

Електрожен Деса инверторен TIG за аргон 1-3.2 мм, 200 А, 230 V, MASTROTIG 218 DC





MASTROTIG 218 DC



200 Amp; input voltage 1Ph 230 Volt
Pulse; Easy Pulse; TIG HF; TIG Lift; TIG
2T/4T; Hot Start; Antisticking; Arc Force.



Description

- Code: 284100 power source with cables, torch 140A, earth clamp

MMA welding in direct current DC

- It allows to weld with many types of electrodes and materials: rutile, basic, stainless steel, cast iron, etc.

DC TIG welding

- DC: direct current to weld steel, stainless steel, titanium, copper, bronze, nickel.
- PULSE: The welding current is pulsed. Main current "I (Amp)" and base current "(%) I" alternate. Particularly suitable for welding thin thickness, where minimum heating of the piece is necessary, and suitable for welding in all positions.

Features

Welding current range (Amp): MMA DC: 20 - 180A
TIG DC: 5 - 200A

Duty Cycle (Amp) (EN 60974-1 40°C): MMA DC: (180A - 30%) - (130A - 60%)
TIG DC: (200A - 30%) - (140A - 60%)

Open circuit voltage (Volt): 90V

ELECTRODES:

Rutile: Ø 1,6 - 5,0 mm

Basic: Ø 2,0 - 4,0 mm

TIG: Ø 1,0 - 4,0 mm

1 Ph x 230V

Alimentation volt (50/60 Hz): 5,7 KW

Fuse (Amp): 25A

Installation Power (KW):

Socket: 25 mm²

9

418 x 196 x 343

Weight kg ≈:

FEATURES:

Dimensions (mm):

Hot start:

(MMA) - yes

Arc force: (MMA) - Regolabile - Adjustable

Anti-sticking:

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