARBIDE (TC)

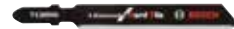
Cuts abrasive materials such as reinforced plastics, fiberglass, cement board, stainless steel, tile, glass, cast iron and brick.



10x longer life than standard bi-metal blade

DIAMOND GRIT

The diamond grit blade can be used on the same applications as carbide grit, but has a much longer life. Also for use on hard porcelain tile, granite, slate, marble and other stone surfaces.



3x faster and three times longer life than carbide grit

SCROLLING

Scroll saws are used to cut intricate curves and joints quickly with great accuracy.



TEETH (TPI)

Every material has a different thickness. To achieve the best possible cutting quality and the fastest cutting time, it's important to match material thickness with the proper blade geometry. Always keep 2-3 teeth in material while cutting.

TOOTH COUNT (TPI)



Lower teeth per inch
Fast/rough cut for thicker materials

Higher teeth per inch
Slow/smooth cut for thinner materials

WOOD AND METAL CUTTING JIG SAW BLADES

WOOD/METAL BLADE USAGE CHART

COLOR CODING BY APPLICATION



TYPE	WOOD					SPECIALTY	METAL					
	WOOD W/ NAILS	WOOD	HARDWOOD	PLYWOOD	LAMINATE BOARD	PLASTIC	ALUMINIUM	COPPER	THIN METAL	THICK METAL	METAL SANDWICH	FIBERGLASS
PROGRESSOR	●	●	●	●	○	○	●	●	●	●	○	●
XTRA-CLEAN	○	●	●	●	●	○	○	○	○	○	○	○
CLEAN	●	●	●	●	●	●	○	○	○	○	○	○
SPEED	●	●	●	●	○	○	●	●	●	●	○	○
PRECISION	○	●	●	●	○	●	○	○	○	○	●	○
BASIC	○	●	●	●	○	○	●	●	●	●	○	○
ALL PURPOSE	●	●	○	●	○	●	●	○	○	●	●	○

● = Recommended ○ = Not Recommended

SPECIALTY BLADE USAGE CHART

The Bosch specialty blade range expands jig saw applications to include precision cuts in glass, ceramic tile, cement board, cardboard and other materials.

COLOR CODING BY APPLICATION



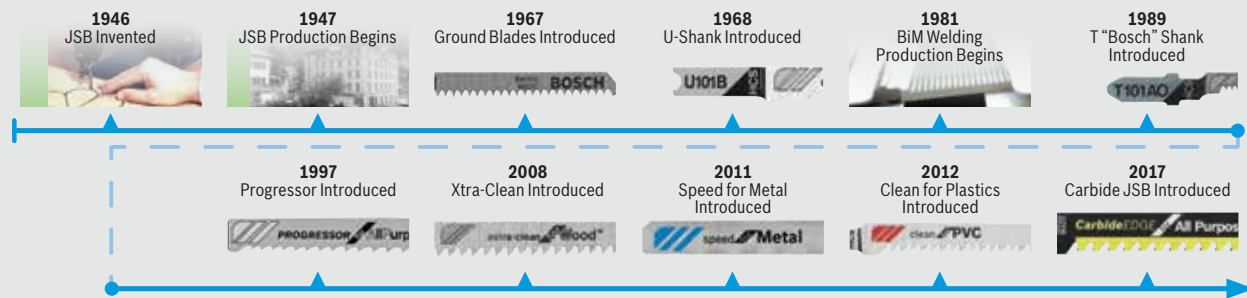
TYPE	SPECIALTY																				
	PORCELAIN (INCLUDING TILE)	GRANITE	MARBLE	SLATE	GLASS	CEMENT BOARD	PLASTER BOARD	CERAMICS (INCLUDING TILE)	FIBERGLASS	PLEXIGLAS	STAINLESS STEEL	STEEL	NON-FERROUS METAL	SOLID SURFACE	CARDBOARD	LEATHER	CARPET	POLYSTYRENE	CAST IRON	LAMINATE	
DIAMOND GRIT	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
CARBIDE GRIT	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
CARBIDE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
CARBIDE TEETH	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
BI-METAL	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
HIGH-SPEED STEEL	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
KNIFE EDGE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

● = Recommended ○ = Not Recommended



WOOD AND METAL CUTTING JIG SAW BLADES

THE EVOLUTION OF THE BOSCH JIG SAW BLADE (JSB)



BOSCH
Invented for life

HARD JOBS MEET THEIR MATCH

CARBIDE JIG SAW BLADES
FOR LONG LIFE IN HARD
MATERIALS

CarbideEDGE

WOOD AND METAL CUTTING
JIG SAW BLADES

BOSCH GIVES YOU THE EDGE

Bosch Edge Carbide All-Purpose Jig Saw Blades are made tough—durable enough to withstand nail hits in wood and hard materials, strong enough to keep on going. Thanks to Bosch-exclusive carbide brazing technology, Edge carbide jig saw blades deliver 10× life versus standard bi-metal blades. And these blades rely on Progressor Technology, a combination of aggressive small teeth and larger teeth engineered to work together to increase speed and life. Edge's exaggerated tip ensures easy plunge cuts. Best features, best materials and quality engineering from the worldwide leader in jig saw tools and accessories make Bosch not just the right choice, but the only choice.

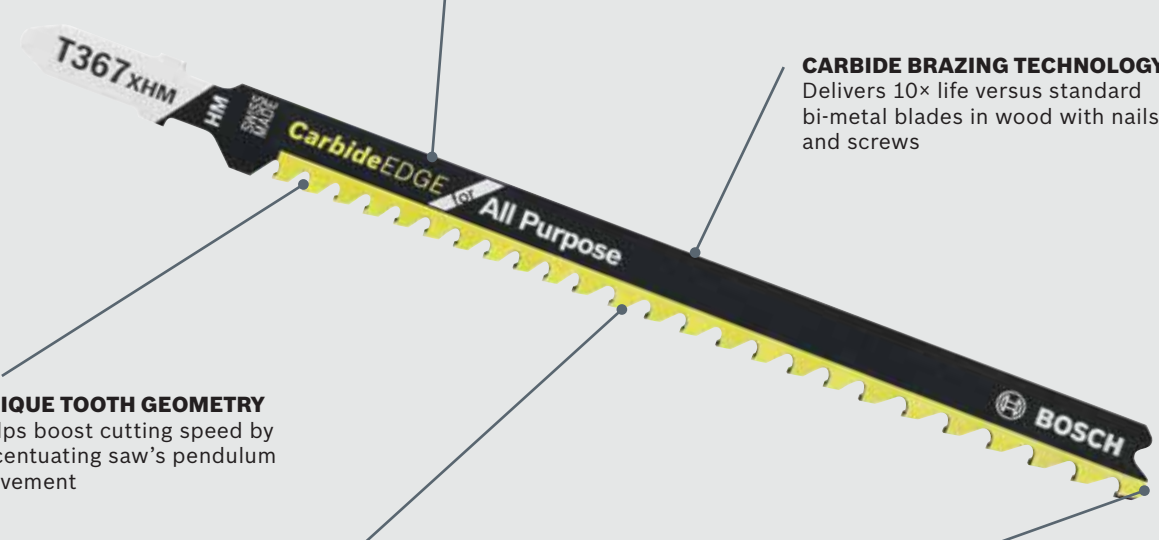


T-SHANK JIG SAW BLADES

CARBIDE EDGE JIG SAW BLADES

NEW

Cut thin and thick material cleanly



HEAT-OPTIMIZED MANUFACTURING
Designed to resist heat buildup for heavy-duty cuts

CARBIDE BRAZING TECHNOLOGY
Delivers 10× life versus standard bi-metal blades in wood with nails and screws

UNIQUE TOOTH GEOMETRY
Helps boost cutting speed by accentuating saw's pendulum movement

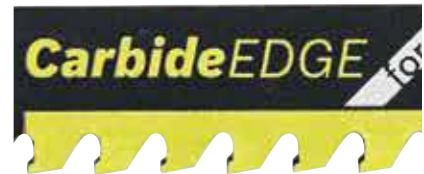
PROGRESSOR TECHNOLOGY
Increases speed and blade life through a combination of aggressive small teeth and larger teeth

EXAGGERATED TIP
Provides easier plunge cuts

T-shank Fits All



PROGRESSIVE TOOTH PATTERN GEOMETRY CLEAN FAST ideal for wood with nails and heavy metal applications	BI-DIRECTIONAL TOOTH GEOMETRY provides clean cuts on both sides of laminate surface	STATE OF THE ART WELD TECHNIQUE CarbideEDGE ensures reliable cutting of hard & abrasive materials
--	---	--



LONG LIFE

Exclusive Bosch carbide brazing technology delivers 10× life versus standard bi-metal blades, so one blade can do it all in tough laminate, wood with nails and hard materials.

TOOTH DESIGN

Bosch jig saw blades rely on optimized tooth spacing, tooth shape and cutting angle to ensure best-in-class speed, performance and cutting precision.

CARBIDE BRAZING TECHNOLOGY

Bosch offers optimized jig saw blades with greater resistance to heat buildup and controlled material removal to ensure longer life.



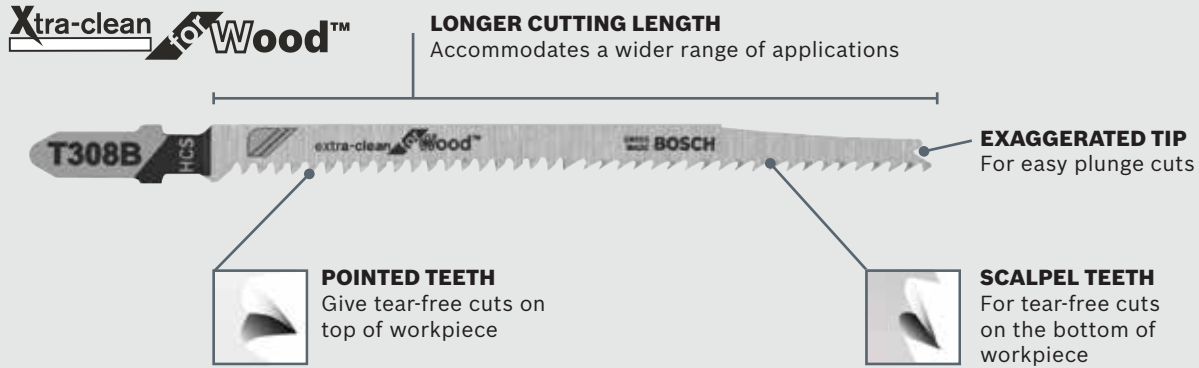
**WOOD AND METAL CUTTING
JIG SAW BLADES**



BOSCH
Invented for life

XTRA-CLEAN JIG SAW BLADES

Provide tear-free cuts on both sides of the workpiece



**WOOD AND METAL CUTTING
JIG SAW BLADES**

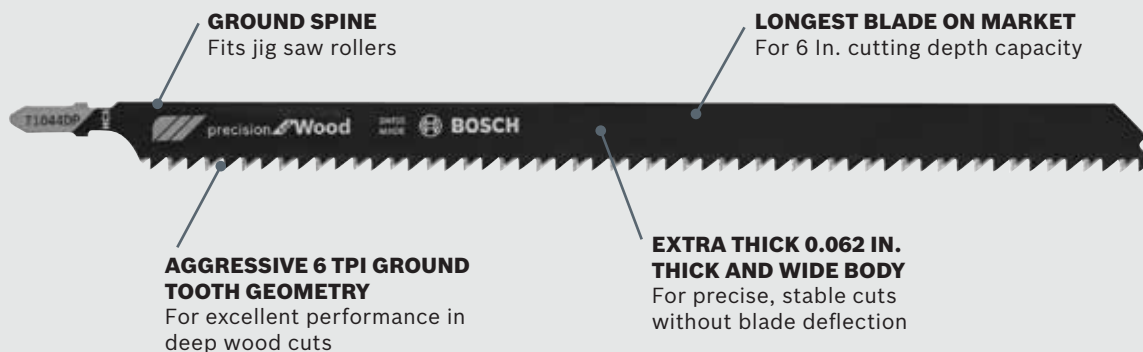
WOOD								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T308B	5	Xtra-Clean for Wood Straight, tear-free cuts on top and bottom surface	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T308B25	25							
T308BO	5	Xtra-Clean for Wood Scroll blade for curved cuts	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T234X3	3	Progressor for Wood Straight, accurate, splinter-free cuts	Thick/thin, hard/soft woods including OSB, particle board, plywood, laminated particle board	8-12 P	HCS	4-1/2"	3-17/32"	0.06"
T234X	5							
T101D	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6	HCS	4"	3"	0.06"
T101D100	100							
T301DL	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-3-3/8"	6	HCS	5"	4-1/8"	0.06"
T301CD	5	Clean for Wood Straight, medium-fine cuts	Hard/soft woods, plywood, laminated particle board 3/16"-2-3/8", plastics 3/16"-1-1/4"	8	HCS	4-5/8"	3-5/8"	0.06"
T101B3	3							
T101B	5	Clean for Wood Straight, fine cuts	Hard/soft woods, plywood, plastics, OSB, laminated particle board 3/16"-1-1/4"	10 V	HCS	4"	3"	0.06"
T101B100	100							
T101BR*	5	Clean for Wood Reverse-tooth, splinter-free cuts on top of surface	Hard/soft woods, plywood, OSB, laminated particle board, plastics 3/16"-1-1/4"	10	HCS	4"	3"	0.06"
T101BR100*	100							
T101AO3	3	Clean for Wood Curved and splinter-free cuts on both sides of surface	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood 5/64"-3/4"	20	HCS	3-1/4"	2-5/16"	0.05"
T101AO	5							
T101AO100	100							
T101BF	5	Clean for Hardwood Long life, straight, fine cuts	Hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10 V	Bi-metal	4"	3"	0.05"
T101DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, plywood, particle board, plastics 1/4"-2-3/8"	6	HCS	4"	2-3/4"	0.07"
T144DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-2"	6	HCS	4"	2-7/8"	0.07"
T344DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-4"	6	HCS	6"	5"	0.07"
T144D3	3							
T144D	5	Speed for Wood Straight and fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T144D100	100							
T244D3	3							
T244D	5	Speed for Wood Scroll blade for curved and fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T244D100	100							

P=Progressive tooth V=Variable gullet *Reverse tooth

WOOD								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T344D	5	Speed for Wood Straight and fast cuts	Hard/soft woods up to 4"	6	HCS	6"	5"	0.05"
T744D3	3	Speed for Wood Straight and fast cuts	Hard/soft woods up to 5-5/16"	6	HCS	7"	6"	0.07"
T144DF	5	Speed for Hardwood Straight, fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6	Bi-metal	4"	2-3/4"	0.05"
T344DF	5	Speed for Hardwood Straight, fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-4"	6	Bi-metal	6"	5"	0.05"
T111C3	3	Basic for Wood Fast, coarse cuts. Ideal for jig saws without orbital action	Soft wood, OSB, plywood 7/32"-2-3/8"	8	HCS	4"	3"	0.05"
T111C	5							
T119B03	3	Basic for Wood Scroll blade for curved cuts	Soft wood, OSB, plywood, 5/16"-1/4"	12	HCS	3-1/4"	2-3/16"	0.04"
T119B0	5							
T128BHM1	1	Carbide Edge for Laminate Straight, splinter- and chip-free cuts	High pressure laminates, melamine, laminate flooring, laminated particle board	14	Carbide (strip)	3-5/8"	2-5/8"	0.04"
T128BHM3	3							
T101BIF	5	Special for Laminate Straight, splinter-free cuts	Laminate flooring	14	Bi-metal	3-1/4"	2-5/16"	0.05"
T101AOF	5	Special for Laminate Scroll blade for curved, splinter-free cuts. Ideal for jig saws without orbital action	Laminate flooring	20	Bi-metal	3-1/4"	2-5/16"	0.05"
T1044DP1	1	Precision for Wood Precise cuts without blade deflection	Wood	6	HCS	10"	9"	0.062"
T308BFP	5	Precision for Hardwood Extra clean without blade deflection	Hardwood	12	Bi-metal	4.5"	3.5"	0.04"
T308BP	5	Precision for Wood	Wood	12	HCS	4.5"	3.5"	0.04"

V=Variable gullet

10" PRECISION JIG SAW BLADES FOR WOOD



Great for deck building!



WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH
Invented for life



**WOOD AND METAL CUTTING
JIG SAW BLADES**

METAL								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T118G	5	Basic for Metal Straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	36	HSS	3-5/8"	2-5/8"	0.04"
T118A3	3	Basic for Metal Straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"
T118A	5							
T118A100	100							
T118E	5	Basic for Metal Straight cuts	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	HSS	3-5/8"	2-5/8"	0.05"
T118B3	3	Basic for Metal Straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14	HSS	3-5/8"	2-5/8"	0.04"
T118B	5							
T118B100	100							
T218A	5	Basic for Metal Curved cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"
T318A	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	24	HSS	5-1/4"	4-7/64"	0.04"
T318A100	100							
T318B	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profiles diameters 6/64"–3-1/8"	14	HSS	5-1/4"	4-1/4"	0.05"
T318B100	100							
T118AF	5	Flexible for Metal Straight cuts and long life	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118AF100	100							
T118EF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118EF100	100							
T118BF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118BF100	100							
T718BF3	3	Flexible for Sandwich Straight cuts and long life	Clean cuts in sandwich materials, structural insulated panels, metal non-ferrous metal, aluminum and sheet metal up to 4-3/4"	14	Bi-metal	7"	6"	0.07"
T123X3	3	Progressor for Metal Fast cuts and long life	Thin metal, pipes and metal profiles, sheet metal up to 8 gauge, metal 5/64"–3/8", stainless steel 1/16"–1/8", non-ferrous metal 5/64"–3/4", plastics 1/16"–1-1/4", fiberglass 3/64"–3/4"	10–24 P	HSS	4"	3"	0.04"
T123X	5							
T123X25	25							
T123X100	100							

P=Progressive tooth NOTE: If cutting metal, use cutting oil to cool blade. Use only with GCFI-protected outlets or adapters



METAL								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T121GF3	3	Speed for Metal Fast, straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	30	Bi-metal	3-5/8"	2-5/8"	0.035"
T121AF3	3	Speed for Metal Fast, straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	21	Bi-metal	3-5/8"	2-5/8"	0.035"
T121BF3	3	Speed for Metal Fast, straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	12	Bi-metal	3-5/8"	2-5/8"	0.035"
T321AF3	3	Speed for Metal Fast, straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	21	Bi-metal	5-1/4"	4-7/64"	0.035"
T321BF3	3	Speed for Metal Fast, straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profile diameters 5/64"–3-1/8"	12	Bi-metal	5-1/4"	4-1/4"	0.035"
T127DF	5	Flexible for Aluminum Fast, straight cuts and long life	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	Bi-metal	4"	3-5/8"	0.04"
T127DF100	100							
T127D	5	Special for Aluminum Fast, straight cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"
T127D100	100							
T227D	5	Special for Aluminum Fast, curved cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"
T1018AFP	3	Precision for Metal Sandwich Deep, clean cuts without blade deflection	Wood/metal sandwich materials	24	Bi-metal	10"	9"	0.062"
T118EHM1	1	Carbide Edge for Stainless Steel Straight cuts, long life	Stainless steel 5/64"–3/16", steel and non-ferrous metals 5/64"–7/32"	14	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118EHM3	3							
T118AHM1	1	Carbide Edge for Stainless Steel Straight cuts, long life	Stainless steel 3/64"–5/64", steel and non-ferrous metals 1/16"–1/8"	24	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118AHM3	3							

SPEED FOR METAL

Unrivaled cutting speed and 4x longer life in metal

SUPERIOR BI-METAL CONSTRUCTION

Offers four times longer life than high-speed steel

BACKWARD TAPER

Increases the cutting speed by simulating a pendulum motion



UNIQUE TOOTH GEOMETRY

Ensures unrivaled cutting speed in metal

NARROW BODY THICKNESS

Increases cutting speed

RIGID TOOTH-REINFORCED REAR EDGE

Small flute for chip removal
 ▶ Longer life
 ▶ Less wear

AGGRESSIVE-TOOTH STRAIGHT REAR EDGE, LARGE FLUTE

For chip removal
 ▶ High cutting speed
 ▶ High chip removal performance

WOOD AND METAL CUTTING
JIG SAW BLADES



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Invented for life

CLEAN FINISH CUTS IN PVC

RED COLOR CODE

Identifies the blade as part of the plastics range

APPLICATION-SPECIFIC NAMING

Communicates that blade is designed for clean finish cuts in PVC



TOOTH GEOMETRY OPTIMIZED FOR PVC

Ensures cleaner cuts, better material removal and clear visibility of cut line

RELIEF GROUND TEETH

Keeps the blade cool when cutting and helps prevent melting and rewelding of PVC and similar thermoplast materials

PLASTIC								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T102H	3	Clean for PVC Straight, clean cuts	PVC and vinyl up to 3/4" thickness	10	HCS	4"	3"	0.05"
T302H3	3	Clean for PVC Straight, clean cuts	PVC pipes and profile diameters 5/64"-3-1/8"	10	HCS	5-1/5"	4-1/5"	0.05"
T102BF	3	Clean for Plexiglas Straight, clean cuts	Plexiglas 5/64"-3/4" thickness	13	Bi-metal	3-5/8"	2-5/8"	0.05"
T102D3	3	Clean for Plastics Straight, clean cuts	Polypropylene-based plastic materials up to 3/4" thick	6	HCS	4"	3"	0.05"

SPECIALTY								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T130DG*	1	Diamond for Hard Tile Clean cuts	Grade 5 porcelain, granite, marble, slate, glass and cement board 3/64"-1/2"	30 grit	Diamond (grit)	3-1/4"	2-1/4"	0.032"
T130RF1	1	Carbide Edge for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-5/8"	30 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T130RF3	3	Carbide Edge for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-3/8"	50 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T150RF3	3	Carbide Edge for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-3/8"	50 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T118EFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	18	Bi-metal	3-1/4"	2-1/4"	0.05"
T118GFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	36	Bi-metal	3-1/4"	2-1/4"	0.05"
T141HM1	1	Carbide Edge for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-2-3/8", fiberglass and plaster board 1/4"-3/4"	6	Carbide (tip)	4"	3"	0.05"
T341HM1	1	Carbide Edge for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-3-1/8", fiberglass and plaster board 1/4"-2-3/8"	6	Carbide (tip)	5-1/4"	4-1/8"	0.05"
T301CHM1	1	Carbide Edge for Solid Surface Fast, clean cuts	Solid surface materials 3/16"-2-1/2"	8	Carbide (strip)	4-5/8"	3-1/2"	0.05"
T101A3	3	Special for Plexiglas Fine and straight cuts	Plexiglas 5/64"-3/4"	14	HSS	4"	2-3/4"	0.05"
T101A	5	Special for Plexiglas Fine and straight cuts	Plexiglas 5/64"-3/4"	14	HSS	4"	2-3/4"	0.05"
T113A3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	4"	3"	0.05"
T313AW3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	6"	5"	0.05"
T108BHM3	3	Carbide Edge for Carbon Fiber Straight, clean cuts with long life	Fiber-based materials, specializing in carbon fiber	12	Carbide (strip)	3-5/8"	2-5/8"	0.05"

*Cool with water—use only with GCFI-protected outlets or adapters or with cordless jig saw

WOOD AND METAL CUTTING
JIG SAW BLADES

DIAMOND GRIT JIG SAW BLADES

Offer three times more speed and life than carbide grit in the toughest applications



NARROW BODY THICKNESS

Increases flexibility for flush cutting applications

VACUUM-BRAZED

Diamond grit cuts faster and lasts longer

LAMINATE JIG SAW BLADES

Provide 10× longer life than standard bi-metal jig saw blades



CARBIDE BRAZING TECHNOLOGY

Delivers 10× life versus standard bi-metal blades



ADVANCED TOOTH DESIGN

Provides clean cuts in difficult-to-cut, brittle materials on both sides of the cutting surface

THIN BLADE KERF

Reduces material extraction, reduces heat and adds to performance

ALL PURPOSE

T-SHANK

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T345XF3	3	Progressor for All Purpose	Thick and thin materials like wood with nails, plywood, particle board 3/16"–3-5/8", metal 3/16"–3/8", non-ferrous metal and aluminum 5/64"–1-1/4"	5–10 P	Bi-metal	5-1/4"	4-1/4"	0.05"
T345XF	5	Progressive tooth design for fast cuts and longer life						
T345XF100	100							
T111CF	5	Accurate for Wood With Nails Straight cuts	Wood with nails, OSB, plastic 3/16"–1-1/4"	8	Bi-metal	4"	3"	0.04"
T211HF	5	Accurate for Wood With Nails Scroll blade for curve cuts	Wood with nails, plastic 1/8"–1-1/4", non-ferrous metal and aluminum 1/8"–1/2"	10	Bi-metal	3"	2"	0.04"
T367XHM1	1	Carbide Edge for All Purpose Progressive tooth design for fast cuts and longer life	Thick and thin materials like wood with nails, plywood particle board (3/16"–3-5/8"), metal (3/16"–3/8"), non-ferrous metals and aluminum (5/64"–1-1/4"), stainless steel (up to 1/8"), fiber cement board (1/4"–1/2")	5–7	Carbide (tip)	5-3/16"	4-3/16"	0.05"
T367XHM3	3							

P = Progressive tooth

T-SHANK SETS

ITEM #	# OF PIECES	INCLUDES	CASE TYPE
T503	3	(2) T101BIF, (1) T101A0F	—
T567A3	3	(1) T123X, (1) T234X, (1) TX345XF	—
T500	5	(1) T101B, (1) T144D, (1) T119BO, (1) T118A, (1) T118B	—
T501	5	(1) T101B, (1) T144D, (1) T119BO, (1) T101BR, (1) T118A	—
T5002	10	(2) T101B, (2) T144D, (2) T119BO, (2) T118A, (2) T118B	Plastic
T10RC	10	(2) T144D, (2) T101BR, (2) T101B, (1) T308B, (1) T119BO, (2) T101AO	Robust
T14CPSC	14	(2) T119BO, (1) T144DP, (2) T101B, (3) T234X, (1) T123X, (2) T118B, (2) T118A, (1) T118G	Pouch
T15RC	15	(1) T101D, (2) T144D, (2) T101BR, (2) T101B, (2) T119BO, (2) T118B, (2) T118A, (1) T118G, (1) T345XF	Robust
T18CHC	18	(2) T119BO, (3) T144DP, (2) T101B, (1) T101BR, (3) T118B, (3) T118A, (2) T234X, (1) T345XF, (1) T123X	Brute Tough
TC21HC	21	(5) T101B, (5) T144DP, (2) T345XF, (5) T118A, (2) T123X, (2) T141HM1	Brute Tough
TW21HC	21	(4) T101B, (4) T144DP, (4) T101D, (3) T119BO, (3) T244D, (3) T101AO	Brute Tough
T30C	30	(4) T119BO, (4) T101B, (4) T118B, (4) T101BF, (2) T308B, (4) T118A, (6) T101D, (4) T144D	Universal



T503



T15RC

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JIG SAW BLADES



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U-SHANK JIG SAW BLADES



WOOD AND METAL CUTTING
JIG SAW BLADES

WOOD								U-SHANK																																																																																																																						
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS																																																																																																																						
U234X3	3	Progressor for Wood Straight, fine, splinter-free, accurate cuts	Thick or thin material in hard/soft woods, laminated particle board, OSB, plywood, particle board	8-12 P	HCS	4-1/4"	3-17/32"	0.06"																																																																																																																						
U234X	5								U101D3	3	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6 P	HCS	3-5/8"	3"	0.05"	U101D	5	U101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plastics, OSB, plywood, laminated particle board 3/16"-1-1/4"	10 V	HCS	3-5/8"	3"	0.05"	U101B	5	U101BR3*	3	Clean for Wood Reverse tooth for splinter-free cuts on top of workpiece; straight, fine-down cuts	Laminated particle board, OSB, plywood, hard/soft woods, plastics 3/16"-1-1/4"	10 V	HCS	3-5/8"	3-3/16"	0.05"	U101BR*	5	U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"	U101AO	5	U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"	U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"	U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"	U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"	U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"	U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"	U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"	U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"	U1AOF	5
U101D3	3	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6 P	HCS	3-5/8"	3"	0.05"																																																																																																																						
U101D	5								U101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plastics, OSB, plywood, laminated particle board 3/16"-1-1/4"	10 V	HCS	3-5/8"	3"	0.05"	U101B	5	U101BR3*	3	Clean for Wood Reverse tooth for splinter-free cuts on top of workpiece; straight, fine-down cuts	Laminated particle board, OSB, plywood, hard/soft woods, plastics 3/16"-1-1/4"	10 V	HCS	3-5/8"	3-3/16"	0.05"	U101BR*	5	U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"	U101AO	5	U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"	U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"	U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"	U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"	U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"	U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"	U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"	U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"	U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"				
U101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plastics, OSB, plywood, laminated particle board 3/16"-1-1/4"	10 V	HCS	3-5/8"	3"	0.05"																																																																																																																						
U101B	5								U101BR3*	3	Clean for Wood Reverse tooth for splinter-free cuts on top of workpiece; straight, fine-down cuts	Laminated particle board, OSB, plywood, hard/soft woods, plastics 3/16"-1-1/4"	10 V	HCS	3-5/8"	3-3/16"	0.05"	U101BR*	5	U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"	U101AO	5	U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"	U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"	U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"	U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"	U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"	U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"	U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"	U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"	U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"															
U101BR3*	3	Clean for Wood Reverse tooth for splinter-free cuts on top of workpiece; straight, fine-down cuts	Laminated particle board, OSB, plywood, hard/soft woods, plastics 3/16"-1-1/4"	10 V	HCS	3-5/8"	3-3/16"	0.05"																																																																																																																						
U101BR*	5								U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"	U101AO	5	U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"	U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"	U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"	U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"	U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"	U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"	U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"	U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"	U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"																										
U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"																																																																																																																						
U101AO	5								U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"	U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"	U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"	U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"	U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"	U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"	U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"	U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"	U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"																																					
U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"																																																																																																																						
U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"																																																																																																																						
U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"																																																																																																																						
U144D	5	Speed for Wood Straight and fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"																																																																																																																						
U144DF	5	Speed for Hardwood Straight and fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"																																																																																																																						
U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"																																																																																																																						
U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"																																																																																																																						
U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"																																																																																																																						
U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"																																																																																																																						

P=Progressive tooth V=Variable gullet *Reverse tooth

METAL								U-SHANK															
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS															
U123X3	3	Progressor for Metal Fast cuts and long life	Thick or thin metal, pipes and metal profiles in sheet metal up to 8 gauge, metal 5/64"-3/8", stainless steel 1/16"-1/8", non-ferrous metal 5/64"-3/4", plastics 1/16"-1-1/4", fiberglass 3/64"-3/4"	10-24 P	HSS	3-5/8"	3"	0.04"															
U123X	5								U118G3	3	Basic for Metal Straight cuts	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	36	HSS	2-3/4"	2"	0.03"	U118G	5	U118A3	3	Basic for Metal Straight cuts	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)
U118G3	3	Basic for Metal Straight cuts	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	36	HSS	2-3/4"	2"	0.03"															
U118G	5								U118A3	3	Basic for Metal Straight cuts	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)	17-24 P	HSS	3-1/8"	2-1/2"	0.03"	U118A	5				
U118A3	3	Basic for Metal Straight cuts	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)	17-24 P	HSS	3-1/8"	2-1/2"	0.03"															
U118A	5																						

P=Progressive tooth If cutting metal, use cutting oil to cool blade. Note: use only with GCFI-protected outlets or adapters

METAL								U-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
U118E3	3	Basic for Metal Straight cuts	Medium-thin metals 5/64"-7/32" (ferrous and non-ferrous)	14-18 P	HSS	3-1/8"	2-1/2"	0.05"
U118E	5							
U118B3	3	Basic for Metal Straight cuts	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	11-14 P	HSS	3-1/8"	2-1/2"	0.04"
U118B	5							
U118GF	5	Flexible for Metal Straight cuts and long life	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	36	Bi-metal	2-3/4"	2"	0.03"
U118AF	5	Flexible for Metal Straight cuts and long life	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)	17-24 P	Bi-metal	3-1/8"	2-1/2"	0.03"
U118EF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 5/64"-7/32" (ferrous and non-ferrous)	14-18 P	Bi-metal	3-1/8"	2-1/2"	0.03"
U118BF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 1/8"-1/4" (ferrous and non-ferrous)	11-14 P	Bi-metal	3-1/8"	2-1/2"	0.03"

P=Progressive tooth If cutting metal, use cutting oil to cool blade. Note: use only with GCFI-protected outlets or adapters

ALL PURPOSE								U-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
U345XF3	3	Progressor for All Purpose Fast cuts and longer life	Thick and thin materials like wood with nails, plywood, particle board 3/16"-3-5/8", metal 3/16"-3/8", non-ferrous metal, aluminum 5/64"-1-1/4"	5-10 P	Bi-metal	5"	4-7/32"	0.05"
U345XF	5							
U111HF	5	Accurate for Wood with Nails Straight cuts	Wood with nails, plastic 1/8"- 1-1/4", non-ferrous metal and aluminum 1/8"-1/2", metal 1/8"-1/4"	10	Bi-metal	4"	3-3/16"	0.04"

P=Progressive tooth

SPECIALTY								U-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
U30RF1	1	Special for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-5/8"	30 grit	Carbide (grit)	2-3/4"	2"	0.03"

U-SHANK SETS

ITEM #	# OF PIECES	INCLUDES	CASE TYPE
U503	3	(2) U1BIF, (1) U1AOF	-
U567A3	3	(1) U123X, (1) U234X, (1) UX345XF	-
U502A5	5	(1) U101B, (1) U101D, (1) U101AO (1) U118A, (1) U118B	-
U501A5	5	(1) U144DF, (1) U118BF, (1) U118EF, (1) U118AF, (1) U118GF	-
U10RC	10	(1) U144D, (1) U101BR, (2) U101B, (1) U234X, (2) U101AO, (1) U118B, (1) U118A, (1) U345XF	Robust
U10CSC	10	(2) U101B, (2) U144D, (2) U19BO, (1) U118A, (1) U118B, (1) U345XF, (1) U234X	Pouch
U500A10	10	(2) U101B, (2) U144D, (2) U19BO, (2) U118A, (2) U118B	Plastic
U14CPSC	14	(2) U19BO, (2) U101B, (1) U144D, (3) U234X, (2) U118A, (2) U118B, (1) U118G, (1) U123X	Pouch



U10RC

WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH
Invented for life

BAND SAW

DEEP-CUT BAND SAW

GCB10-5

NEW



- ▶ Nearly Spark-Free Operation—For a safer jobsite
- ▶ Deep-Cut Capability—Delivers cuts up to 4-3/4 In. in a single pass
- ▶ Variable-Speed Settings—Offers versatility to match the cutting speed to the material and application

INCLUDES

18 TPI 44-7/8 In. Band Saw Blade
Hanging Hook

SPECIFICATIONS

RATING	120V
AMPERAGE	10.0
NO LOAD SFPM	380
CUTTING CAPACITY	4.8"
NUMBER OF SPEEDS	6
BLADE SIZE	44-7/8" x 1/2" x .020"
CORD LENGTH	13.0 ft.
LENGTH	19.7"
WEIGHT	14.5 lbs.

PORTABLE BAND SAW BLADES

- ▶ Bi-metal construction for long life
- ▶ Lengths to fit standard and compact portable band saws



ITEM #	QTY.	APPLICATION	TPI	MATERIAL CUT	TYPE	LENGTH	WIDTH	THICKNESS
PTB4410	3	Heavy duty	10	Metal/wood/plastic	Portaband	44-7/8"	1/2"	.02"
PTB4414	3	General purpose, fast	14	Metal/wood/plastic	Portaband	44-7/8"	1/2"	.02"
PTB4418	3	General purpose	18	Metal/wood/plastic	Portaband	44-7/8"	1/2"	.02"
PTB4424	3	Fine	24	Metal/wood/plastic	Portaband	44-7/8"	1/2"	.02"
CBS2810*	3	Heavy duty	10	Metal/wood/plastic	Compact	28-7/8"	1/2"	.02"
CBS2814*	3	General purpose, fast	14	Metal/wood/plastic	Compact	28-7/8"	1/2"	.02"
CBS2818*	3	General purpose	18	Metal/wood/plastic	Compact	28-7/8"	1/2"	.02"
CBS2824*	3	Fine	24	Metal/wood/plastic	Compact	28-7/8"	1/2"	.02"

*Fits Bosch BSH180 18V portable band saw. See page 119 for tool details.

WOOD AND METAL CUTTING BAND SAW BLADES

STATIONARY BAND SAW BLADES

- ▶ Constructed with premium materials to resist heat buildup for long life
- ▶ Optimized tooth geometry for high performance
- ▶ Lengths fit most common band saw sizes



ITEM #	APPLICATION	TPI	MATERIAL CUT	LENGTH	WIDTH	THICKNESS
BS5618-15S	Scroll	15	Wood	56-1/8"	1/8"	.012"
BS5618-6W	General purpose	6	Wood	56-1/8"	1/4"	.012"
BS5678-6W	General purpose	6	Wood	56-7/8"	1/4"	.012"
BS5912-15W	Scroll	15	Wood	59-1/2"	1/8"	.012"
BS5912-6W	General purpose	6	Wood	59-1/2"	1/4"	.012"
BS5912-6H	Heavy duty	6	Wood	59-1/2"	3/8"	.012"
BS5912-18M	Metal	18	Metal	59-1/2"	3/8"	.014"
BS6412-24M	Metal	24	Metal	64-1/2"	1/2"	.020"
BS72716-15S	Scroll	15	Wood	72-7/16"	1/8"	.012"
BS72716-6W	General purpose	6	Wood	72-7/16"	1/4"	.020"
BS80-15S	Scroll	15	Wood	80"	1/8"	.018"
BS80-6W	General purpose	6	Wood	80"	1/4"	.020"
BS80-6H	Heavy duty	6	Wood	80"	1/2"	.020"
BS82-6W	General purpose	6	Wood	82"	1/4"	.020"
BS9312-15S	Scroll	15	Wood	93-1/2"	1/8"	.018"
BS9312-6W	General purpose	6	Wood	93-1/2"	1/4"	.020"
BS9312-18M	Metal	18	Metal	93-1/2"	3/8"	.025"
BS9312-4F	Fast	4 skip	Wood	93-1/2"	1/2"	.020"