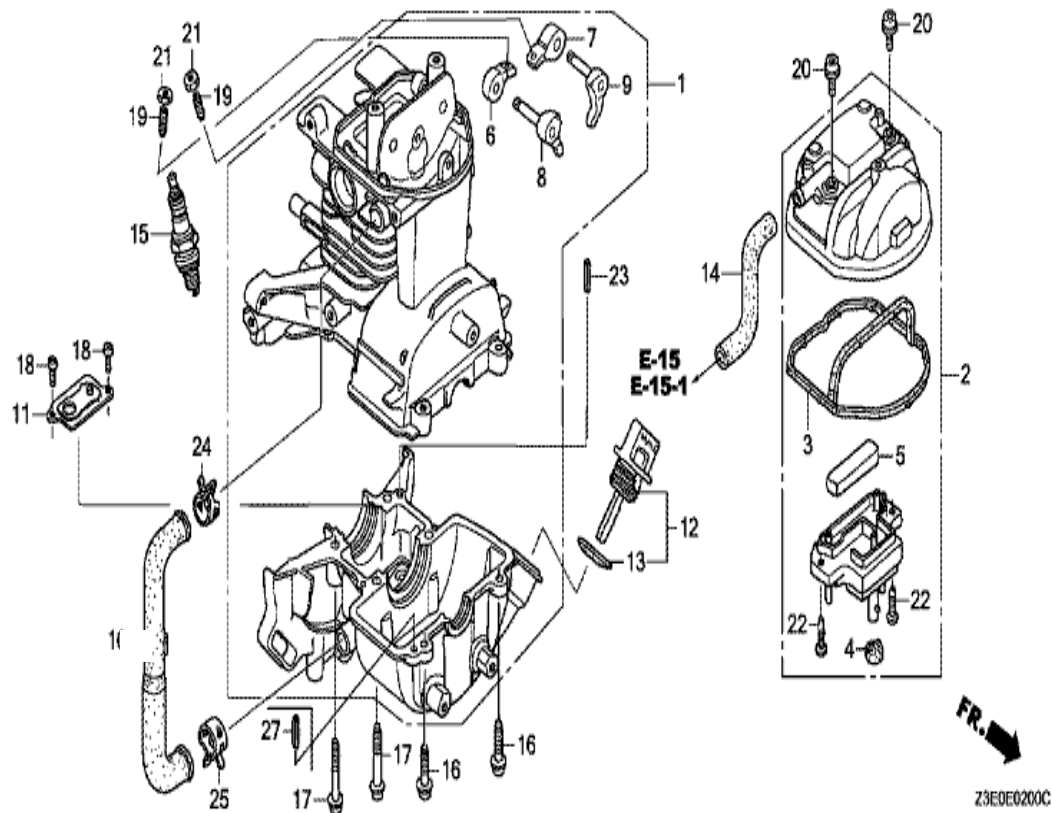


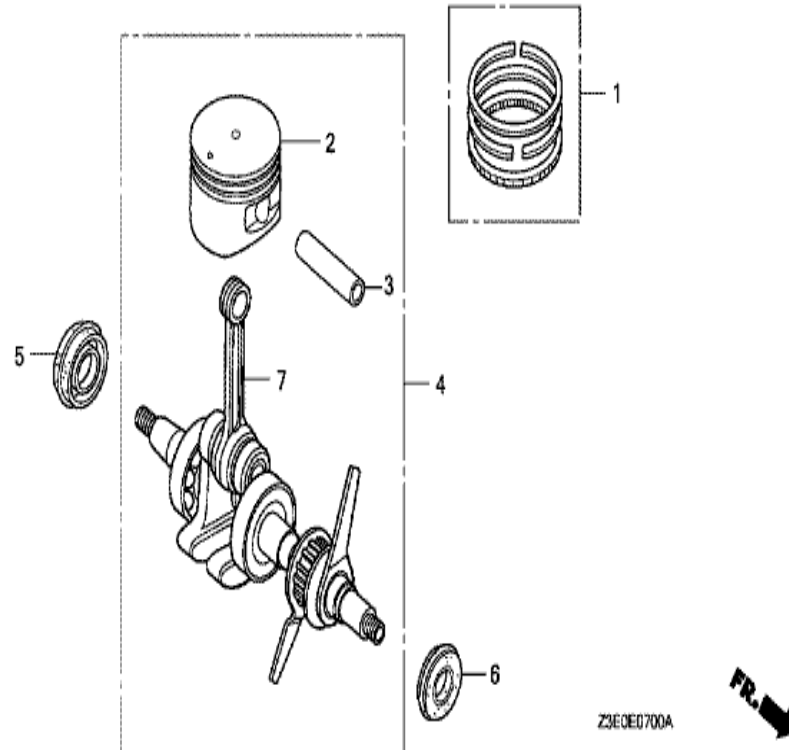
GX25T
E-2 CRANKCASE SET



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	10100-Z3E-405	CRANKCASE SET		3459656	001	0	0
1	10100-Z3E-415	CRANKCASE SET	3459657		001	0	0
2	12310-Z0H-010	COVER, CYLINDER HEAD			001	0	0
3	12312-Z0H-300	SEAL, HEAD COVER			001	0	0
4	12314-Z0H-300	GROMMET, HEAD COVER			001	0	0
5	12367-Z0H-000	FILTER, BREATHER			001	0	0
6	14431-Z0H-003	ARM, IN. VALVE ROCKER			001	0	0
7	14441-Z0H-003	ARM, EX. VALVE ROCKER			001	0	0
8	14730-Z0H-000	LIFTER COMP., IN. VALVE			001	0	0
9	14740-Z0H-000	LIFTER COMP., EX. VALVE			001	0	0
10	15422-Z0H-000	TUBE, OIL			001	0	0
11	15510-Z3E-000	PLATE ASSY., OIL OUTLET VALVE			001	0	0
12	15600-Z0T-800	CAP ASSY., OIL FILLER			001	0	0
13	15625-Z0T-800	PACKING, OIL FILLER CAP			001	0	0
14	15721-Z0H-000	TUBE, BREATHER			001	0	0
15	31914-Z0H-003	PLUG, SPARK (CMR4H) (NGK)			(1)	0	0
15	31915-Z0H-003	PLUG, SPARK (CMR5H) (NGK)			001	0	0
15	31916-Z0H-003	PLUG, SPARK (CMR6H) (NGK)			(1)	0	0
16	90009-Z0H-003	BOLT, SOCKET, 5X20		2353583	002	0	0
16	90009-Z3E-901	BOLT, SOCKET, 5X20	2353584		002	0	0
17	90010-Z0H-003	BOLT, SOCKET, 5X30		2353583	004	0	0
17	90010-Z0H-003	BOLT, SOCKET, 5X30	2464552	3459656	004	0	0
17	90010-Z0Z-003	BOLT, SOCKET, 5X32	3459657		004	0	0
17	90010-Z3E-901	BOLT, SOCKET, 5X30	2353584	2464551	004	0	0
18	90013-Z3E-003	SCREW, PAN, 4X8			002	0	0
19	90017-Z0H-000	SCREW, TAPPET ADJUSTING			002	0	0
20	90019-Z0H-003	BOLT, SOCKET, 5X12			002	0	0
21	90206-ZM3-000	NUT, TAPPET ADJUSTING			002	0	0
22	93901-34320	SCREW, TAPPING, 4X12			002	0	0

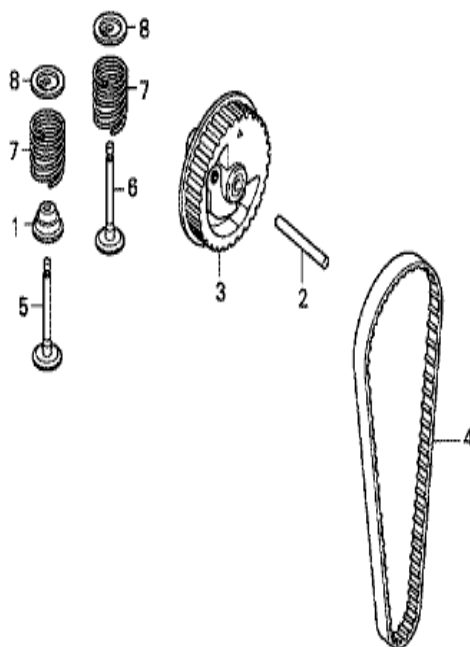
23	94305-40102	PIN, SPRING, 4X10	002	0	0
24	95002-41200-08	CLAMP, TUBE (D12)	001	0	0
25	95002-41300-04	CLAMP, TUBE (D13)	001	0	0

GX25T
E-7 CRANKSHAFT/PISTON



Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	13010-Z0H-000	RING SET, PISTON			001	0	0
1	13010-Z3E-003	RING SET, PISTON (TPR)	3134230		001	0	0
2	13101-Z0H-010	PISTON		2565501	001	0	0
2	13101-Z3E-000	PISTON (STD.)	2565502		001	0	0
3	13111-Z0H-000	PIN, PISTON			001	0	0
4	13310-Z0H-030	CRANKSHAFT COMP.		2565501	001	0	0
4	13310-Z3E-000	CRANKSHAFT COMP.	2565502		001	0	0
5	91211-Z3E-003	OIL SEAL, 12X24X5			001	0	0
6	91212-Z3E-003	OIL SEAL, 10X20X5			001	0	0
7	13310-Z0H-305	CRANKSHAFT COMP.		2565501	(1)	0	0
7	13310-Z3E-305	CRANKSHAFT COMP.	2565502		(1)	0	0

**GX25T
E-10 CAM PULLEY**

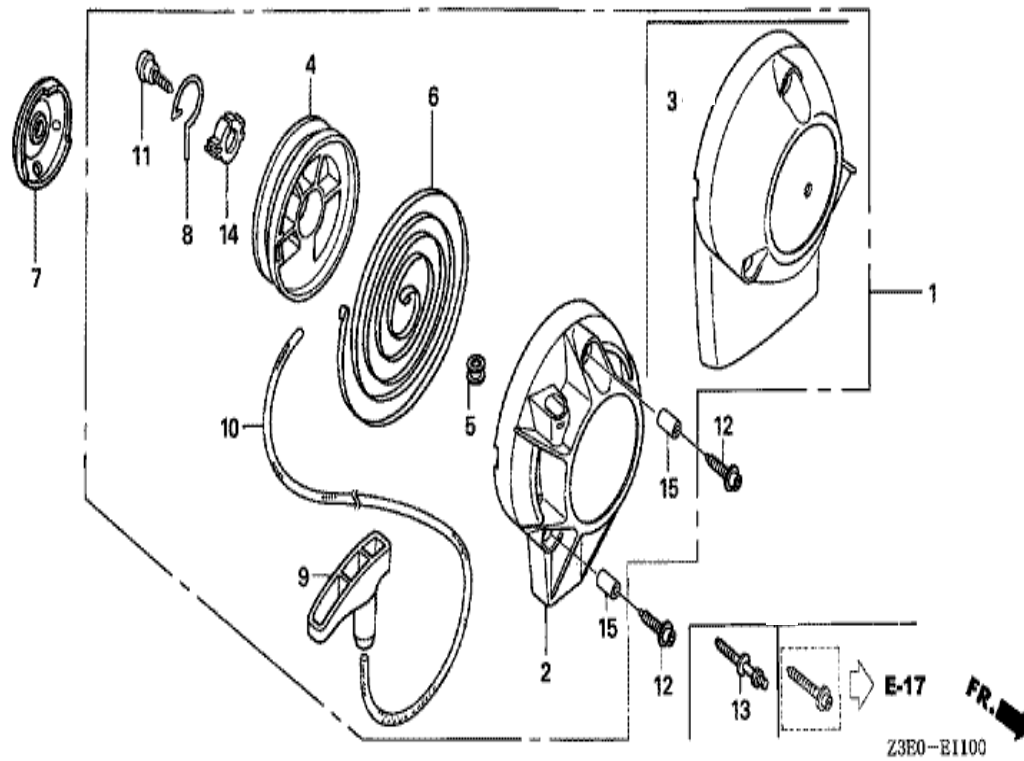


Z3E0-E1000



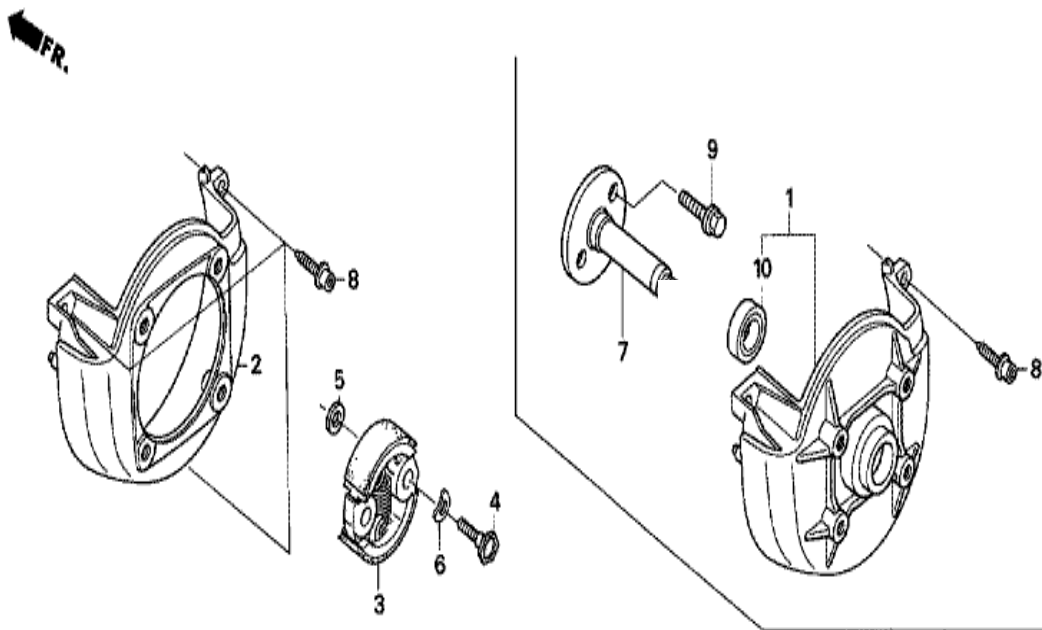
Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	12209-Z3E-003	SEAL, VALVE STEM			001	0	0
2	14126-Z0H-003	ROLLER, 4X29.8			001	0	0
3	14320-Z0H-010	PULLEY COMP., CAMSHAFT			001	0	0
4	14400-Z3E-003	BELT, TIMING (71ZU6 G-300)		2131334	001	0	0
4	14400-Z3E-013	BELT, TIMING (71ZU5 G-310)	2131335		001	0	0
5	14711-Z0H-800	VALVE, IN. (HI)			001	0	0
5	14711-Z3E-000	VALVE, IN. (EI)			001	0	0
6	14721-Z0H-800	VALVE, EX. (HE)			001	0	0
6	14721-Z3E-000	VALVE, EX. (EE)			001	0	0
7	14751-Z0H-000	SPRING, VALVE			002	0	0
8	14771-Z3F-000	RETAINER, VALVE SPRING			002	0	0

GX25T
E-11 RECOIL STARTER (1)



Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	28400-Z0H-003	STARTER ASSY., RECOIL		2380556	001	0	0
1	28400-Z3E-M01	STARTER ASSY., RECOIL	2380557		001	0	0
2	28414-Z0H-003	CASE, RECOIL STARTER			001	0	0
4	28421-Z0H-003	REEL, RECOIL STARTER			001	0	0
5	28433-ZM3-003	GUIDE, ROPE			001	0	0
6	28442-Z0H-003	SPRING, RECOIL STARTER			001	0	0
7	28451-Z0H-003	PULLEY, RECOIL STARTER			001	0	0
8	28459-Z0H-003	ARM, SWING			001	0	0
9	28461-Z3F-M01	KNOB, RECOIL STARTER	2380557		001	0	0
9	28461-ZM3-003	KNOB, RECOIL STARTER		2380556	001	0	0
10	28462-ZM3-003	ROPE, RECOIL STARTER			001	0	0
11	90012-ZM3-003	SCREW, SETTING			001	0	0
12	90018-Z0H-003	BOLT, SOCKET, 5X16		2353583	003	0	0
12	90018-Z3E-901	BOLT, SOCKET, 5X16	2353584		003	0	0
14	91504-ZM3-003	COLLAR			001	0	0
15	91506-ZM3-000	COLLAR A, HEAD COVER			003	0	0

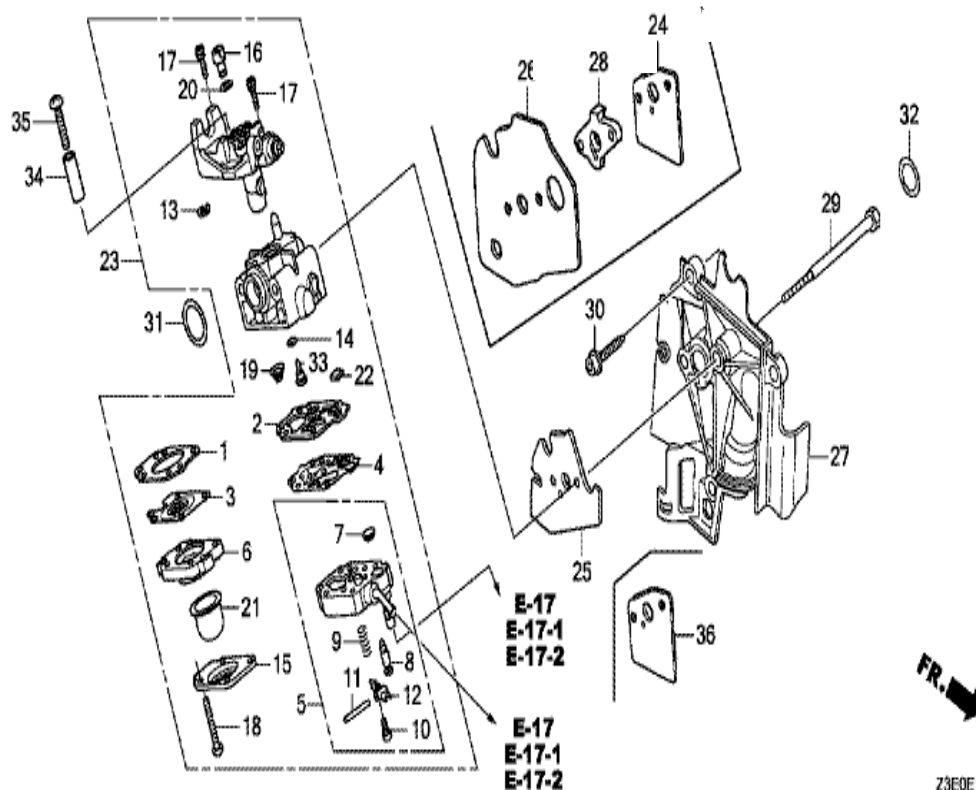
GX25T
E-12 FAN COVER/CLUTCH



Z3E0-E1200

Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
2	19611-Z0H-000	COVER, FAN			001	0	0
3	22000-ZM3-003	CLUTCH ASSY.			001	0	0
4	22253-Z3E-000	BOLT, CLUTCH (6MM)			002	0	0
5	22254-Z3E-000	WASHER, CLUTCH (6X15)			002	0	0
6	22255-Z3E-000	WASHER, WAVE (8MM)			002	0	0
8	90009-Z0H-003	BOLT, SOCKET, 5X20		2353583	003	0	0
8	90009-Z3E-901	BOLT, SOCKET, 5X20	2353584		003	0	0

GX25T
E-14 CARBURETOR

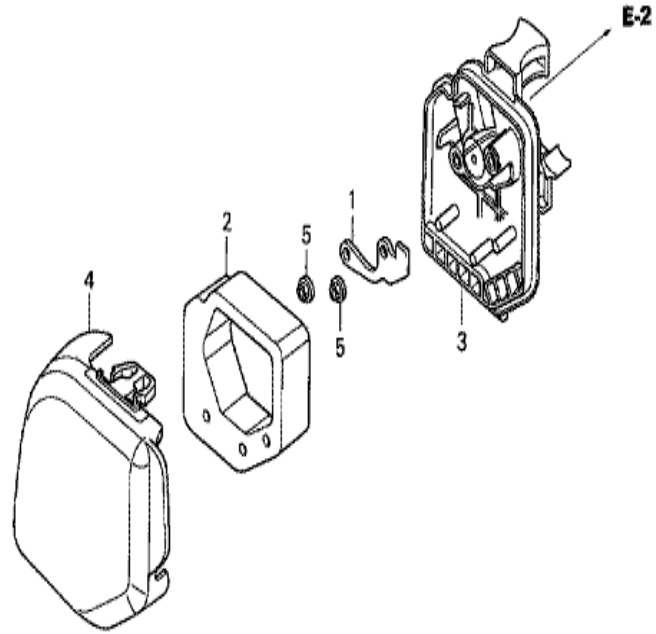


Z3E0E1400E

Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	16010-ZM3-004	GASKET, METERING DIAPHRAGM			001	0	0
2	16011-Z0H-013	GASKET, PUMP			001	0	0
3	16013-Z0H-003	DIAPHRAGM ASSY., METERING			001	0	0
4	16014-ZM3-004	DIAPHRAGM, PUMP			001	0	0
5	16015-Z0H-013	BODY ASSY., PUMP			001	0	0
6	16017-ZM3-004	BODY ASSY., AIR PURGE			001	0	0
7	16018-ZM3-802	SCREEN, INLET			001	0	0
8	16019-ZM3-004	VALVE, INLET NEEDLE			001	0	0
9	16020-ZM3-004	SPRING, METERING LEVER			001	0	0
10	16021-ZM3-004	SCREW, METERING LEVER PIN			001	0	0
11	16022-ZM3-014	PIN, METERING LEVER			001	0	0
12	16023-ZM3-004	LEVER, METERING			001	0	0
13	16024-Z0H-003	RING, RETAINING			001	0	0
14	16025-ZM3-004	O-RING			001	0	0
15	16026-ZM3-004	COVER, PRIMER PUMP			001	0	0
16	16027-ZM3-004	SWIVEL			001	0	0
17	16028-ZM3-004	SCREW, THROTTLE COLLAR			002	0	0
18	16029-ZM3-004	SCREW, PUMP COVER			004	0	0
19	16030-ZM3-004	SPRING, PUMP			001	0	0
20	16031-ZM3-004	WASHER			001	0	0
21	16032-ZM3-004	PUMP, PRIMER			001	0	0
22	16035-ZM3-802	FILTER, FUEL INLET			001	0	0
23	16100-Z0H-053	CARBURETOR ASSY. (WYB 6F/G)			001	0	0
25	16221-Z0H-010	PACKING, CARBURETOR			001	0	0
27	19631-Z0H-000	SHROUD		3064779	001	0	0
27	19631-Z0H-010	SHROUD	3064780		001	0	0
29	90014-Z0H-003	BOLT, 5X53			002	0	0
30	90018-Z0H-003	BOLT, SOCKET, 5X16		2353583	003	0	0
30	90018-Z3E-901	BOLT, SOCKET, 5X16	2353584		003	0	0

31	91301-ZM3-000	O-RING, 14.8X2.4	001	0	0
32	91308-Z3E-000	O-RING, 12.3X2.4	001	0	0
33	99101-Z0H-0320	JET (#32)	(1)	0	0
33	99101-ZM5-0330	JET (#33)	(1)	0	0
33	99101-ZM5-0340	JET (#34)	001	0	0

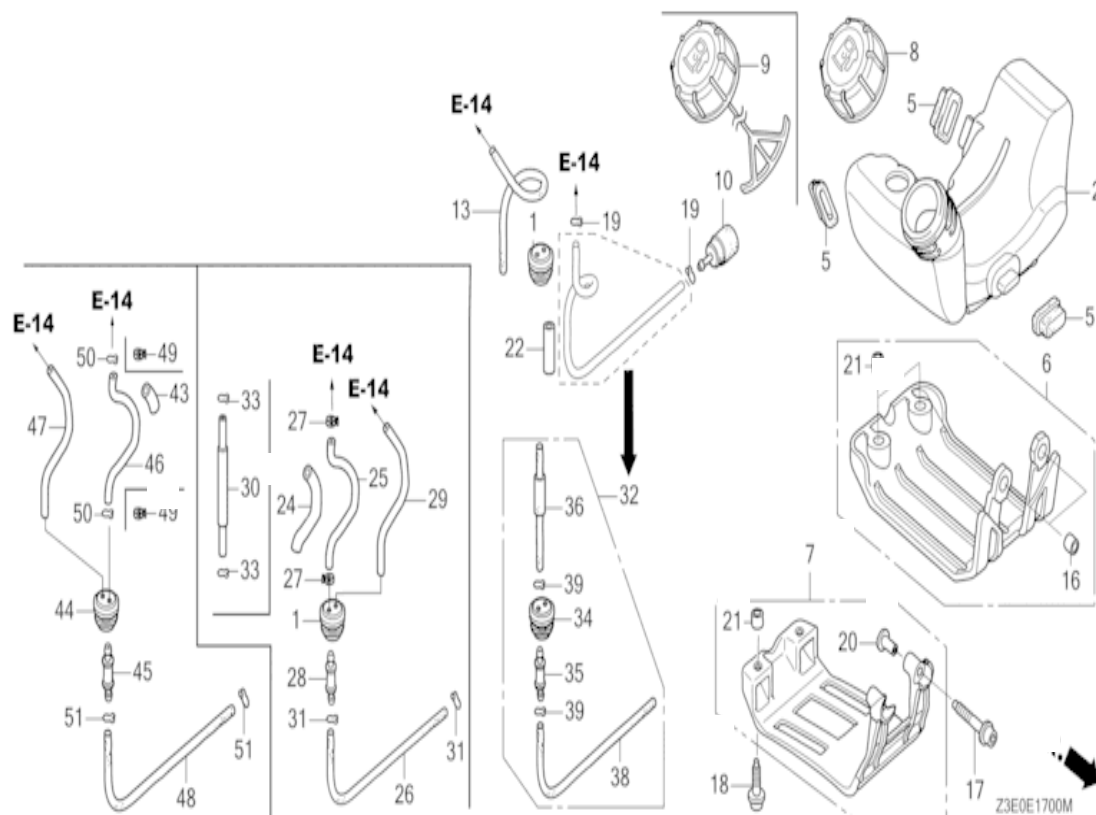
GX25T
E-15 AIR CLEANER (1)



FR.
 Z3E0-E1530

Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	17204-Z0H-000	PLATE, OIL TRAP			001	0	0
2	17211-Z0H-000	ELEMENT, AIR CLEANER			001	0	0
3	17220-Z0H-010	CASE COMP., AIR CLEANER		2455343	001	0	0
3	17220-Z0H-020	CASE COMP., AIR CLEANER	2455344		001	0	0
4	17231-Z0H-010	COVER, AIR CLEANER			001	0	0
5	94050-05000	NUT, FLANGE, 5MM			002	0	0

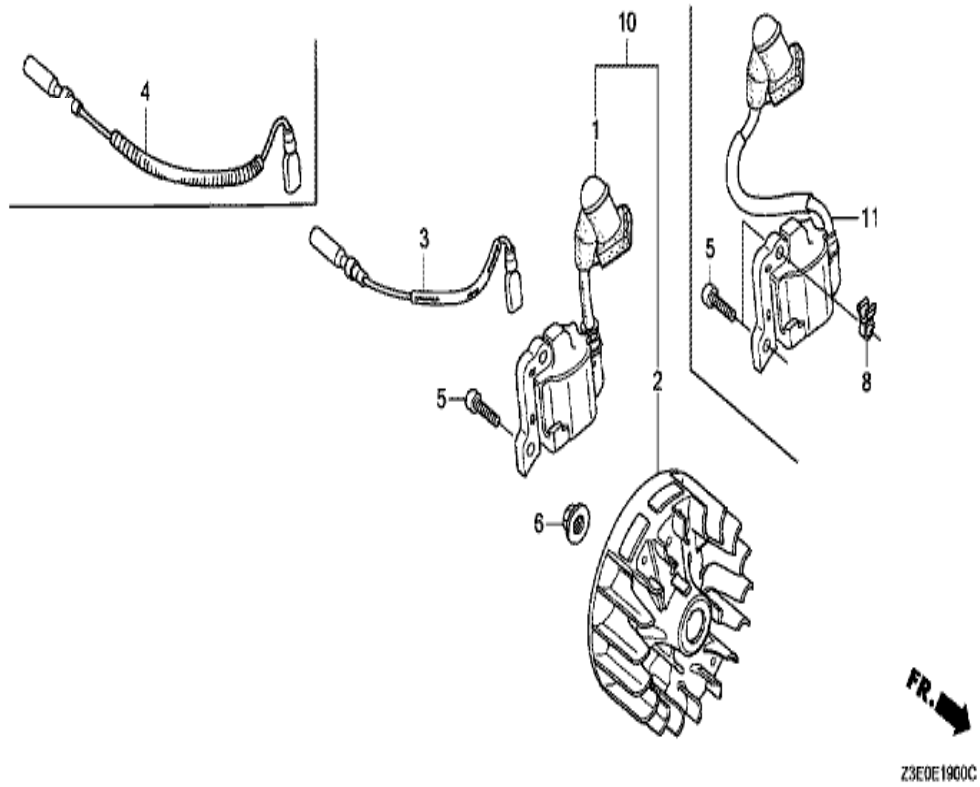
GX25T
E-17 FUEL TANK (1)



Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	17504-ZM3-003	GROMMET, FUEL TUBE		3011889	001	0	0
2	17511-Z0H-023	TANK, FUEL			001	0	0
5	17533-Z0H-000	RUBBER, TANK MOUNTING			003	0	0
8	17620-ZM3-063	CAP ASSY., FUEL TANK		2587075	001	0	0
9	17620-ZM3-817	CAP ASSY., FUEL TANK	2587076		001	0	0
10	17672-Z0H-003	FILTER, FUEL			001	0	0
13	17702-Z0H-003	TUBE, FUEL RETURN		2308814	001	0	0
19	91401-ZM3-003	CLIP, TUBE		2308814	002	0	0
22	16865-Z6J-000	PROTECTOR, TUBE		2308814	001	0	0
26	17703-Z0H-J71	TUBE A, FUEL	2308815	3011889	001	0	0
28	17519-ZM5-003	FITTING	2308815	3011889	001	0	0
29	17702-Z0H-003	TUBE, FUEL RETURN	2308815	3011889	001	0	0
30	17701-Z0H-800	TUBE COMP., FUEL FEED	2308815	3011889	001	0	0
31	91401-Z3E-000	CLIP, TUBE (B1 5)	2782101	3011889	002	0	0
31	91401-ZM3-003	CLIP, TUBE	2308815	2782100	002	0	0
32	17700-Z0H-305	GROMMET ASSY., FUEL TANK		2308814	001	0	0
33	91401-Z3E-000	CLIP, TUBE (B1 5)	2782101	3011889	002	0	0
33	91401-ZM3-003	CLIP, TUBE	2308815	2782100	002	0	0
34	17504-ZM3-003	GROMMET, FUEL TUBE		2308814	(1)	0	0
35	17519-ZM5-003	FITTING		2308814	(1)	0	0
36	17701-Z0H-800	TUBE COMP., FUEL FEED		2308814	(1)	0	0
38	17703-Z0H-J71	TUBE A, FUEL		2308814	(1)	0	0
39	91401-ZM3-003	CLIP, TUBE		2308814	(2)	0	0
43	16865-Z6J-010	PROTECTOR, TUBE	3011890		001	0	0
44	17504-ZM3-003	GROMMET, FUEL TUBE	3011890		001	0	0
45	17519-ZM5-003	FITTING	3011890		001	0	0
46	17701-Z0H-801	TUBE, FUEL FEED	3011890		001	0	0
47	17702-Z0H-003	TUBE, FUEL RETURN	3011890		001	0	0
48	17703-Z0H-J71	TUBE A, FUEL	3011890		001	0	0

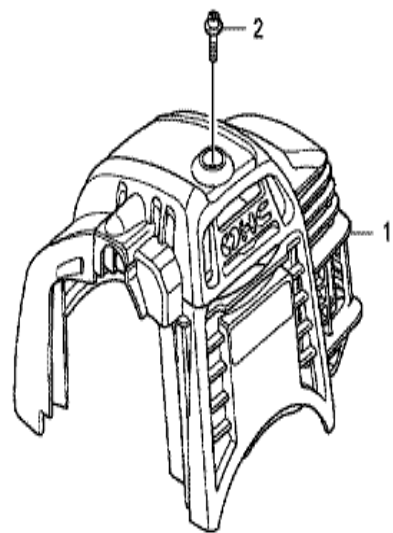
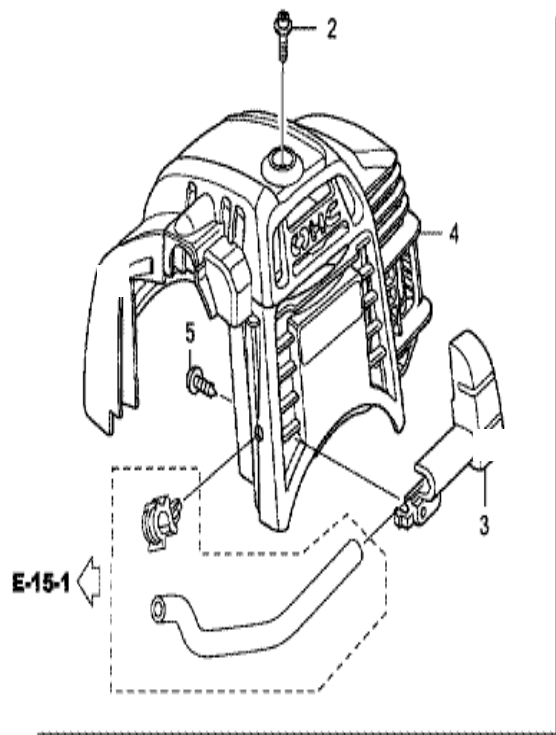
50	91401-Z3E-000	CLIP, TUBE (B1 5)	3011890	002	0	0
51	91401-Z3E-000	CLIP, TUBE (B1 5)	3011890	002	0	0

GX25T
E-19 FLYWHEEL



Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	30500-Z3E-004	COIL ASSY., IGNITION	3016121		001	0	0
2	31110-Z3E-004	FLYWHEEL COMP.	3016121		001	0	0
3	32195-Z0H-000	CORD, STOP SWITCH			001	0	0
5	90012-Z3E-003	BOLT, SOCKET, 4X14			002	0	0
6	90355-427-770	NUT, FLANGE, 7MM			001	0	0
10	06301-Z3E-000	IGNITION COIL & FLYWHEEL KIT		3016120	001	0	0

GX25T
E-27 TOP COVER

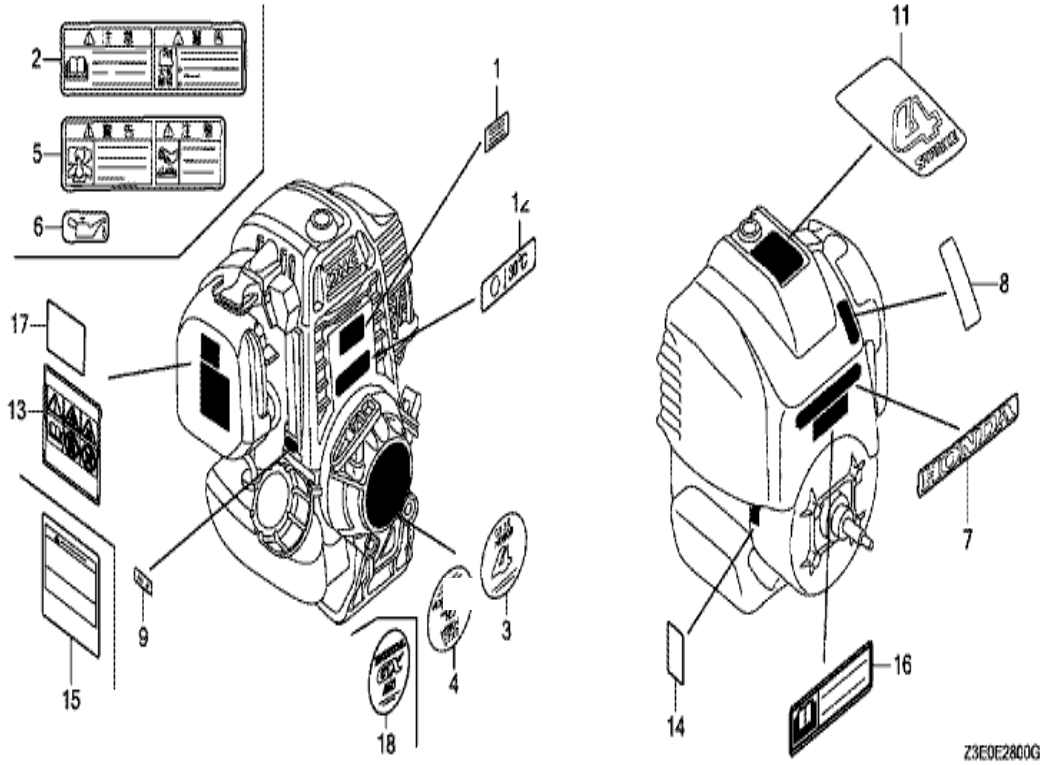


Z3E0E2700A



Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	19720-Z0H-000ZB	COVER COMP., TOP *R280 * (R280 POWER RED)		3502720	001	0	0
1	19720-Z0H-010ZB	COVER COMP., TOP *R280* (R280 POWER RED)	3502721		001	0	0
2	90015-Z0H-003	BOLT, TOP COVER		2353583	001	0	0
2	90015-Z3E-900	BOLT, TOP COVER	2353584		001	0	0

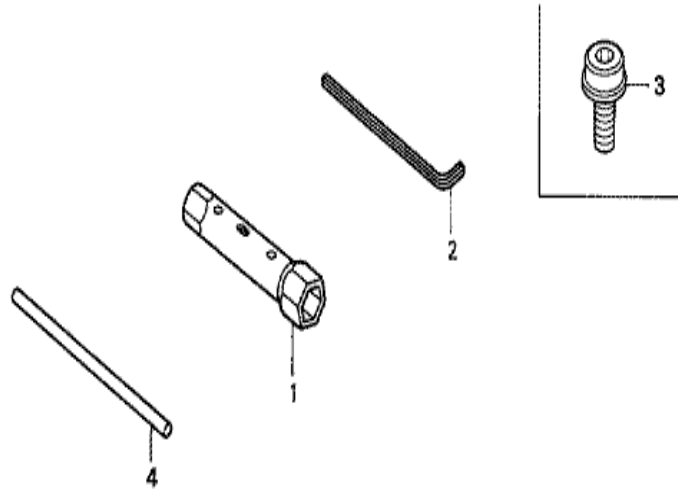
GX25T
E-28 LABEL



Z3E0E2800G

Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	87114-ZH7-840	LABEL, WARNING (NOT CERTIFIED FOR SALE)			001	0	0
3	87521-Z3E-010	MARK, EMBLEM		3502720	001	0	0
9	87601-Z3E-860	MARK, TYPE (S4)			001	0	0
11	87660-Z0H-000	MARK (4-STROKE)		3502720	001	0	0
11	87660-Z3E-900	MARK (4-STROKE)	3502721		001	0	0
13	87519-Z6J-000	MARK, OPERATOR CAUTION (PICTOGRAPH)			001	0	0
18	87521-Z3E-900	MARK, EMBLEM	3502721		001	0	0

GX25T
E-29 TOOL



Z3E0-E2900

Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	89216-VJ3-J10	WRENCH, PLUG (16X19)			(1)	0	0
2	89221-KW3-000	WRENCH, HEX., 4MM			(1)	0	0
3	90011-Z0H-811	BOLT, SOCKET, 5X9			(1)	0	0
4	99005-01000	BAR A, HANDLE			(1)	0	0