# Технически характеристики

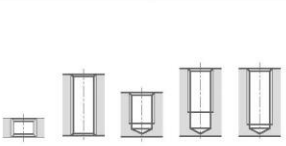
## Метчик Bucovice метрична резба комплект I, II и III M12x1.75 мм, HSS, 3 бр.

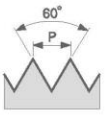


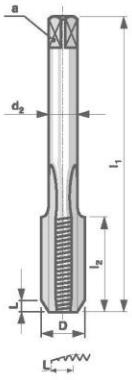
# ČSN 22 3010

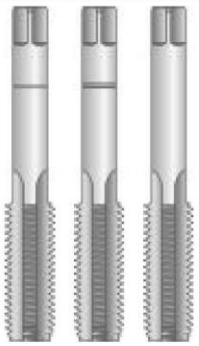
NO | HSS

## Метчици комплект
## Set of hand taps
## Satzgewindebohrer
## Метчики наборные






**M** Нормална стъпка
Standard metric thread
Metrische Regelgewinde
Метрическая резьба

**MF** Ситна стъпка
Fine metric thread
Metrische Feingewinde
Мелкая метрическая резьба

Точност / Tolerance: 2N /
Toleranz: 2N / Подгонка: 2N

| D | P | $l_1$ | $l_2$ | $d_2$ | a | ⬡ | * | code NO/CS | code HSS |
|---|---|---|---|---|---|---|---|---|---|
| M 2 | 0,4 | 34 | 8 | 2,5 | 2 | 1,6 | 3 | 110 020 | 140 020 |
| M 2,2 | 0,45 | 34 | 9 | 2,8 | 2,24 | 1,75 | 3 | 110 022 | 140 022 |
| M 2,5 | 0,45 | 34 | 10 | 2,8 | 2,24 | 2,05 | 3 | 110 025 | 140 025 |
| M 2,5 | 0,35 | 28 | 8 | 2,8 | 2,24 | 2,15 | 2 | 110 026 | 140 026 |
| M 3 | 0,5 | 36 | 10 | 3,15 | 2,5 | 2,5 | 3 | 110 030 | 140 030 |
| M 3 | 0,35 | 32 | 8 | 3,15 | 2,5 | 2,65 | 2 | 110 031 | 140 031 |
| M 3,5 | 0,6 | 36 | 12 | 3,55 | 2,8 | 2,9 | 3 | 110 035 | 140 035 |
| M 3,5 | 0,35 | 32 | 9 | 3,55 | 2,8 | 3,15 | 2 | 110 036 | 140 036 |
| M 4 | 0,7 | 41 | 14 | 4 | 3,15 | 3,3 | 3 | 110 040 | 140 040 |
| M 4 | 0,5 | 38 | 11 | 4 | 3,15 | 3,5 | 2 | 110 041 | 140 041 |
| M 4,5 | 0,5 | 38 | 11 | 4,5 | 3,55 | 4,0 | 2 | 110 046 | 140 046 |
| M 5 | 0,8 | 45 | 16 | 5 | 4 | 4,2 | 3 | 110 050 | 140 050 |
| M 5 | 0,5 | 40 | 11 | 5 | 4 | 4,5 | 2 | 110 051 | 140 051 |
| M 5,5 | 0,5 | 40 | 12 | 5,6 | 4,5 | 5,0 | 2 | 110 056 | 140 056 |
| M 6 | 1 | 50 | 17 | 4,5 | 3,55 | 5,0 | 3 | 110 060 | 140 060 |
| M 6 | 0,75 | 44 | 15 | 4,5 | 3,55 | 5,2 | 2 | 110 061 | 140 061 |
| M 7 | 1 | 50 | 17 | 5,6 | 4,5 | 6,0 | 3 | 110 070 | 140 070 |
| M 7 | 0,75 | 44 | 15 | 5,6 | 4,5 | 6,2 | 2 | 110 071 | 140 071 |
| M 8 | 1,25 | 54 | 22 | 6 | 5 | 6,8 | 3 | 110 080 | 140 080 |
| M 8 | 1 | 46 | 16 | 6 | 5 | 7,0 | 2 | 110 081 | 140 081 |
| M 8 | 0,75 | 44 | 16 | 6 | 5 | 7,2 | 2 | 110 082 | 140 082 |
| M 9 | 1,25 | 60 | 22 | 7,1 | 5,6 | 7,8 | 3 | 110 090 | 140 090 |
| M 9 | 1 | 52 | 17 | 7,1 | 5,6 | 8,0 | 2 | 110 091 | 140 091 |
| M 9 | 0,75 | 50 | 17 | 7,1 | 5,6 | 8,2 | 2 | 110 092 | 140 092 |
| M 10 | 1,5 | 63 | 25 | 7,1 | 5,6 | 8,5 | 3 | 110 100 | 140 100 |
| M 10 | 1,25 | 56 | 18 | 7,1 | 5,6 | 8,8 | 2 | 110 101 | 140 101 |
| M 10 | 1 | 56 | 18 | 7,1 | 5,6 | 9,0 | 2 | 110 102 | 140 102 |
| M 10 | 0,75 | 56 | 18 | 7,1 | 5,6 | 9,2 | 2 | 110 103 | 140 103 |
| M 11 | 1,5 | 63 | 28 | 8 | 6,3 | 9,5 | 3 | 110 110 | 140 110 |
| M 11 | 1 | 56 | 20 | 8 | 6,3 | 10,0 | 2 | 110 111 | 140 111 |
| M 11 | 0,75 | 56 | 20 | 8 | 6,3 | 10,2 | 2 | 110 112 | 140 112 |
| M 12 | 1,75 | 70 | 30 | 9 | 7,1 | 10,2 | 3 | 110 120 | 140 120 |
| M 12 | 1,5 | 63 | 25 | 9 | 7,1 | 10,5 | 2 | 110 121 | 140 121 |
| M 12 | 1,25 | 60 | 22 | 9 | 7,1 | 10,8 | 2 | 110 122 | 140 122 |
| M 12 | 1 | 60 | 22 | 9 | 7,1 | 11,0 | 2 | 110 123 | 140 123 |
| M 14 | 2 | 80 | 30 | 11 | 9 | 12,0 | 3 | 110 140 | 140 140 |
| M 14 | 1,5 | 70 | 28 | 11 | 9 | 12,5 | 2 | 110 141 | 140 141 |
| M 14 | 1,25 | 63 | 25 | 11 | 9 | 12,8 | 2 | 110 142 | 140 142 |
| M 14 | 1 | 63 | 25 | 11 | 9 | 13,0 | 2 | 110 143 | 140 143 |
| M 15 | 1 | 70 | 25 | 11 | 9 | 14,0 | 2 | 110 152 | 140 152 |
| M 16 | 2 | 80 | 35 | 12,5 | 10 | 14,0 | 3 | 110 160 | 140 160 |
| M 16 | 1,5 | 70 | 28 | 12,5 | 10 | 14,5 | 2 | 110 161 | 140 161 |
| M 16 | 1 | 70 | 25 | 12,5 | 10 | 15,0 | 2 | 110 162 | 140 162 |
| M 17 | 1 | 70 | 28 | 12,5 | 10 | 16,0 | 2 | 110 171 | 140 171 |
| M 18 | 2,5 | 90 | 36 | 14 | 11,2 | 15,5 | 3 | 110 180 | 140 180 |
| M 18 | 1,5 | 80 | 32 | 14 | 11,2 | 16,5 | 2 | 110 181 | 140 181 |
| M 18 | 1 | 70 | 28 | 14 | 11,2 | 17,0 | 2 | 110 182 | 140 182 |
| M 20 | 2,5 | 90 | 36 | 14 | 11,2 | 17,5 | 3 | 110 200 | 140 200 |
| M 20 | 1,5 | 80 | 32 | 14 | 11,2 | 18,5 | 2 | 110 201 | 140 201 |
| M 20 | 1 | 75 | 28 | 14 | 11,2 | 19,0 | 2 | 110 202 | 140 202 |
| M 22 | 2,5 | 90 | 40 | 16 | 12,5 | 19,5 | 3 | 110 220 | 140 220 |
| M 22 | 1,5 | 80 | 32 | 16 | 12,5 | 20,5 | 2 | 110 221 | 140 221 |
| M 22 | 1 | 75 | 28 | 16 | 12,5 | 21,0 | 2 | 110 222 | 140 222 |
| M 24 | 3 | 100 | 45 | 18 | 14 | 21,0 | 3 | 110 240 | 140 240 |
| M 24 | 2 | 90 | 36 | 18 | 14 | 22,0 | 2 | 110 241 | 140 241 |
| M 24 | 1,5 | 85 | 32 | 18 | 14 | 22,5 | 2 | 110 242 | 140 242 |
| M 24 | 1 | 80 | 28 | 18 | 14 | 23,0 | 1 | 110 243 | 140 243 |
| M 25 | 1,5 | 90 | 32 | 18 | 14 | 23,5 | 2 | 110 252 | 140 252 |
| M 26 | 1,5 | 90 | 32 | 18 | 14 | 24,5 | 2 | 110 262 | 140 262 |
| M 27 | 3 | 100 | 45 | 20 | 16 | 24 | 3 | 110 270 | 140 270 |

Ташев-Галвинг ООД
www.tashev-galving.com



BUČOVICE TOOLS

*Materiál: NO; HSS*
*Provedení: nebroušený závit*
*Závit: pravý,*
*levý - dle požadavku*

*Material: CS; HSS*
*Execution: non-ground thread*
*Thread: right-hand, left-hand*
*on request*

*Werkstoff: WS; HSS*
*Ausführung: nicht*
*geschliffenes Gewinde*
*Gewinde: rechts, links - nach*
*dem Anspruch*

*Материал: NO; HSS*
*Изготовлено:*
*нешлифованная резьба*
*Резьба: правая,*
*левая - по заказу*

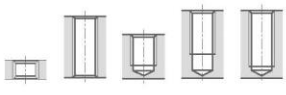
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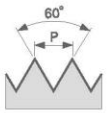
NO | HSS

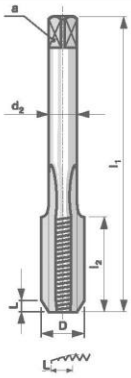
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## Set of hand taps
## Satzgewindebohrer
## Метчики наборные

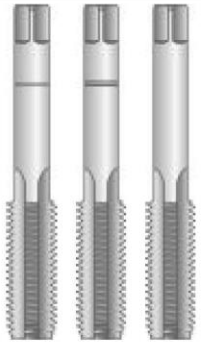
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Мелкая метрическая резьба






Точност / Tolerance: 2N /
Toleranz: 2N / Подгонка: 2N

| D | P | $l_1$ | $l_2$ | $d_2$ | a | | * | code NO/CS | code HSS |
|---|---|---|---|---|---|---|---|---|---|
| M 27 | 2 | 90 | 36 | 20 | 16 | 25 | 2 | 110 271 | 140 271 |
| M 27 | 1,5 | 90 | 32 | 20 | 16 | 25,5 | 2 | 110 272 | 140 272 |
| M 27 | 1 | 85 | 28 | 20 | 16 | 26 | 1 | 110 273 | 140 273 |
| M 28 | 2 | 100 | 36 | 20 | 16 | 26 | 2 | 110 281 | 140 281 |
| M 28 | 1,5 | 90 | 32 | 20 | 16 | 26,5 | 2 | 110 282 | 140 282 |
| **M 30** | **3,5** | **120** | **50** | **20** | **16** | **26,5** | **3** | **110 300** | **140 300** |
| M 30 | 2 | 100 | 36 | 20 | 16 | 28 | 2 | 110 301 | 140 301 |
| M 30 | 1,5 | 100 | 32 | 20 | 16 | 28,5 | 2 | 110 302 | 140 302 |
| M 30 | 1 | 85 | 32 | 20 | 16 | 29 | 1 | 110 303 | 140 303 |

* Брой в комплект / pcs in set / Stck in Satz /штук в наборе

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*Závit: pravý,*
*levý - dle požadavku*

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*нешлифованная резьба*
*Резьба: правая,*
*левая - по заказу*

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www.tashev-galving.com

Продукт: Метчик Bucovice метрична резба комплект I, II и III M12x1.75 мм, HSS, 3 бр.
Категория: Метчици, плашки, ножове за резби
Бранд: Bucovice
Категория бранд: Метчик Bucovice