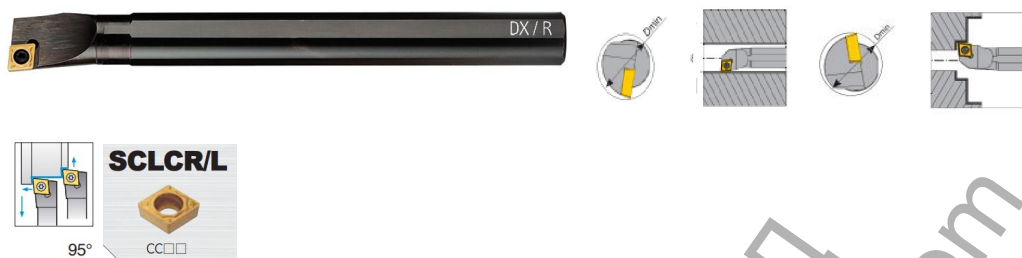


Нож стругарски със сменяеми твърдосплавни пластини 95 ° SCLCR/L



SCLCR/L (десен/ляв)

За Вътрешна Обработка

Държач : регулиране на ъгъл - 95°

Държач : Тв. пл. -тип CC*

Държач със Система със закрепващ винт

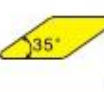
Codice	Lato	D	h	L	Inserto (non incluso)
SCLCR08	Dx/R	8 mm	7 mm	125 mm	CCMT060204N
SCLCL08	Sx/L	8 mm	7 mm	125 mm	CCMT060204N
SCLCR10	Dx/R	10 mm	9 mm	140 mm	CCMT060204N
SCLCL10	Sx/L	10 mm	9 mm	140 mm	CCMT060204N
SCLCR12	Dx/R	12 mm	11 mm	160 mm	CCMT060204N
SCLCL12	Sx/L	12 mm	11 mm	160 mm	CCMT060204N
SCLCR16	Dx/R	16 mm	14,5 mm	180 mm	CCMT09T304N
SCLCL16	Sx/L	16 mm	14,5 mm	180 mm	CCMT09T304N
SCLCR20	Dx/R	20 mm	18 mm	200 mm	CCMT09T304N
SCLCL20	Sx/L	20 mm	18 mm	200 mm	CCMT09T304N
SCLCR25	Dx/R	25 mm	22,5 mm	250 mm	CCMT09T304
SCLCL25	Sx/L	25 mm	22,5 mm	250 mm	CCMT09T304N
SCLCR32	Dx/R	32 mm	29 mm	300 mm	CCMT09T304N
SCLCL32	Sx/L	32 mm	29 mm	300 mm	CCMT09T304N

Insert mounting method	Insert shape	Insert clearance angle	Hand of tools	Tool holder size	Insert I.C size	Qualified Tool Length																																																
 C = Clamp lock	 C  D	 B  C  D  E  N  P	 L = Left hand  N = Neutral  R = Right hand	 <table><thead><tr><th>No.</th><th>b</th><th>h</th><th>No.</th><th>b</th><th>h</th></tr></thead><tbody><tr><td>05</td><td>0,3125</td><td>0,3125</td><td>24</td><td>1,50</td><td>1,50</td></tr><tr><td>06</td><td>0,375</td><td>0,375</td><td>32</td><td>2,00</td><td>2,00</td></tr><tr><td>08</td><td>0,50</td><td>0,50</td><td>64</td><td>0,75</td><td>1,00</td></tr><tr><td>10</td><td>0,625</td><td>0,625</td><td>66</td><td>0,75</td><td>1,50</td></tr><tr><td>12</td><td>0,75</td><td>0,75</td><td>85</td><td>1,00</td><td>1,25</td></tr><tr><td>16</td><td>1,00</td><td>1,00</td><td>86</td><td>1,00</td><td>1,50</td></tr><tr><td>20</td><td>1,25</td><td>1,25</td><td>91</td><td>1,25</td><td>1,50</td></tr></tbody></table>	No.	b	h	No.	b	h	05	0,3125	0,3125	24	1,50	1,50	06	0,375	0,375	32	2,00	2,00	08	0,50	0,50	64	0,75	1,00	10	0,625	0,625	66	0,75	1,50	12	0,75	0,75	85	1,00	1,25	16	1,00	1,00	86	1,00	1,50	20	1,25	1,25	91	1,25	1,50	 Number of 1/8" of inserted circle 2 = 0,250" 3 = 0,375" 4 = 0,500" 5 = 0,625" 6 = 0,750" 7 = 0,875" 8 = 1,000"	 J = 3-1/2 A = 4 B = 4-1/2 C = 5 D = 6 K = 7 F = 8
No.	b	h	No.	b	h																																																	
05	0,3125	0,3125	24	1,50	1,50																																																	
06	0,375	0,375	32	2,00	2,00																																																	
08	0,50	0,50	64	0,75	1,00																																																	
10	0,625	0,625	66	0,75	1,50																																																	
12	0,75	0,75	85	1,00	1,25																																																	
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 P = Lever lock	 S  T																																																					
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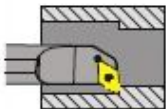
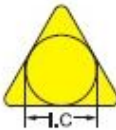
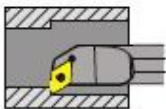
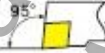
M C L N R 1 6 4 D

Tool holder style							

Ташев-Галвинг ООД
www.tashev-galving.com

Bar type	Bar diameter	Bar length	Insert shape	
Steel with coolant-thru A	 Round shanks: shown in 1/16" increments 04 = 0.250" 05 = 0.3125" 06 = 0.375" 08 = 0.500" 10 = 0.625" 12 = 0.750" 16 = 1.000" 20 = 1.250" 24 = 1.500" 32 = 2.000" 40 = 2.500"	 H = 4" J = 4-1/2" K = 5" M = 6" S = 10" T = 12" U = 14" V = 16" Y = 20"	 C	 D
Carbide C			 K	 R
Carbide with coolant-thru E			 S	 T
Steel S			 V	 W

S 16 T - S C L C R 3

Insert mounting method	Bar style	Insert clearance angle	Hand of tool	Insert I.C. size
 C - Clamp lock	 K	 B	 L - Left hand	 Number of 1/8" of inscribed circle 2 = 0.250" 3 = 0.375" 4 = 0.500" 5 = 0.625" 6 = 0.750" 7 = 0.875" 8 = 1.000"
 M - Multi lock	 F	 C	 R - Right hand	
 P - Lever lock	 U	 N		
 S - Screw lock	 L	 P		
	 Q			