

HSBM – Manual brake bending machine

- ▶ Inexpensive entry-level models for trades
- ▶ Simple design and rugged manufacture guarantee precise work
- ▶ Safe clamping of the workpiece with clamping device

HSBM 305 HS and HSBM 610 HS

- ▶ Segmented upper beam
- ▶ Ideal for creating any kind of section including boxes with circumferential edge bending
- ▶ User-friendly adjustment of the top beam via eccentric
- ▶ Top beam for U sections with tall bent edges
- ▶ Brake bending via bow handle
- ▶ Easy to transport

HSBM 1020-10

- ▶ User-friendly adjustment of the top beam
- ▶ Brake bending via double handle



HSBM 610 HS

Passageway 25 mm here



HSBM 1020-10

Type	Segmentation
HSBM 305 HS	25-50-50-75-100 mm
HSBM 610 HS	25-50-75-205-255 mm

Model	HSBM 305 HS	HSBM 610 HS	HSBM 1020-10
Art. no.	3772305	3772610	3771020
Technical specifications			
Max. working width	305 mm	610 mm	1 020 mm
Max. sheet thickness*	1.0 mm	1.0 mm	1.0 mm
Max. bending angle	135°	135°	135°
Weight	30 kg	42 kg	105 kg
Dimensions	500 x 350 x 410 mm	850 x 360 x 420 mm	1 276 x 550 x 975 mm

* Performance details relate to material with a tensile strength 400 N/mm²; optional hardened tool required for bending VA steel

Accessories for HSBM 1020-10	Art. no.
Tempered top beam	3772700