# Технически характеристики

## Метчик Bucovice метрична резба комбиниран M14x1.5 мм, HSS

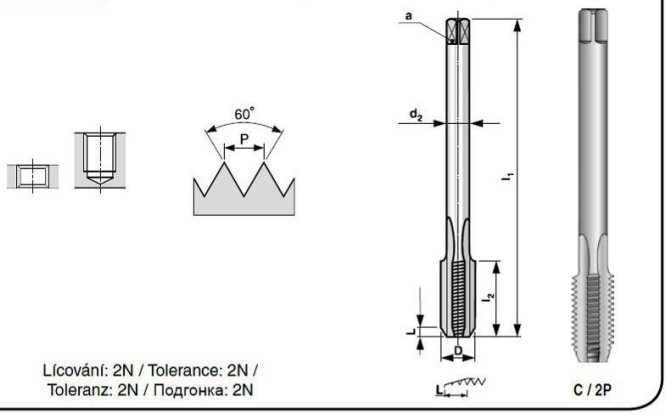


Ташев-Галвинг ООД
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# DIN 374

**HSS**
code 107 XXX

## Strojní závitníky - válcované s přímou drážkou
## Machine taps - rolled with straight flute
## Maschinen-Gewinde-bohrer - gewalzt mit gerade Nuten
## Механические метчики - катанные с прямой канавкой




C / 2P

**MF**

Jemný metrický závit
Fine metric thread
Metrische Feingewinde
Мелкая метрическая резьба

Lícování: 2N / Tolerance: 2N / Toleranz: 2N / Подгонка: 2N

| D | P | $l_1$ | $l_2$ | $d_2$ | a | | code HSS |
|---|---|---|---|---|---|---|---|
| M 3 | 0,35 | 56 | 8 | 2,2 | - | 2,65 | 107 031 |
| M 4 | 0,5 | 63 | 10 | 2,8 | 2,1 | 3,50 | 107 041 |
| M 5 | 0,5 | 70 | 12 | 3,5 | 2,7 | 4,50 | 107 051 |
| M 6 | 0,75 | 80 | 14 | 4,5 | 3,4 | 5,20 | 107 061 |
| M 6 | 0,5 | 80 | 14 | 4,5 | 3,4 | 5,50 | 107 062 |
| M 8 | 1 | 90 | 22 | 6,0 | 4,9 | 7,00 | 107 081 |
| M 8 | 0,75 | 80 | 18 | 6,0 | 4,9 | 7,20 | 107 082 |
| M 10 | 1,25 | 100 | 24 | 7,0 | 5,5 | 8,30 | 107 101 |
| M 10 | 1 | 90 | 20 | 7,0 | 5,5 | 9,00 | 107 102 |
| M 10 | 0,75 | 90 | 20 | 7,0 | 5,5 | 9,20 | 107 103 |
| M 12 | 1,5 | 100 | 22 | 9,0 | 7,0 | 10,50 | 107 121 |
| M 12 | 1,25 | 100 | 22 | 9,0 | 7,0 | 10,30 | 107 122 |
| M 12 | 1 | 100 | 22 | 9,0 | 7,0 | 11,00 | 107 123 |
| M 14 | 1,5 | 100 | 22 | 11,0 | 9,0 | 12,50 | 107 141 |
| M 14 | 1,25 | 100 | 22 | 11,0 | 9,0 | 12,80 | 107 142 |
| M 14 | 1 | 100 | 22 | 11,0 | 9,0 | 13,00 | 107 143 |
| M 16 | 1,5 | 100 | 22 | 12,0 | 9,0 | 14,50 | 107 161 |
| M 16 | 1 | 100 | 22 | 12,0 | 9,0 | 15,00 | 107 162 |
| M 18 | 1,5 | 110 | 25 | 14,0 | 11,0 | 16,50 | 107 181 |
| M 18 | 1 | 110 | 25 | 14,0 | 11,0 | 17,00 | 107 182 |
| M 20 | 1,5 | 125 | 25 | 16,0 | 12,0 | 18,50 | 107 201 |
| M 20 | 1 | 125 | 25 | 16,0 | 12,0 | 19,00 | 107 202 |
| M 22 | 1,5 | 125 | 25 | 18,0 | 14,5 | 20,50 | 107 221 |
| M 22 | 1 | 125 | 25 | 18,0 | 14,5 | 21,00 | 107 222 |
| M 24 | 2 | 140 | 28 | 18,0 | 14,5 | 22,00 | 107 241 |
| M 24 | 1,5 | 140 | 28 | 18,0 | 14,5 | 22,50 | 107 242 |
| M 24 | 1 | 140 | 28 | 18,0 | 14,5 | 23,00 | 107 243 |
| M 25 | 1,5 | 140 | 28 | 18,0 | 14,5 | 23,50 | 107 251 |
| M 26 | 1,5 | 140 | 28 | 18,0 | 14,5 | 24,50 | 107 261 |
| M 27 | 2 | 140 | 28 | 20,0 | 16,0 | 25,00 | 107 271 |
| M 27 | 1,5 | 140 | 28 | 20,0 | 16,0 | 25,50 | 107 272 |
| M 27 | 1 | 140 | 28 | 20,0 | 16,0 | 26,00 | 107 273 |
| M 28 | 1,5 | 140 | 28 | 20,0 | 16,0 | 26,50 | 107 281 |
| M 30 | 2 | 150 | 28 | 22,0 | 18,0 | 28,00 | 107 301 |
| M 30 | 1,5 | 150 | 28 | 22,0 | 18,0 | 28,50 | 107 302 |
| M 30 | 1 | 150 | 28 | 22,0 | 18,0 | 29,00 | 107 303 |

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BUČOVICE TOOLS a.s.

*Materiál: HSS*
*Provedení: nebroušený závit*
*Závit: pravý*

*Material: HSS*
*Execution: non-ground thread*
*Thread: right-hand*

*Werkstoff: HSS*
*Ausführung: nicht geschliffenes Gewinde*
*Gewinde: rechts*

*Материал: HSS*
*Изготовлено: нешлифованная резьба*
*Резьба: правая*

Продукт: Метчик Bucovice метрична резба комбиниран M14x1.5 мм, HSS
Категория: Метчици, плашки, ножове за резби
Бранд: Bucovice
Категория бранд: Метчик Bucovice