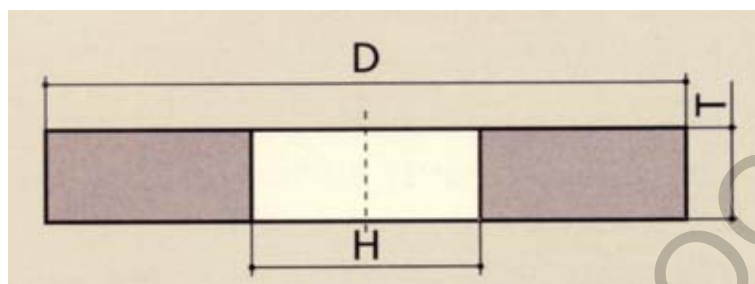


Абразивни дискове с керамична свързка Форма 1



D	T	T	T	T	T	T	T	T	T	H	H	H
13	4	10	16	-	-	-	-	-	-	4	-	-
25	4	10	16	20	-	-	-	-	-	6	10	-
50	4	6	8	10	12	16	20	-	-	13	16	-
100	5	6	8	10	13	16	20	-	-	13	20	-
150	5	6	8	10	13	16	20	25	-	20	32	-
200	6	8	10	13	16	20	25	32	40	20	32	51
250	13	16	20	25	32	40	-	-	-	32	51	76
300	13	16	20	25	32	40	50	-	-	51	76	127
350	16	20	25	32	40	50	63	100	-	51	76	127
400	20	25	32	40	50	63	80	100	-	127	203	305
450	20	25	32	40	50	63	80	100	-	127	203	305
500	25	32	40	50	63	80	100	150	250	203	305	-
600	25	32	40	50	63	80	100	150	250	203	305	-
750	25	32	40	50	63	80	100	-	-	203	305	-
900	20	25	32	40	50	63	80	100	-	305	-	-

Abrasive material Schleifmittel		8A	60	L	7	V	35	Operating speed Arbeitsho chstgeschwindigkeit	
Electrocorundum normal Normalkorund	1A						35 45 60	Bond Bindung	
Electrocorundum white Edelkorund weiss	8A							V	ceramic keramisch
Electrocorundum ruby Edelkorund rot	9A							B	organic kunstharz
Electrocorundum 1A+8A Edelkorund 1A+8A	5A							M	magnesite magnezite
Silicon carbide black Siliziumkarbid dunkel	1C							Strukture Struktur	
Silicon carbide green Siliziumkarbid grün	2C							4-5	medial mittel
Silicon carbide 1C+2C Siliziumkarbid 1C+2C	5C							6-7	open offen
Grain size Korngröbre								8-9	very open sehr offen
very coarse sehr grob	8 10 12							10-12	porous poros
coarse grob	14 16 20 24							Hardness Hartegrad	
medial mittel	30 36 46 54 60							D E F G	very soft sehr weich
fine fein	70 80 90 100 120							H I J	soft weich
very fine sehr fein	150 180 220 240							K L	medial soft mittel weich
micro dust staubfein	280 320 400							M N	medial mittel
								O P Q	medial hard mittel hart
								R S	hard hart