

4 Flute Dowel Drills

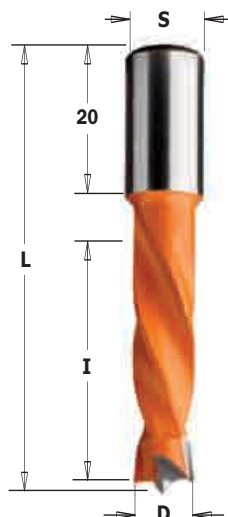
CARBIDE
TIPPED

Z2

V2

RH

LH

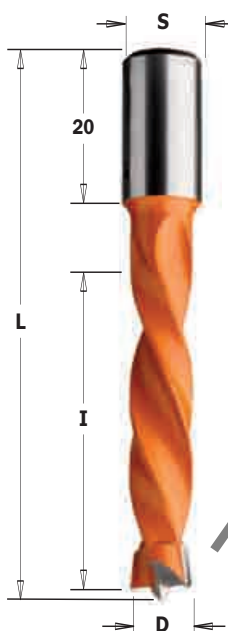


308

ORDER NO. Right-hand rotation	ORDER NO. Left-hand rotation	D		I	L	S
		inches	mm	mm	mm	mm
308.040.11	308.040.12	5/32	4	26	57.5	10x20
308.050.11	308.050.12		5	30	57.5	10x20
308.060.11	308.060.12		6	30	57.5	10x20
308.064.11	308.064.12	1/4	6.35	30	57.5	10x20
308.070.11	308.070.12		7	30	57.5	10x20
308.080.11	308.080.12		8	30	57.5	10x20
308.090.11	308.090.12		9	30	57.5	10x20
308.095.11	308.095.12	3/8	9.52	30	57.5	10x20
308.100.11	308.100.12		10	30	57.5	10x20
308.110.11	308.110.12		11	30	57.5	10x20
308.120.11	308.120.12		12	30	57.5	10x20
308.127.11	308.127.12	1/2	12.7	30	57.5	10x20
308.130.11	308.130.12		13	30	57.5	10x20
308.140.11	308.140.12		14	30	57.5	10x20
308.150.11	308.150.12		15	30	57.5	10x20
308.160.11	308.160.12		16	30	57.5	10x20

Spare parts

990.003.00 Screw M5x10mm



309

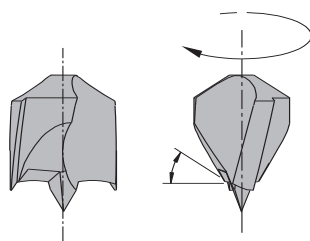
ORDER NO. Right-hand rotation	ORDER NO. Left-hand rotation	D		I	L	S
		inches	mm	mm	mm	mm
309.040.11	309.040.12	5/32	4	30	70	10x20
309.050.11	309.050.12		5	43	70	10x20
309.060.11	309.060.12		6	43	70	10x20
309.064.11	309.064.12	1/4	6.35	43	70	10x20
309.070.11	309.070.12		7	43	70	10x20
309.075.11	309.075.12		7.5	43	70	10x20
309.080.11	309.080.12		8	43	70	10x20
309.090.11	309.090.12		9	43	70	10x20
309.095.11	309.095.12	3/8	9.52	43	70	10x20
309.100.11	309.100.12		10	43	70	10x20
309.110.11	309.110.12		11	43	70	10x20
309.120.11	309.120.12		12	43	70	10x20
309.127.11	309.127.12	1/2	12.7	43	70	10x20
309.130.11	309.130.12		13	43	70	10x20
309.140.11	309.140.12		14	43	70	10x20
309.150.11	309.150.12		15	43	70	10x20
309.160.11	309.160.12		16	43	70	10x20

Spare parts

990.003.00 Screw M5x10mm

TECHNICAL DETAILS:

- Super-strength steel
- Spiral portion coated with orange or black P.T.F.E.
- T.C.T. head with precision balanced center point
- 2 precision ground T.C.T. cutting edges (Z2)
- 4 spiral flutes
- 2 negatively ground spurs (V2)
- Parallel shank with driving flat and adjustable screw.



Negatively ground spurs

APPLICATION: used on boring machines equipped with adaptors or chucks. Used to drill blind holes in solid wood, wood composites, plastic and laminated materials.