

**Електрожен Деса инверторен MMA DC 1.6-4 мм, 150 А, 230 V,  
SIL 415**





## SIL 415



150 Amp; input voltage 1Ph 230 Volt  
Hot Start; Antisticking; Arc Force; TIG Scratch.



### Description

- Code: 279780 power source with cables, welding clamps and carry case

#### Direct current STICK arc welder, inverter technology

- DC: constant welding current output, both direct and inverse. It allows to weld with many types of electrodes and various metals. Rutile, basic, stainless steel, cast iron, etc.

### Features

|                                      |                          |
|--------------------------------------|--------------------------|
| Welding current range (Amp):         | 10 - 150A                |
| Duty Cycle (Amp) (DECA use at 20°C): | 150A - 60%               |
| Duty Cycle (Amp) (EN 60974-1 40°C):  | 140A - 7%                |
| Open circuit voltage (V):            | 102V                     |
| Rutile:                              | Ø 1,6 - 4,0 mm           |
| Basic:                               | Ø 2,0 - 3,2 mm           |
| TIG:                                 | Ø 1,6 mm                 |
| Alimentation volt (50/60 Hz):        | 1 Ph x 230V              |
| Fuse (Amp):                          | 16A                      |
| Installation Power (Kw):             | 4,0 KW                   |
|                                      | Dinse 25 mm <sup>2</sup> |
|                                      | 3.6                      |
| Output connection:                   | 335 x 132 x 206          |
| Weight (kg):                         |                          |
| Hot start:                           | yes                      |
| Dimensions (mm):                     |                          |
| Arc force:                           | yes                      |
| TIG Scratch:                         | yes                      |
| Anti-sticking:                       | yes                      |
|                                      | yes                      |

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