Технически характеристики

Апарат Deca заваръчен комбиниран MIG/MAG и MMA 1.6-3.2 мм, стомана 0.6-0.9 мм, 180 A, 230 V, MIGA 218

Ташев-Галвинг ООД
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MIGA 218

180 Amp; imput voltage 1Ph 230 Volt
MIG/MAG, NO-GAS, MMA, TIG DC

Description

Code: 241900 power source with MIG torch 180A 3m
Inverter technology power source controlled by microprocessor for MIG/MAG, et wire NO-GAS, MMA and TIG DC welding

- **4 WELDING PROCESSES**
- **1) synergic MIG / MAG** basic welding programs for carbon steel, stainless steel, aluminium, MIG brazing with special copper-silicon and copper-aluminium wires.
- **2) manual MIG/MAG** manual adjustment of wire speed, arc voltage and electronic inductance.
- **3) MMA** adjustment of welding current and ARC-FORCE for electrodes with difficult arc strike.
- **4) TIG DC** Lift start to limit tungsten inclusions in the welded joint, adjustment of welding current and downslope, with crater filling of the weld end all metals can be welded, except aluminium.
- **External polarity change** it allows the change to welding with NO-GAS wire very quickly.

Features

Welding current range (Amp):	MIG / NO GAS: 10 - 180A MMA: 10 - 150A TIG: 10 - 180A
Duty Cycle (Amp) (EN 60974-1 40°C):	MIG / NO GAS: (140A - 25%) - (90A - 60%) MMA: (120A - 25%) - (85A - 60%) TIG: (140A - 25%) - (90A - 60%)
Open circuit voltage (Volt):	86V
Wire Suitable Spool:	100 - 200 mm
Steel wire (Ø mm):	Ø 0,6 - 0,8 - 0,9 mm Ø 0,8 mm
Stainless steel wire (Ø mm):	Ø 0,8 - 1,0 mm Ø 0,8 - 1,0 mm
Aluminiumn Mg wire (Ø mm):	Ø 0,8 mm
Aluminiumn Si wire (Ø mm):	Ø 0,8 mm
CuSi 3 Wire (Ø mm):	Ø 0,8 - 0,9 - 1,0 - 1,2 mm
ELETCTRODES :	:
CuSi 8 Wire (Ø mm):	
Rutile:	Ø 1,6 - 3,2 mm
Self shielded wire (mild teel) (Ø mm):	Basic: Ø 2,0 - 3,2 mm

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Категория: Електродъгово заваряване
Бранд: Deca
Категория бранд: Апарат Deca

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