

**Тел Metalweld заваръчна за ВИГ заваряване на INOX 1.6 мм, 1 м, 350 А, MIGWELD 308LSi**





## WELDING PRODUCTS



### CHEMICAL COMPOSITION (CAST ANALYSIS) (%)

|  |     | C    | Mn   | Si   | S     | P     | Cr   | Ni   | Mo   | Cb/Nb | Other elements |
|-----------------------------------------------------------------------------------|-----|------|------|------|-------|-------|------|------|------|-------|----------------|
| RW 307                                                                            | min | -    | 4,50 | 0,30 | -     | -     | 17,0 | 7,0  | -    | -     | -              |
|                                                                                   | max | 0,20 | 7,50 | 0,65 | 0,025 | 0,035 | 20,0 | 10,0 | -    | -     | -              |
| RW 307 Si                                                                         | min | -    | 4,50 | 0,65 | -     | -     | 17,0 | 7,0  | -    | -     | -              |
|                                                                                   | max | 0,20 | 7,50 | 1,00 | 0,025 | 0,035 | 20,0 | 10,0 | -    | -     | -              |
| RW 308L RW                                                                        | min | -    | 1,00 | -    | -     | -     | 18,0 | 9,0  | -    | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,20 | 0,025 | 0,030 | 21,0 | 11,0 | -    | -     | -              |
| 308L AWS RW                                                                       | min | -    | 1,00 | 0,30 | -     | -     | 19,5 | 9,0  | -    | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,65 | 0,030 | 0,030 | 22,0 | 11,0 | -    | -     | -              |
| 308L Si RW                                                                        | min | -    | 1,00 | 0,65 | -     | -     | 19,5 | 9,0  | -    | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 1,00 | 0,030 | 0,030 | 22,0 | 11,0 | -    | -     | -              |
| 308 H                                                                             | min | 0,04 | 1,00 | 0,30 | -     | -     | 19,5 | 9,0  | -    | -     | -              |
|                                                                                   | max | 0,08 | 2,50 | 0,65 | 0,030 | 0,030 | 22,0 | 11,0 | 0,50 | -     | -              |
| RW 309L RW                                                                        | min | -    | 1,00 | 0,30 | -     | -     | 23,0 | 12,0 | -    | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,65 | 0,030 | 0,030 | 25,0 | 14,0 | -    | -     | -              |
| 309 Si RW                                                                         | min | -    | 1,00 | 0,65 | -     | -     | 23,0 | 12,0 | -    | -     | -              |
|                                                                                   | max | 0,12 | 2,50 | 1,00 | 0,030 | 0,030 | 25,0 | 14,0 | 0,75 | -     | -              |
| 309L Si RW                                                                        | min | -    | 1,00 | 0,65 | -     | -     | 23,0 | 12,0 | -    | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 1,00 | 0,030 | 0,030 | 25,0 | 14,0 | -    | -     | -              |
| 309 H RW                                                                          | min | -    | 1,00 | 0,30 | -     | -     | 23,0 | 12,0 | -    | -     | -              |
|                                                                                   | max | 0,12 | 2,50 | 0,65 | 0,030 | 0,030 | 25,0 | 14,0 | -    | -     | -              |
| 309L Mo RW                                                                        | min | -    | 1,00 | 0,30 | -     | -     | 21,0 | 11,0 | 2,00 | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,65 | 0,030 | 0,030 | 25,0 | 15,5 | 3,50 | -     | -              |
| 310                                                                               | min | 0,08 | 1,00 | 0,30 | -     | -     | 25,0 | 20,0 | -    | -     | -              |
|                                                                                   | max | 0,15 | 2,50 | 0,65 | 0,030 | 0,030 | 28,0 | 22,5 | 0,75 | -     | -              |
| RW 312                                                                            | min | -    | 1,00 | 0,30 | -     | -     | 28,0 | 8,0  | -    | -     | -              |
|                                                                                   | max | 0,15 | 2,50 | 0,65 | 0,030 | 0,030 | 32,0 | 10,5 | 0,75 | -     | -              |
| RW 316L RW                                                                        | min | -    | 1,00 | -    | -     | -     | 17,0 | 11,0 | 2,00 | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,20 | 0,025 | 0,030 | 20,0 | 14,0 | 3,00 | -     | -              |
| 316L AWS RW                                                                       | min | -    | 1,00 | 0,30 | -     | -     | 18,0 | 11,0 | 2,00 | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 0,65 | 0,030 | 0,030 | 20,0 | 14,0 | 3,00 | -     | -              |
| 316L Si                                                                           | min | -    | 1,00 | 0,65 | -     | -     | 18,0 | 11,0 | 2,00 | -     | -              |
|                                                                                   | max | 0,03 | 2,50 | 1,00 | 0,030 | 0,030 | 20,0 | 14,0 | 3,00 | -     | -              |

Продукт: [Тел Metalweld заваръчна за ВИГ заваряване на INOX 1.6 мм, 1 м, 350 A, MIGWELD 308LSi](#)

Категория: [Електродъгово заваряване](#)

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