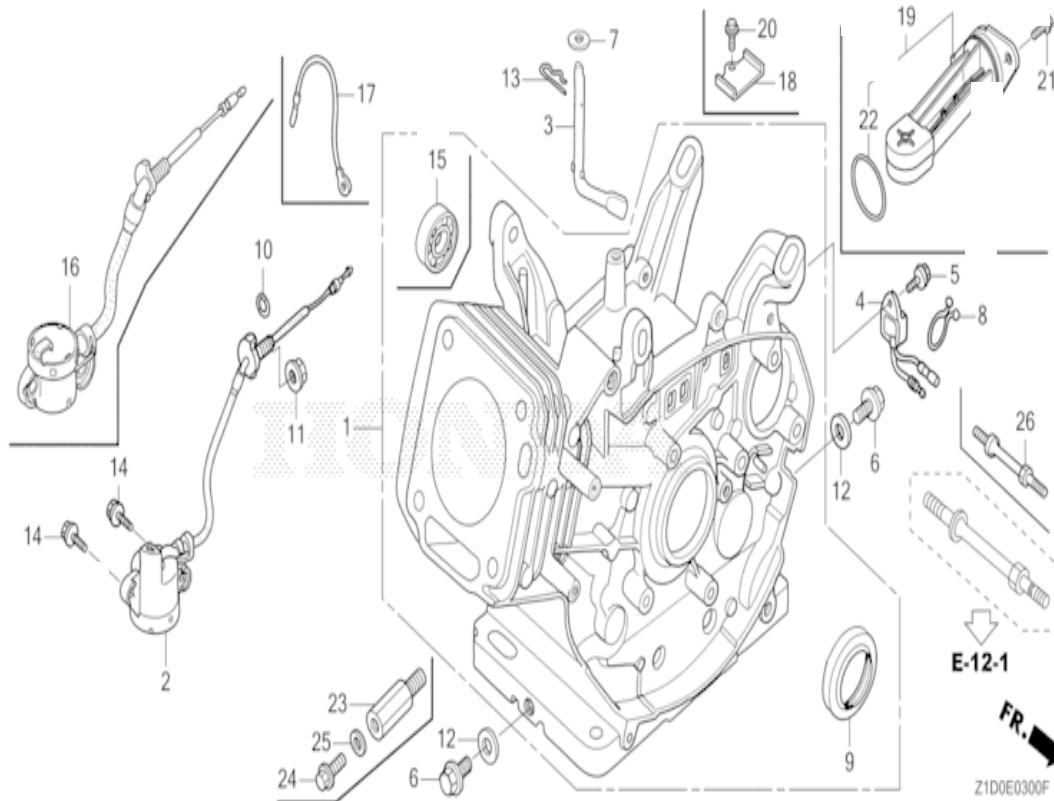
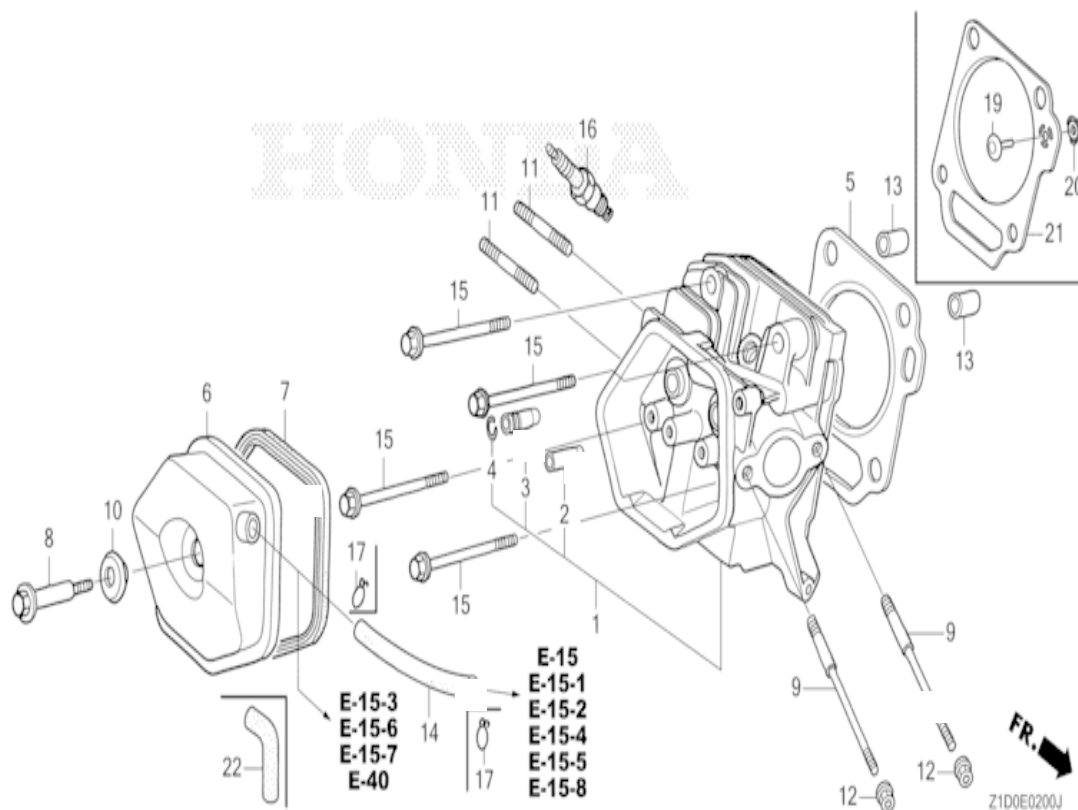


GX270UT2
E-3 CYLINDER BARREL



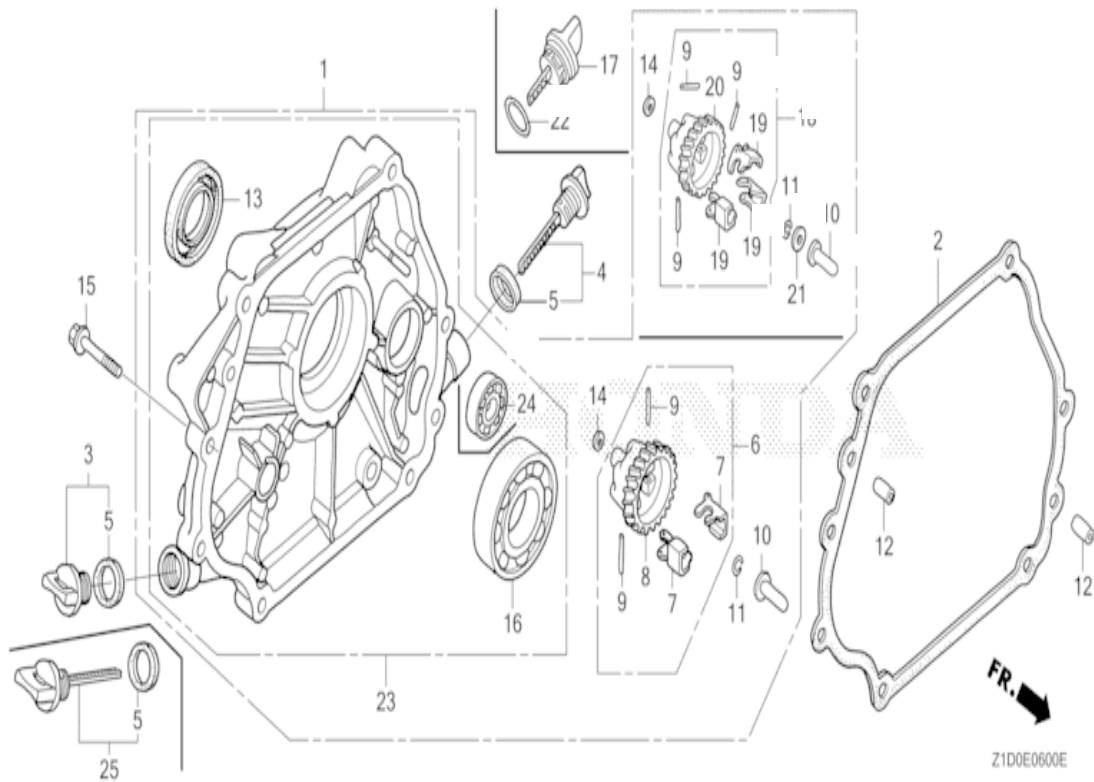
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	12000-Z5K-406	BARREL ASSY., CYLINDER			001	0	0
3	16541-ZE2-010	SHAFT, GOVERNOR ARM			001	0	0
6	90131-883-000	BOLT, DRAIN PLUG, 12X15			002	0	0
7	90446-KE1-000	WASHER, 8.2X17X0.8			001	0	0
9	91201-Z1D-003	OIL SEAL, 30X46X8 (NOK ASIA)			001	0	0
9	91201-Z7B-003	OIL SEAL, 30X46X8			001	0	0
10	91353-671-004	O-RING, 14MM (NOK)			001	0	0
11	94050-10000	NUT, FLANGE, 10MM			001	0	0
12	94109-12000	WASHER, DRAIN PLUG, 12MM			002	0	0
13	94251-10000	PIN, LOCK, 10MM			001	0	0
14	95701-06012-00	BOLT, FLANGE, 6X12			002	0	0
16	35480-ZF6-003	SWITCH ASSY., OIL LEVEL			001	0	0

GX270UT2
E-2 CYLINDER HEAD



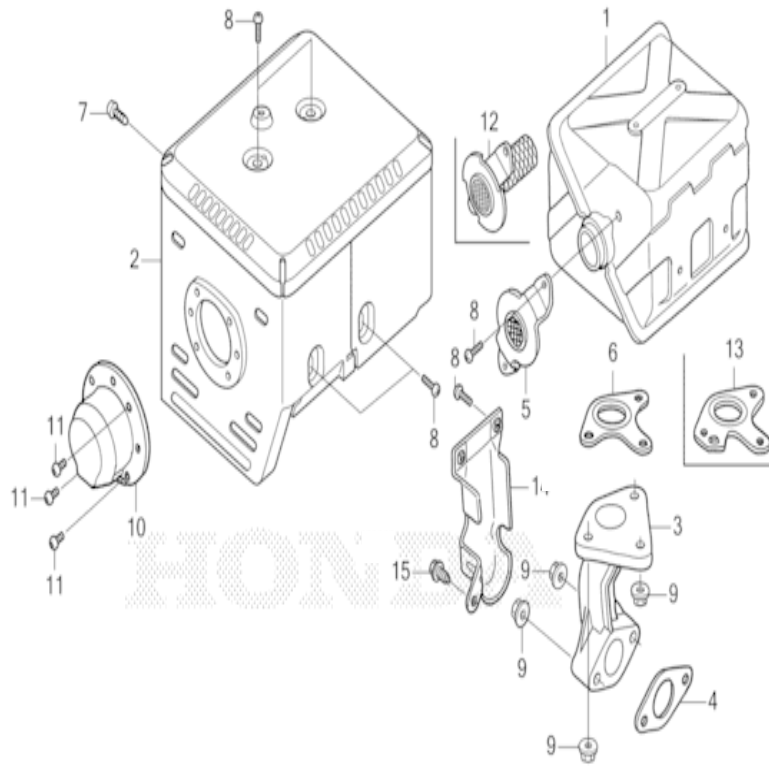
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	12210-Z5K-415	HEAD COMP., CYLINDER			001	0	0
4	12216-ZE2-300	CLIP, VALVE GUIDE			001	0	0
5	12251-Z5K-003	GASKET, CYLINDER HEAD			001	0	0
6	12310-ZE2-020	COVER COMP., HEAD			001	0	0
7	12391-ZE2-020	PACKING, HEAD COVER			001	0	0
8	90014-Z5T-000	BOLT, HEAD COVER			001	0	0
9	90042-ZE2-000	BOLT, STUD, 8X123			002	0	0
10	90441-ZE2-010	WASHER COMP., HEAD COVER			001	0	0
11	92900-08032-0E	BOLT, STUD, 8X32			002	0	0
13	94301-12200	DOWEL PIN, 12X20			002	0	0
14	12357-Z5T-020	TUBE, BREATHER			001	0	0
15	95701-10080-00	BOLT, FLANGE, 10X80			004	0	0
16	98079-56876	PLUG, SPARK (BPR6ES) (NGK)			001	0	0

GX270UT2
E-6 CRANKCASE COVER (1)



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	11300-Z1D-000	COVER ASSY., CRANKCASE			001	0	0
2	11381-Z5K-000	PACKING, CASE COVER			001	0	0
3	15600-Z0T-820	CAP ASSY., OIL FILLER (BLACK)			001	0	0
4	15600-Z1C-000	CAP ASSY., OIL FILLER			001	0	0
5	15625-Z0T-800	PACKING, OIL FILLER CAP			002	0	0
6	16510-ZE2-000	GOVERNOR ASSY.			001	0	0
7	16511-ZE2-000	WEIGHT, GOVERNOR			002	0	0
8	16512-ZE2-000	HOLDER, GOVERNOR WEIGHT			001	0	0
9	16513-ZE2-000	PIN, GOVERNOR WEIGHT			002	0	0
10	16531-Z0A-000	SLIDER, GOVERNOR			001	0	0
11	90602-ZE1-000	CLIP, GOVERNOR HOLDER			001	0	0
12	90701-HC4-000	DOWEL PIN, 8X12			002	0	0
13	91201-Z1D-003	OIL SEAL, 30X46X8 (NOK ASIA)			001	0	0
14	94101-06800	WASHER, PLAIN, 6MM			001	0	0
15	95701-08035-00	BOLT, FLANGE, 8X35			007	0	0
16	96100-62060-00	BEARING, RADIAL BALL, 6206			001	0	0

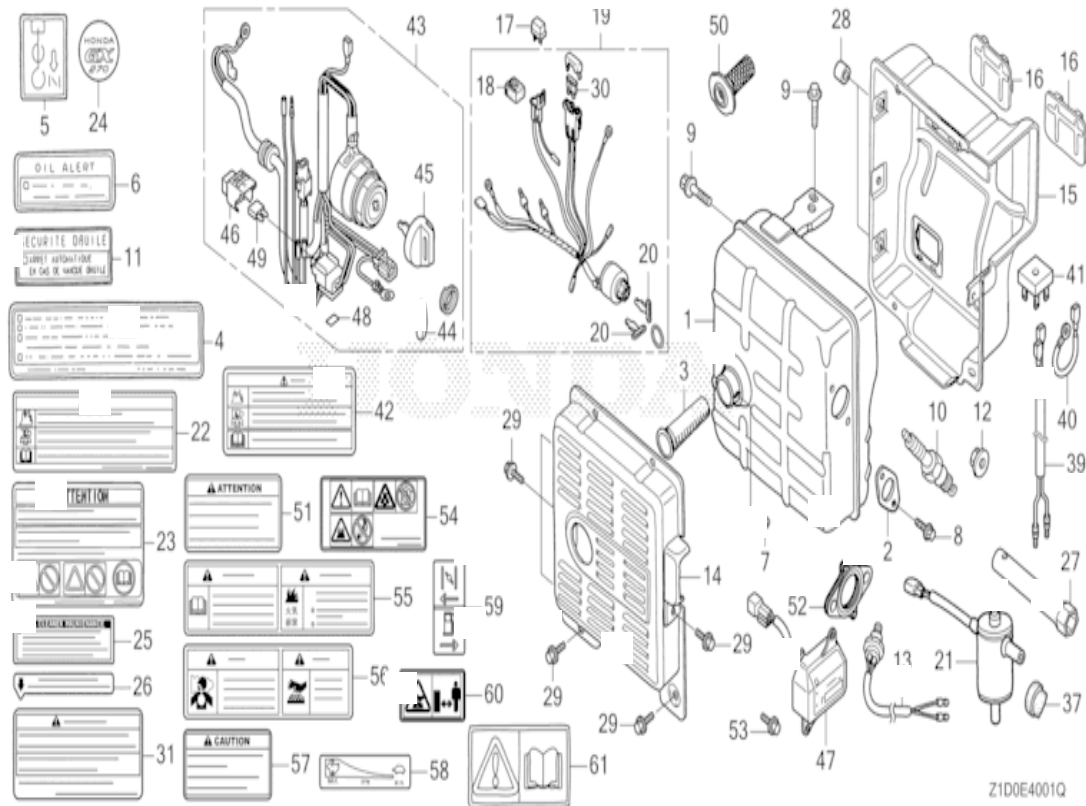
GX270UT2
E-16-3 MUFFLER (4)



FR. 
Z1D0E1603D

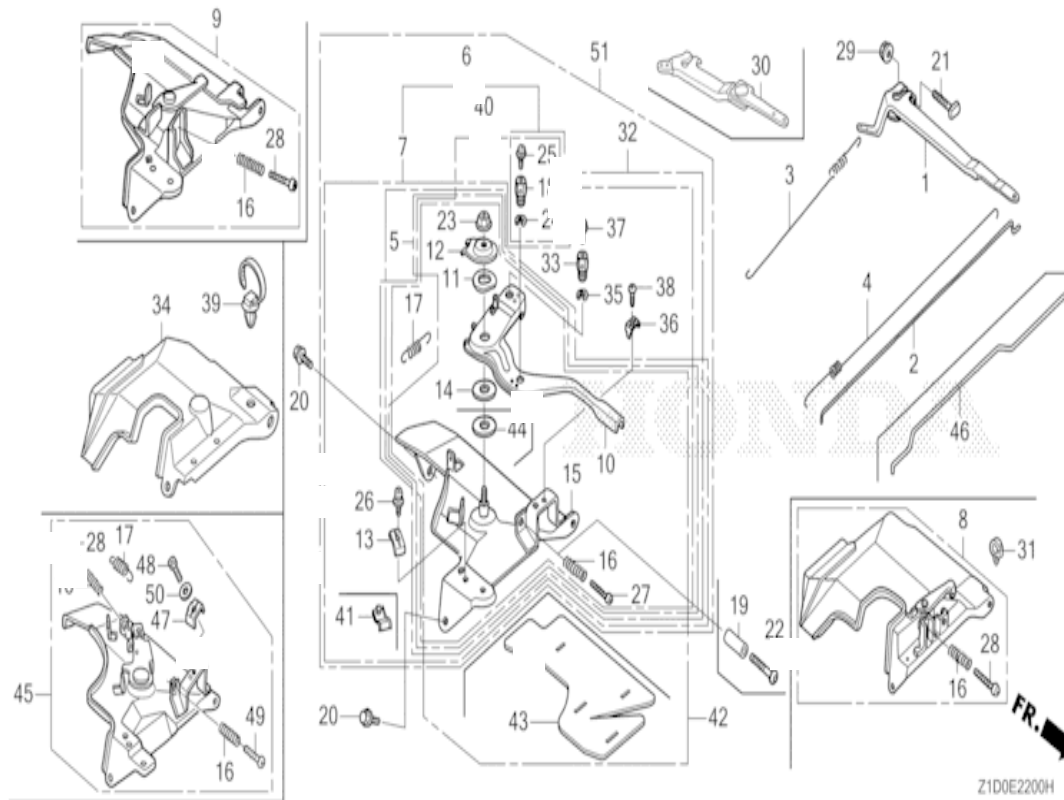
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	18310-Z5K-010	MUFFLER COMP.			001	0	0
2	18320-Z5K-000	PROTECTOR COMP., MUFFLER			001	0	0
3	18331-Z5T-000	PIPE, EX.			001	0	0
4	18333-Z1C-801	GASKET, EX. PIPE			001	0	0
5	18336-ZE3-000	FLANGE COMP., BAFFLE			001	0	0
6	18381-Z1C-801	GASKET, MUFFLER (THAI LEAKLESS)			001	0	0
6	18381-ZE2-801	GASKET, MUFFLER (NIPPON LEAKLESS)			001	0	0
7	90006-ZE2-000	SCREW, TAPPING, 6X10			001	0	0
8	90050-ZE1-000	SCREW, TAPPING, 5X8			006	0	0
9	94050-08000	NUT, FLANGE, 8MM			005	0	0
10	18331-ZE3-811	CAP, MUFFLER			001	0	0
11	90055-ZE1-000	SCREW, TAPPING, 4X6			003	0	0
12	18350-Z5T-800	ARRESTER COMP., SPARK			(1)	0	0
13	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) (NIPPON LEAKLESS)			(1)	0	0

GX270UT2
E-40-1 OTHER PARTS (2)



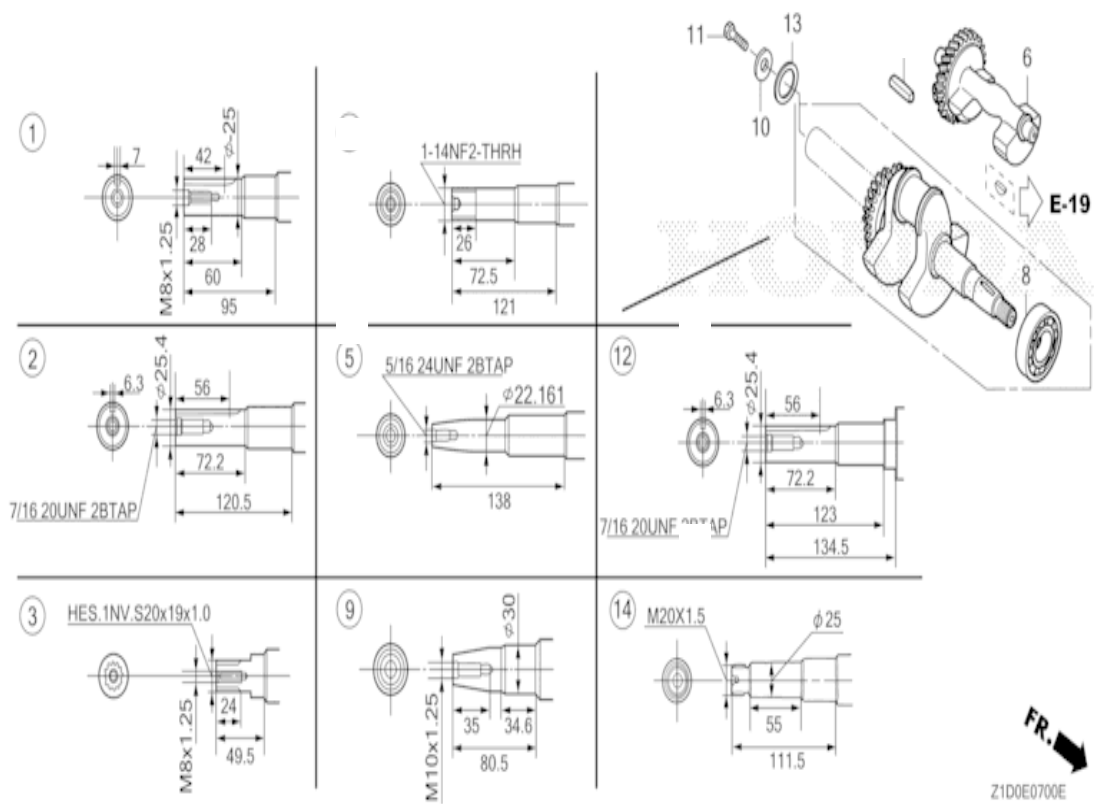
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
31	87516-Z4H-010	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN THAI)			001	0	0
31	87516-Z4H-801	MARK, OPERATOR CAUTION (FRENCH) (MADE IN THAI)			001	0	0
51	87539-Z0J-810	MARK, EX. CAUTION (FRENCH)			001	0	0
54	87519-Z4H-000	MARK, OPERATOR CAUTION (PICTOGRAPH)			001	0	0
55	87520-ZH8-000	MARK A, COMBINATION (JAPANESE)			001	0	0
56	87526-ZH8-000	MARK B, COMBINATION (JAPANESE)			001	0	0
57	87539-Z0J-000	MARK, EX. CAUTION (ENGLISH)			001	0	0

GX270UT2
E-22 CONTROL (1)



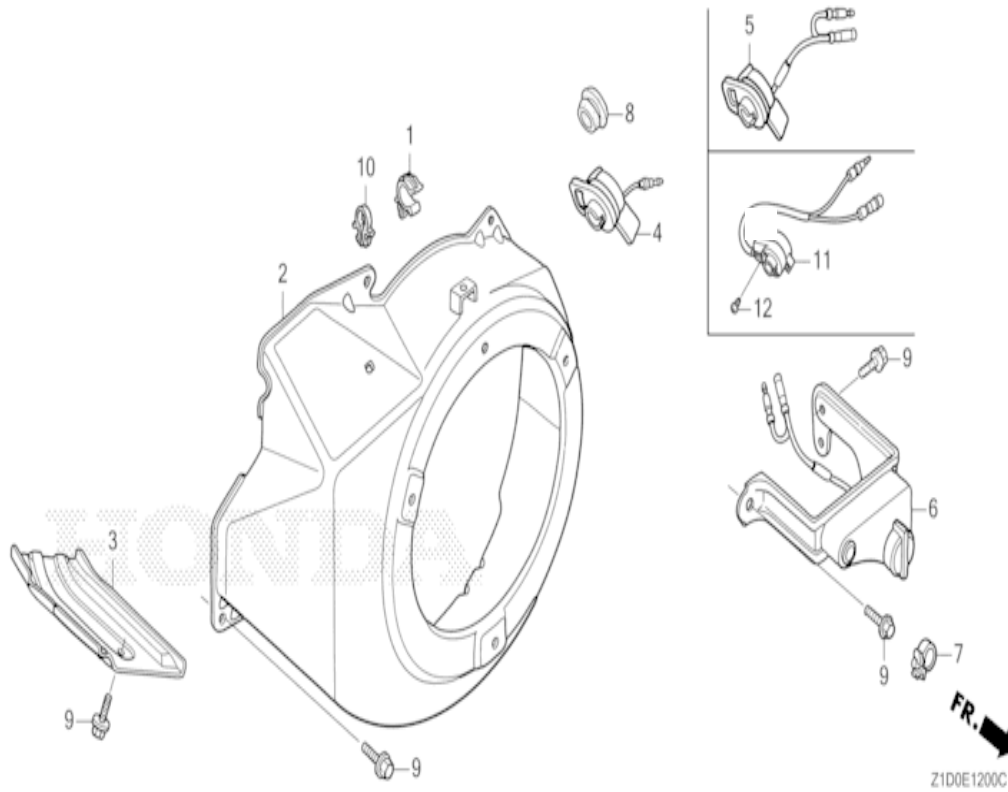
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	16551-ZE2-000	ARM, GOVERNOR			001	0	0
2	16555-ZE2-000	ROD, GOVERNOR			001	0	0
3	16561-ZE2-000	SPRING, GOVERNOR (L=145.0MM) (WIRE DIAMETER 1.0MM)			001	0	0
4	16562-ZE2-000	SPRING, THROTTLE RETURN			001	0	0
10	16571-ZE2-W00	LEVER, CONTROL			001	0	0
11	16574-ZE1-000	SPRING, LEVER			001	0	0
12	16575-ZE2-W00	WASHER, CONTROL LEVER			001	0	0
14	16578-ZE1-000	SPACER, CONTROL LEVER			001	0	0
15	16580-Z5K-000	BASE COMP., CONTROL			001	0	0
16	16584-883-300	SPRING, CONTROL ADJUSTING			001	0	0
17	16592-883-310	SPRING, CABLE RETURN			001	0	0
19	16599-ZG1-M10	COLLAR, STOPPER			(1)	0	0
20	90013-883-000	BOLT, FLANGE, 6X12 (CT200)			002	0	0
21	90015-Z5T-000	BOLT, GOVERNOR ARM			001	0	0
22	90016-ZG9-N30	SCREW, RECESSED, 5X25			(1)	0	0
23	90114-SA0-000	NUT, SELF-LOCK, 6MM			001	0	0
27	93500-05028-0A	SCREW, PAN, 5X28			001	0	0
29	94050-06000	NUT, FLANGE, 6MM			001	0	0
32	16500-Z5K-830	CONTROL ASSY. (REMOTE)			001	0	0
33	16594-883-010	HOLDER, WIRE			001	0	0
35	90605-230-000	CIRCLIP, 5MM			001	0	0
36	16576-891-000	HOLDER, CABLE			001	0	0
37	93500-04006-0H	SCREW, PAN, 4X6			001	0	0
38	93500-05016-0A	SCREW, PAN, 5X16			001	0	0

GX270UT2
E-7 CRANKSHAFT



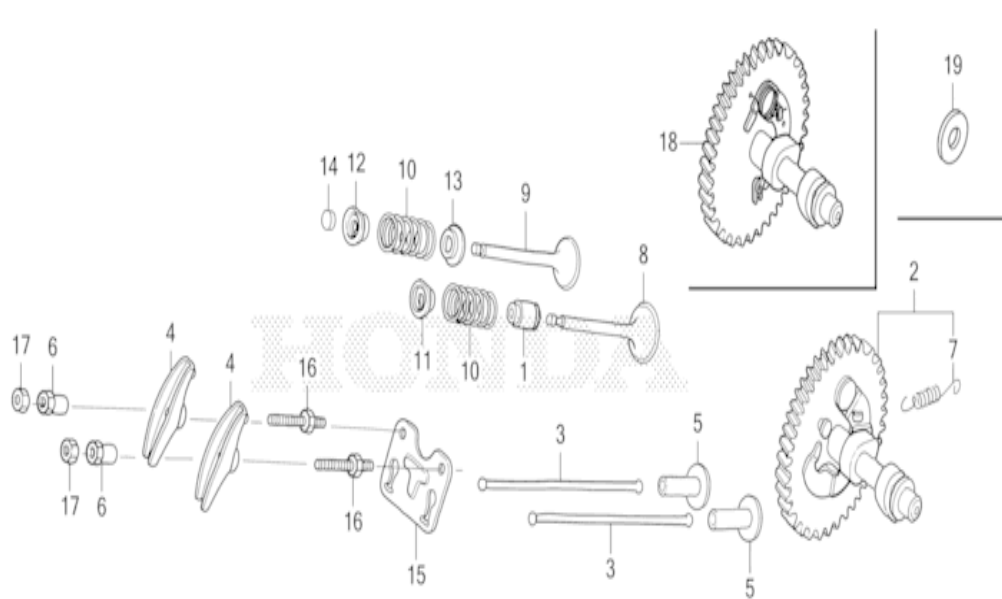
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	13310-ZH9-010	CRANKSHAFT COMP.			001	0	0
7	90741-805-000	KEY, 7X7X33			001	0	0
7	90741-889-810	KEY, 7X7X33 (YELLOW) (O.S.)			(1)	0	0
8	91001-ZH9-003	BEARING, RADIAL BALL (6206 SH)			001	0	0
10	90534-706-010	WASHER, LOCK, 8.5X35X4.5			001	0	0
11	92101-08025-0A	BOLT, HEX., 8X25			001	0	0

GX270UT2
E-12 FAN COVER (1)



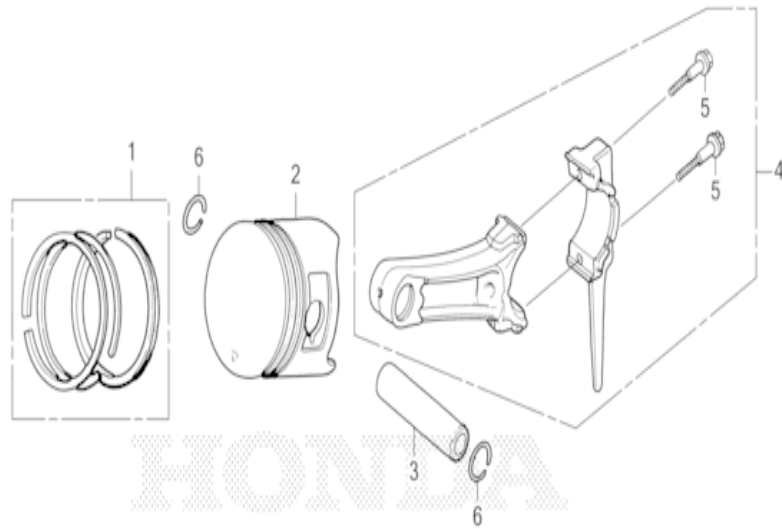
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	16731-ZE2-003	CLIP, TUBE			001	0	0
2	19610-Z5K-000ZA	COVER COMP., FAN *NH1* (NH1 BLACK)			001	0	0
3	19631-Z5K-000	SHROUD			001	0	0
9	90013-883-000	BOLT, FLANGE, 6X12 (CT200)			006	0	0
11	35120-Z5T-003	SWITCH ASSY., ENGINE STOP			001	0	0
12	90004-Z5T-000	SCREW, TAPPING, 3X6 (PO)			002	0	0

GX270UT2
E-9 CAMSHAFT



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	12209-ZE8-003	SEAL, VALVE STEM			001	0	0
3	14410-Z1D-000	ROD, PUSH			002	0	0
4	14431-ZE2-010	ARM, VALVE ROCKER			002	0	0
5	14441-ZE2-000	LIFTER, VALVE			002	0	0
6	14451-Z4M-000	PIVOT, ROCKER ARM			002	0	0
8	14711-Z5K-900	VALVE, IN.			001	0	0
9	14721-Z5K-900	VALVE, EX.			001	0	0
10	14751-Z1C-000	SPRING, VALVE			002	0	0
11	14771-Z8S-000	RETAINER, IN. VALVE SPRING			001	0	0
12	14771-Z8S-000	RETAINER, IN. VALVE SPRING (EXHAUST SIDE)			001	0	0
13	14775-ZE2-010	SEAT, VALVE SPRING			001	0	0
15	14791-Z1D-000	GUIDE, PUSH ROD			001	0	0
16	90012-ZE0-010	BOLT, PIVOT, 8MM			002	0	0
17	90206-ZE1-000	NUT, PIVOT ADJUSTING			002	0	0
18	14100-Z5K-910	CAMSHAFT COMP. (STD.) (PRESS FIT CAM)			001	0	0

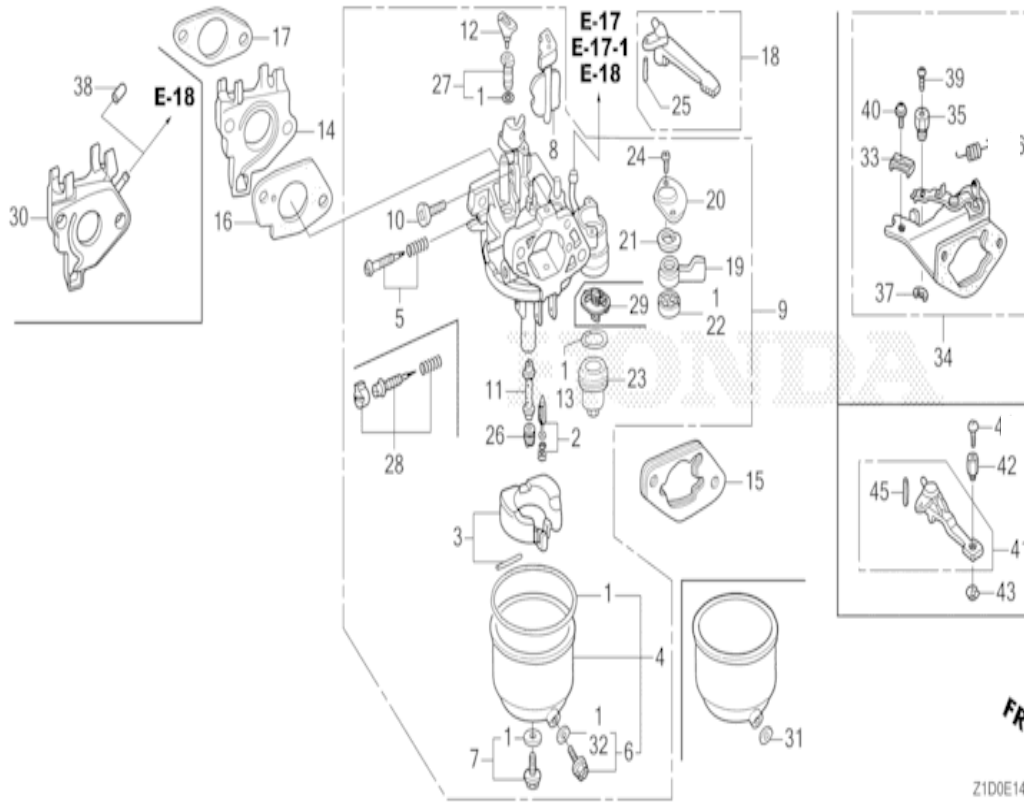
GX270UT2
E-8 PISTON



Z1D0E0800A

Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	13010-Z5K-004	RING SET, PISTON (STD.) (TEIKOKU)			001	0	0
2	13101-Z1D-900	PISTON (STD.)			001	0	0
3	13111-Z5K-000	PIN, PISTON			001	0	0
4	13200-Z1D-900	ROD ASSY., CONNECTING (STD.)			001	0	0
5	90001-ZE8-000	BOLT, CONNECTING ROD			002	0	0
6	90551-ZE1-000	CLIP, PISTON PIN, 18MM			002	0	0

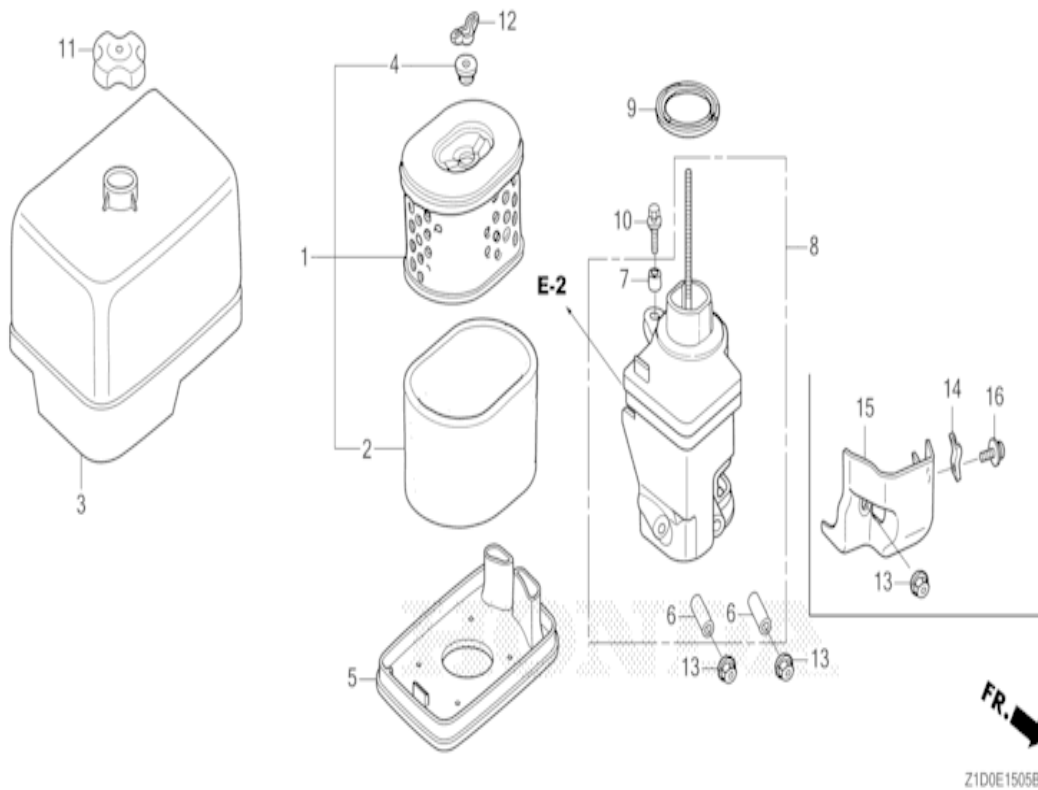
GX270UT2
E-14 CARBURETOR (1)



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	16010-ZE2-812	GASKET SET			001	0	0
2	16011-ZA0-931	VALVE SET, FLOAT			001	0	0
3	16013-Z1C-003	FLOAT SET			001	0	0
4	16015-Z5T-901	CHAMBER SET, FLOAT			001	0	0
6	16024-Z5T-901	SCREW SET, DRAIN			001	0	0
7	16028-Z5T-901	SCREW SET			001	0	0
8	16044-ZE2-005	CHOKE SET (CARBURETOR NO.)		BE75L A	001	0	0
8	16044-ZE3-811	CHOKE SET (CARBURETOR NO.)	BE70U A		001	0	0
9	16100-Z5K-721	CARBURETOR ASSY. (BE75L A)		1880437	001	0	0
9	16100-Z8S-WA1	CARBURETOR ASSY. (BE70U A)	1880438		001	0	0
10	16124-ZE0-005	SCREW, THROTTLE STOP			001	0	0
11	16166-Z5K-Y01	NOZZLE, MAIN (CARBURETOR NO.)		BE75L A	001	0	0
11	16166-Z8S-WA1	NOZZLE, MAIN (CARBURETOR NO.)	BE70U A		001	0	0
12	16172-ZE3-W10	COLLAR, SETTING (CARBURETOR NO.)	BE70U A		001	0	0
13	16173-001-004	O-RING			001	0	0
14	16211-ZE2-010	INSULATOR, CARBURETOR			001	0	0
15	16220-ZA0-702	SPACER COMP., CARBURETOR			001	0	0
16	16221-Z5K-000	PACKING, CARBURETOR			001	0	0
17	16212-Z5K-000	PACKING, INSULATOR			001	0	0
18	16610-ZE1-000	LEVER COMP., CHOKE (STD.)			001	0	0
19	16953-ZE1-812	LEVER, COCK			001	0	0
20	16954-ZE1-812	PLATE, LEVER SETTING			001	0	0
21	16956-ZE1-811	SPRING, COCK LEVER			001	0	0
22	16957-ZE1-812	PACKING, FUEL COCK			001	0	0
23	16967-ZE0-811	CUP, FUEL STRAINER			001	0	0
24	93500-03006-1H	SCREW, PAN, 3X6			002	0	0
25	94305-20122	PIN, SPRING, 2X12			001	0	0
26	99101-ZH8-0820	JET, MAIN, #82			(1)	0	0
26	99101-ZH8-0850	JET, MAIN, #85			(1)	0	0

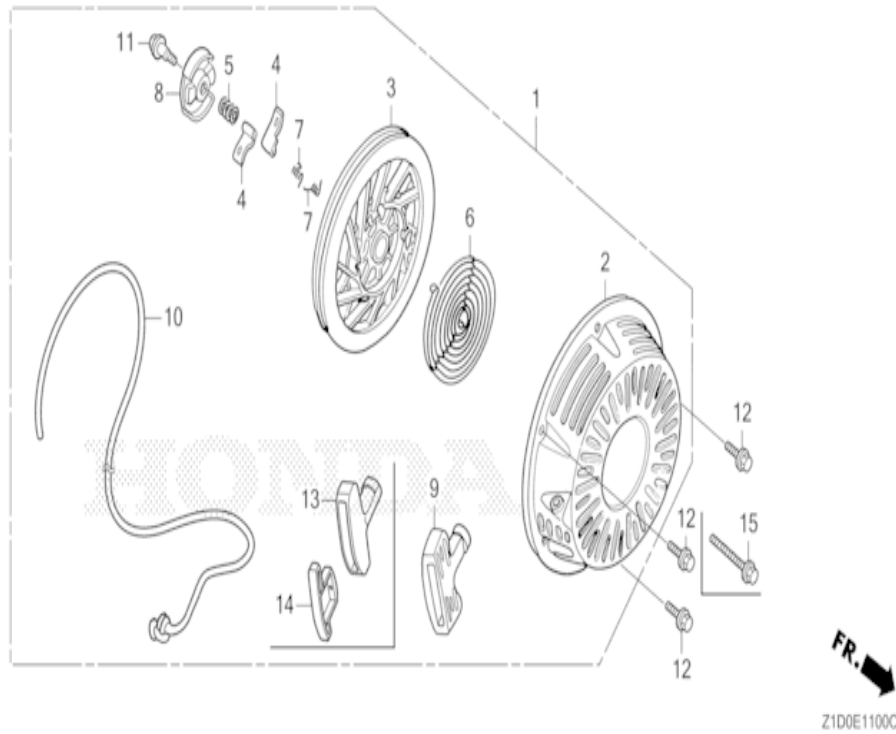
26	99101-ZH8-0880	JET, MAIN, #88		001	0	0
27	99204-ZE203-50	JET SET, PILOT, #35 (CARBURETOR NO.)	BE70U A	001	0	0
27	99204-ZE203-80	JET SET, PILOT, #38 (CARBURETOR NO.)	BE75L A	001	0	0
28	16016-ZDF-V01	SCREW SET (CARBURETOR NO.)	BE70U A	001	0	0
28	16016-ZH7-W01	SCREW SET, PILOT (CARBURETOR NO.)	BE75L A	001	0	0
29	16959-Z5T-901	FILTER, CUP		001	0	0
31	16141-Z0S-003	WASHER, PLAIN (6.2X10.7 DRAIN)		001	0	0
32	16141-Z0S-003	WASHER, PLAIN (6.2X10.7 DRAIN) (CARBURETOR NO.)	BE70U A	001	0	0

GX270UT2
E-15-5 AIR CLEANER (6)



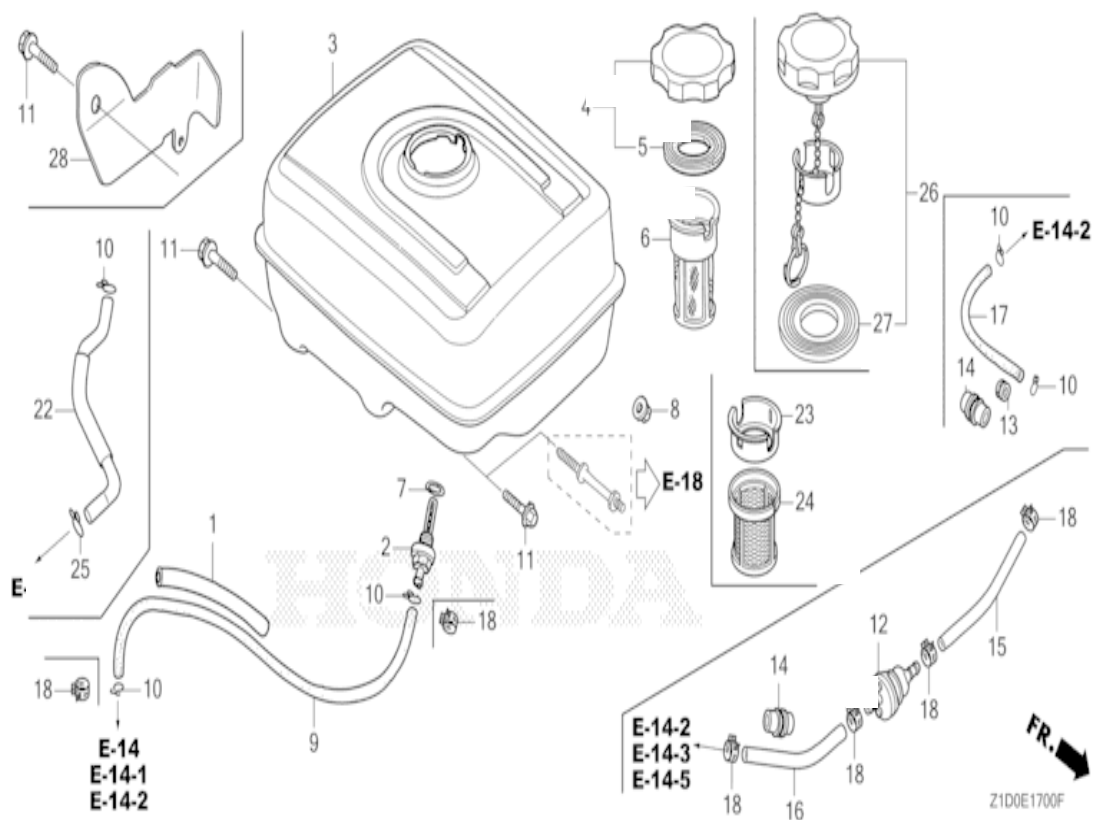
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	17210-ZE2-822	ELEMENT, AIR CLEANER (DUAL)			001	0	0
2	17218-ZE2-821	FILTER, OUTER			001	0	0
3	17231-Z5K-000	COVER, AIR CLEANER CASE			001	0	0
4	17232-891-000	GROMMET, AIR CLEANER			001	0	0
5	17235-Z5K-000	NOSE, SILENCER			001	0	0
6	17238-ZE2-310	COLLAR, AIR CLEANER			002	0	0
7	17239-ZE1-000	COLLAR B, AIR CLEANER			001	0	0
8	17410-Z5K-020	ELBOW COMP., AIR CLEANER			001	0	0
9	17417-Z5T-000	PACKING, AIR CLEANER CASE			001	0	0
10	90009-Z1C-000	BOLT-WASHER, 6X22			001	0	0
11	90202-Z2E-000	NUT, AIR CLEANER COVER			001	0	0
12	90325-044-000	NUT, TOOL BOX SETTING			001	0	0
13	94050-06000	NUT, FLANGE, 6MM			002	0	0

GX270UT2
E-11 RECOIL STARTER (1)



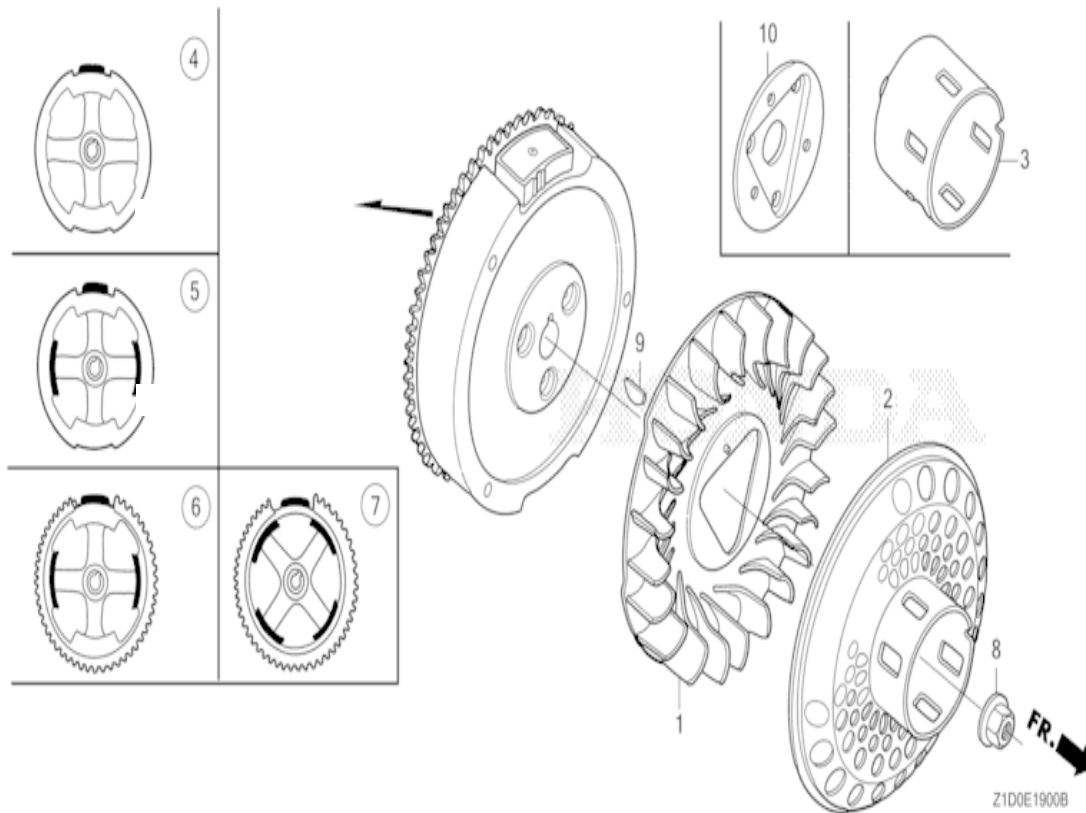
Refnr	Part Number	Description	from	to	Unit Qty	Order Qty	Repair Qty
1	28400-Z5K-013ZB	STARTER ASSY., RECOIL *NH1* (NH1 BLACK)			001	0	0
2	28410-ZE2-W01ZB	CASE COMP, RECOIL STARTER *NH1 * (NH1 BLACK)			001	0	0
3	28421-ZE2-W01	PULLEY, RECOIL STARTER			001	0	0
4	28422-ZE2-W01	RATCHET, STARTER			002	0	0
5	28441-ZE2-W01	SPRING, FRICTION			001	0	0
6	28442-ZE2-W01	SPRING, STARTER RETURN			001	0	0
7	28443-ZE2-W01	SPRING, RATCHET			002	0	0
8	28444-ZE2-W01	RETAINER, SPRING			001	0	0
10	28462-ZE2-W11	ROPE, RECOIL STARTER			001	0	0
11	90004-ZE2-W01	SCREW, CENTER			001	0	0
12	95701-06010-00	BOLT, FLANGE, 6X10			003	0	0
13	28461-Z5T-003	GRIP, STARTER			001	0	0
14	28463-Z5T-013	GRIP, REINFORCEMENT			001	0	0

GX270UT2
E-17 FUEL TANK (1)



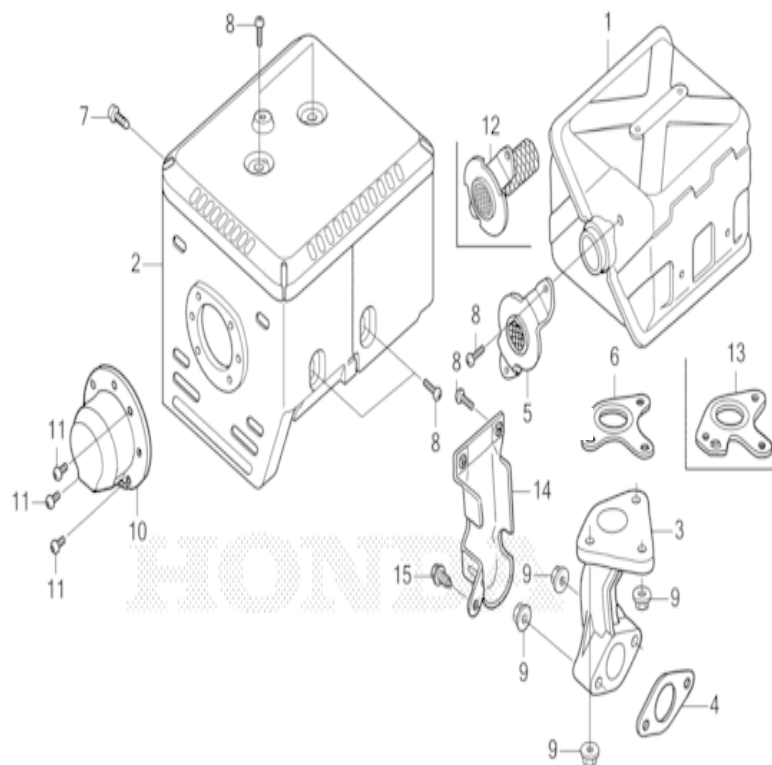
Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	16854-ZH8-000	RUBBER, SUPPORTER (107MM)			001	0	0
2	16955-ZE1-010	JOINT, FUEL TANK			001	0	0
3	17510-Z5K-000ZA	TANK COMP., FUEL *NH1* (NH1 BLACK)			001	0	0
7	91353-671-004	O-RING, 14MM (NOK)			001	0	0
8	94050-08000	NUT, FLANGE, 8MM			002	0	0
9	91424-Z5K-003	TUBE, FUEL, 4.5X210 (FKM)			001	0	0
11	95701-08025-00	BOLT, FLANGE, 8X25			002	0	0
18	95002-40800-08	CLAMP, TUBE (D8)			002	0	0
24	17672-Z4H-000	FILTER, FUEL			001	0	0
26	17620-Z4H-900	CAP COMP., FUEL FILLER			001	0	0
27	17631-Z0T-801	PACKING, FUEL FILLER CAP (39X62X3) (RADICON)			001	0	0
27	17631-Z1T-800	PACKING, FUEL FILLER CAP (39X62X3) (TOYOSHA)			001	0	0

GX270UT2
E-19 FLYWHEEL



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	19511-ZE2-000	FAN, COOLING			001	0	0
3	28451-ZE2-W01	PULLEY, STARTER			001	0	0
7	31110-Z5K-840	FLYWHEEL COMP. (SEL-4POLE)			001	0	0
8	90201-ZE3-V00	NUT, SPECIAL, 16MM			001	0	0
9	90741-ZE2-000	KEY, SPECIAL WOODRUFF, 25X18			001	0	0

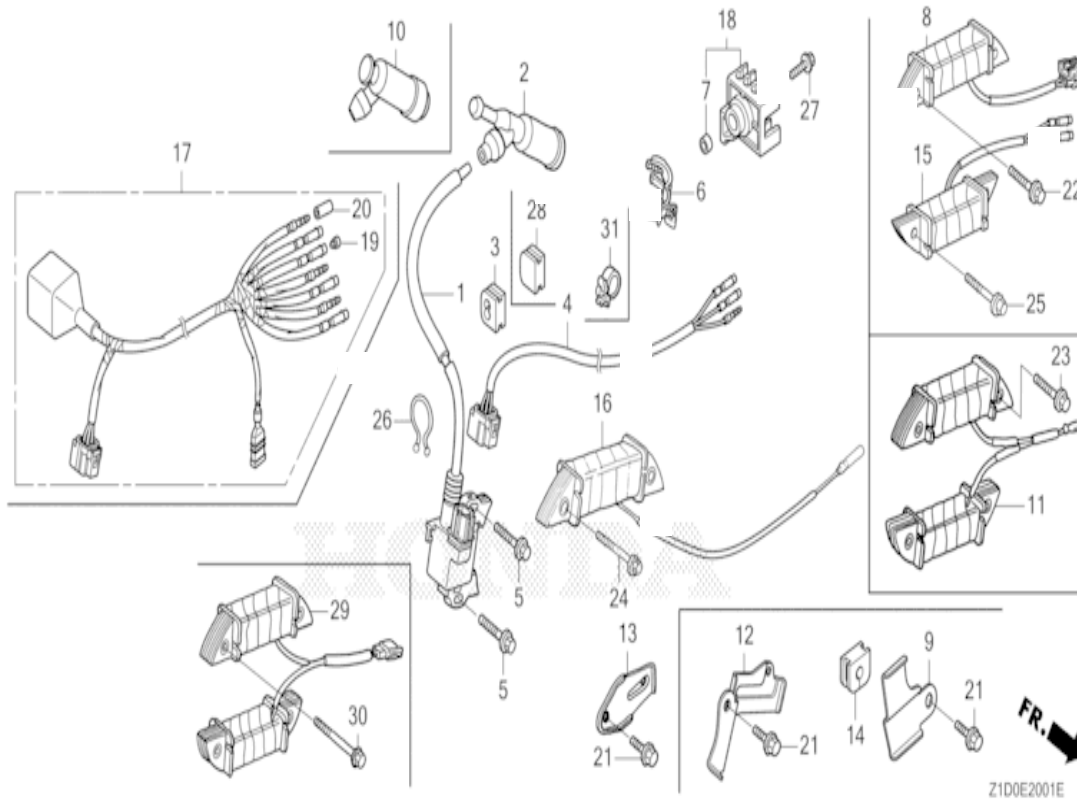
GX270UT2
E-16-3 MUFFLER (4)



Z1D0E1603D

Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	18310-Z5K-010	MUFFLER COMP.			001	0	0
2	18320-Z5K-000	PROTECTOR COMP., MUFFLER			001	0	0
3	18331-Z5T-000	PIPE, EX.			001	0	0
4	18333-Z1C-801	GASKET, EX. PIPE			001	0	0
5	18336-ZE3-000	FLANGE COMP., BAFFLE			001	0	0
6	18381-Z1C-801	GASKET, MUFFLER (THAI LEAKLESS)			001	0	0
6	18381-ZE2-801	GASKET, MUFFLER (NIPPON LEAKLESS)			001	0	0
7	90006-ZE2-000	SCREW, TAPPING, 6X10			001	0	0
8	90050-ZE1-000	SCREW, TAPPING, 5X8			006	0	0
9	94050-08000	NUT, FLANGE, 8MM			005	0	0
10	18331-ZE3-811	CAP, MUFFLER			001	0	0
11	90055-ZE1-000	SCREW, TAPPING, 4X6			003	0	0
12	18350-Z5T-800	ARRESTER COMP., SPARK			(1)	0	0
13	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) (NIPPON LEAKLESS)			(1)	0	0

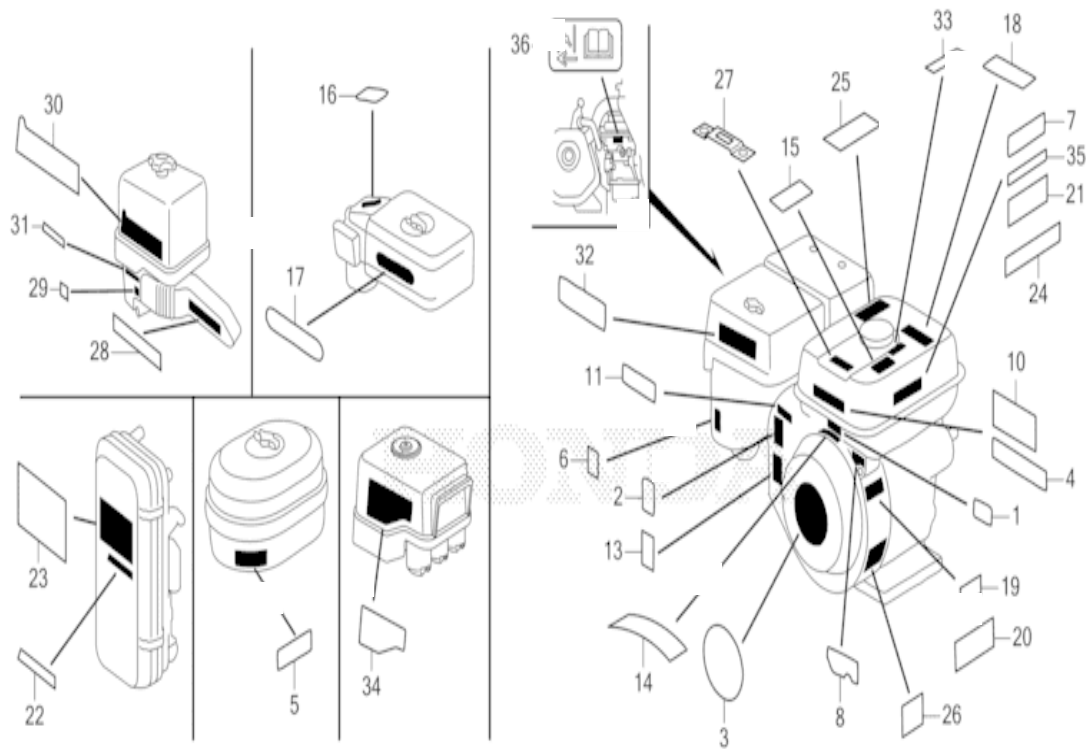
GX270UT2
E-20-1 IGNITION COIL (2)



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	30500-Z5K-003	COIL ASSY., IGNITION			001	0	0
2	30700-Z1C-813	CAP ASSY., NOISE SUPPRESSOR (NGK Y-EZD)			001	0	0
3	31512-ZE2-000	GROMMET, CORD			001	0	0
4	32110-Z5K-000	HARNESS ASSY., ENGINE WIRE			001	0	0
5	90015-883-000	BOLT, FLANGE, 6X28 (CT200)			002	0	0
6	90684-ZA0-601	CLIP, HARNESS			001	0	0
13	31511-ZE2-000	CLAMPER, CORD			001	0	0
21	90013-883-000	BOLT, FLANGE, 6X12 (CT200)			001	0	0
29	31630-ZE2-861	COIL ASSY., CHARGE (10A)			001	0	0
30	90017-883-000	BOLT, FLANGE, 6X32 (CT200)			004	0	0

GX270UT2

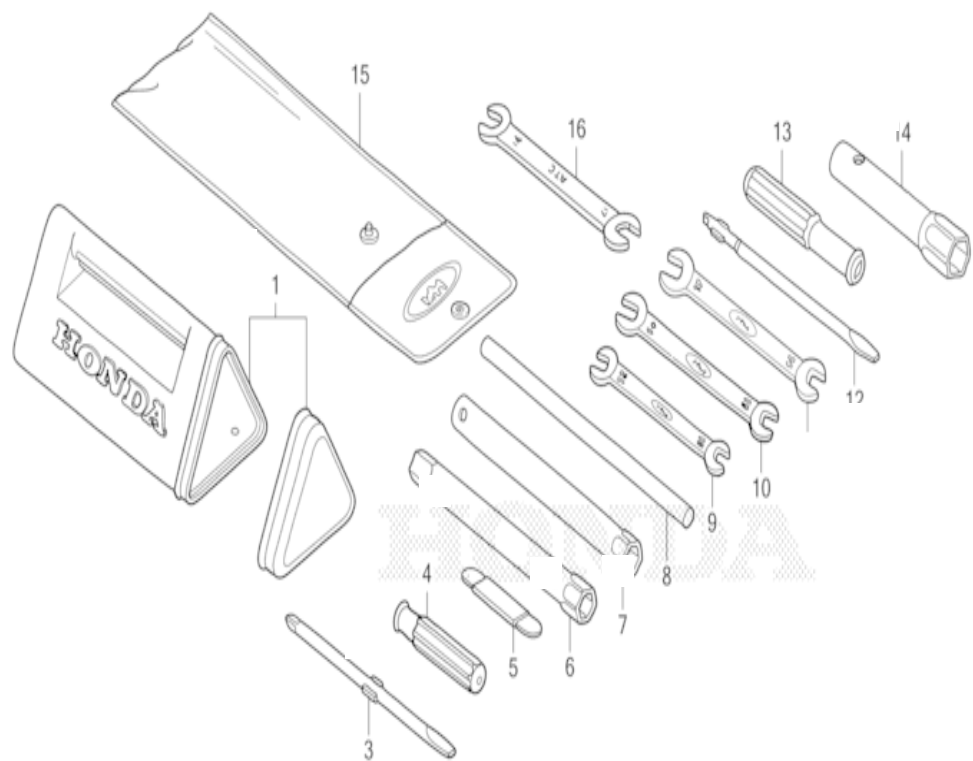
E-28 LABEL



Z1D0E2800N

Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
3	87521-Z5K-000	EMBLEM (GX270)			001	0	0
6	87528-Z5T-000	MARK, CHOKE			001	0	0
11	87532-ZH7-000	MARK, THROTTLE INDICATION			001	0	0

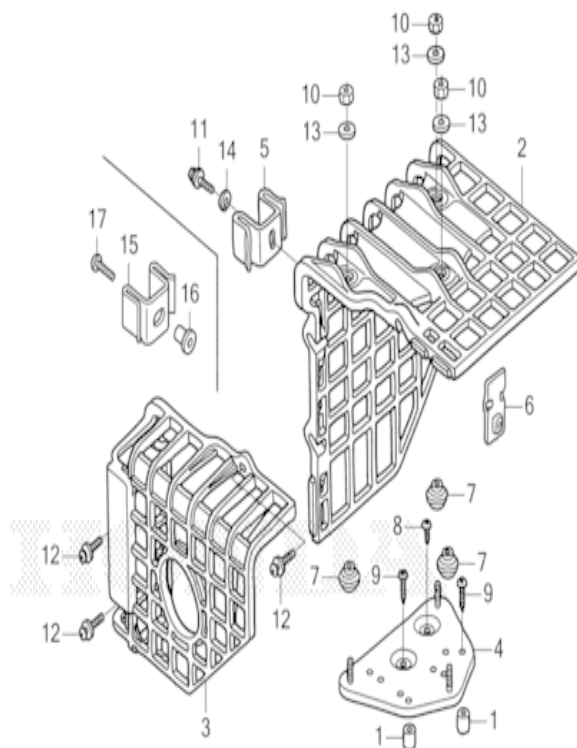
GX270UT2
E-29 TOOL



Z1D0E2900C

Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
7	89216-Z0T-800	WRENCH, SPARK PLUG			001	0	0
8	89219-805-000	HANDLE, BOX WRENCH			001	0	0

GX270UT2
EOP-2 MUFFLER COVER



Refnr	Part Number	Description	from	to	Unit Qty.	Order Qty.	Repair Qty.
1	17233-896-701	COLLAR, AIR CLEANER CASE			(2)	0	0
2	18433-ZK9-W41	COVER COMP, MUFFLER			(1)	0	0
3	18434-ZK9-W41	COVER COMP, RR. MUFFLER			(1)	0	0
4	18436-ZH8-W41	BASE COMP, MUFFLER COVER			(1)	0	0
7	18466-ZH8-W40	SPACER, MUFFLER COVER			(3)	0	0
8	90050-ZE1-000	SCREW, TAPPING, 5X8			(1)	0	0
9	90050-ZH8-W40	SCREW, TAPPING, 5X25			(2)	0	0
10	90302-KF9-900	NUT, HEX., 5MM			(3)	0	0
12	93891-06020-07	SCREW-WASHER, 6X20			(3)	0	0
13	94103-05700	WASHER, PLAIN, 5MM			(3)	0	0
15	18437-Z5T-000	STAY, MUFFLER COVER			(1)	0	0
16	19619-ZL8-300	COLLAR, FAN COVER			(1)	0	0
17	90006-Z5T-000	SCREW, TAPPING, 6X25			(1)	0	0