

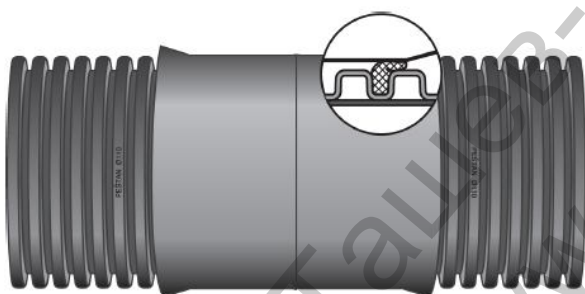
| Dimensions            |                      |
|-----------------------|----------------------|
| Outside diameter (OD) | Inside diameter (ID) |
| Ø75                   | Ø140                 |
| Ø90                   | Ø200                 |
| Ø110                  | Ø250                 |
| Ø125                  | Ø300                 |
| Ø160                  | Ø400                 |
| Ø200                  | Ø500                 |
| Ø250                  | Ø600                 |
| Ø315                  | Ø800                 |

#### Standard packing:

Ø110-Ø200 Bar 6 i 12m

or coil 50 i 100m

Ø250-Ø315 bar 6 i 12m



CONNECTING THE PIPE WITH THE SOCKET



## INSTALLATION OF PIPES

The pipes must be professionally installed respecting the appropriate guidelines specified by standard 1610 and DIN4033, which means that in an area of the pipeline from the bottom of the trench to at least 30cm above the vertex, following compression values should be achieved:

According to PROCTOR:

\* All values should be proven during operation

- 97% density of shoveled land for non-bonding soil
- 95% density of unshoveled land for bonding soil