

Апарат Деса заваръчен комбиниран MIG/MAG и MMA 1.6-4 мм, стомана 0.6-1 мм, 200 А, 230 V, MIGA 225 XL





MIGA 225 XL



200 Amp; input voltage 1Ph 230 Volt
MIG/MAG, NO-GAS, MMA, TIG DC



Description
- Code: 242100 power source with MIG torch 180A 3m Inverter technology power source controlled by microprocessor for MIG/MAG, et wire NO-GAS, MMA and TIG DC welding 4 WELDING PROCESSES 1) synergic MIG / MAG basic welding programs for carbon steel, stainless steel, aluminium, MIG brazing with special copper-silicon and copper-aluminium wires. 2) manual MIG/MAG manual adjustment of wire speed, arc voltage and electronic inductance. 3) MMA adjustment of welding current and ARC-FORCE for electrodes with difficult arc strike. 4) TIG DC Lift start to limit tungsten inclusions in the welded joint, adjustment of welding current and downslope, with crater filling of the weld end all metals can be welded, except aluminium. External polarity change it allows the change to welding with NO-GAS wire very quickly.
Features

Welding current range (Amp):
MIG / NO GAS: 10 - 200A
MMA: 10 - 160A
TIG: 10 - 200A

Duty Cycle (Amp) (EN 60974-1 (40°C)):
MIG / NO GAS: (180A - 25%) - (100A - 60%)
MMA: (150A - 25%) - (100A - 60%)
TIG: (180A - 25%) - (100A - 60%)

Open circuit voltage (Volt):
86V
200 - 300 mm

Wire MIG MAN/SYN: :

Wire Suitable Spool:

Ø 0,6 - 0,8 - 0,9 - 1,0 mm

Ø 0,8 - 1,0 mm

Steel wire (Ø mm):
Ø 0,8 - 1,0 - 1,2 mm

Stainless steel wire (Ø mm):
Ø 0,8 - 1,0 - 1,2 mm

Aluminium Mg wire (Ø mm):
Ø 0,8 - 1,0 mm

Aluminium Si wire (Ø mm):
Ø 0,8 - 1,0 mm

Aluminium Si wire (Ø mm):
Ø 0,8 - 0,9 - 1,0 - 1,2 mm

Electrodes (Ø mm):

Rutile: Ø 1,6 - 4,0 mm

CuSi 8 Wire (Ø mm):

Self shielded wire (mild teal) (Ø mm):

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