

Кит Body шприц за автомобили 1 л, бял, Body 334 4:1 HS Filling Primer



Кит шприц Body 4:1 бял 1 л е висококачествен акрилен запълващ грунд за малки и големи повърхности на автомобила. Бързото изсъхване и отличната разливност на този грунд гарантира ефикасно приложение и бързо шлайфане. Лесно нанасяне Бързо съхнене - готов за шлайфане само след 2 часа при температура 23°C Лесно шлайфане Образува гладка повърхност без шупли Кит шприц HB Body е подходящ за нешлайфани заводски резервни части и стари детайли.

VOC compliant with the regulations

2K Acrylic system sanding primer

Excellent filling properties

Easy to sand

Excellent mechanical properties

General Technical Description



Mix 3:1 with BODY PRO H725 HARDENER FOR PRIMERS

Thinner addition 0-10% BODY 740 ACRYLIC THINNER NORMAL

Oven force drying – 20-30 min / 60-65 C panel temperature

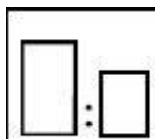
Air dry- 2h / 22-25 C

IR drying 8-12 min



Product Application: As an HS sanding primer

2 passes $\longrightarrow$ Apply one coat, and after the 15 min flash off time apply the second full coat.



3:1 mix with
BODY PRO H725 HB BODY HARDENER
FOR PRIMERS
Pot life: 45-60 min @23°C (73 °F)



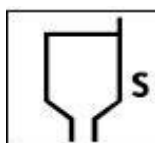
Short wave 8 – 12 min



Addition 0-10% of thinner
Use BODY 740 NORMAL ACRYLIC
THINNER/741 SLOW ACRYLIC THINNER



P400 - P500
Flat bed sander



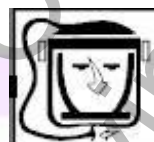
Ready to spray:
21-22 s - Cup 4 @23°C - DIN 53211/ 23°C



P600 – P1000
Sanding by hand



Compliant Spray gun 1.5mm – 1.8 mm
3-4 bar inlet pressure
2x coats = 100-120 micron



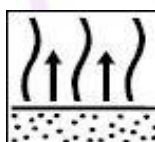
Always wear protective equipment



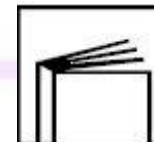
HVLP Spray gun 1.5mm-1.8 mm
0.7 bar atomization pressure
2x coats = 100-120 micron



2K Autoemail Acrylic Paint SR
HB BODY Basecoat
HB BODY UHS Clears



10 min / 20-22 °C
Final flash off time



Follow the application instructions
mentioned in this TDS



Non force dry -
2h /22-25 °C
20-30 min/60-65 °C panel temperature